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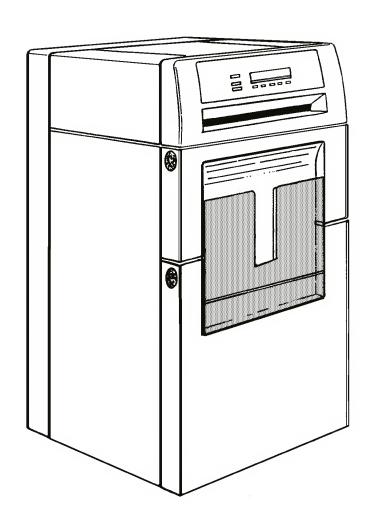
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PARTS LIST

for the

Kodak X-Omat Multiloader 300

Kodak X-Omat Multiloader 300 Plus



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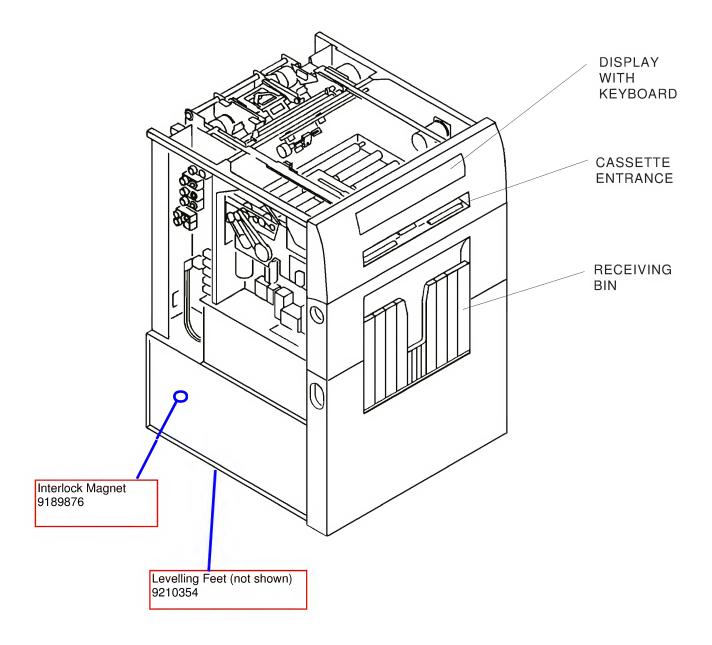
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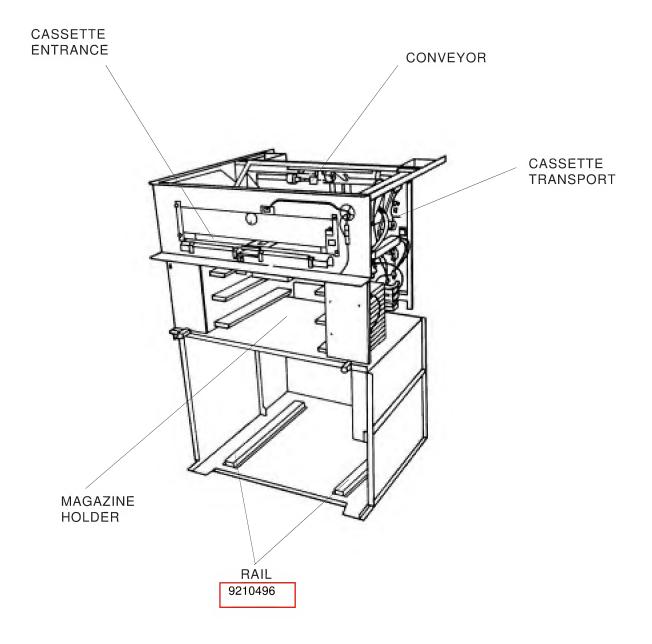
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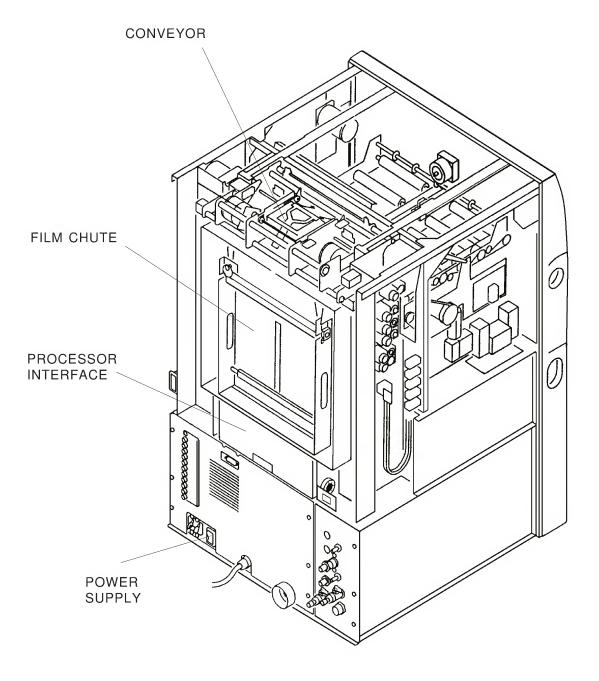
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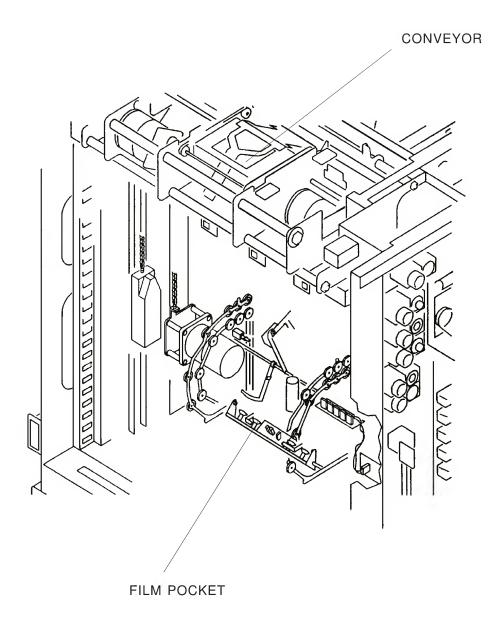
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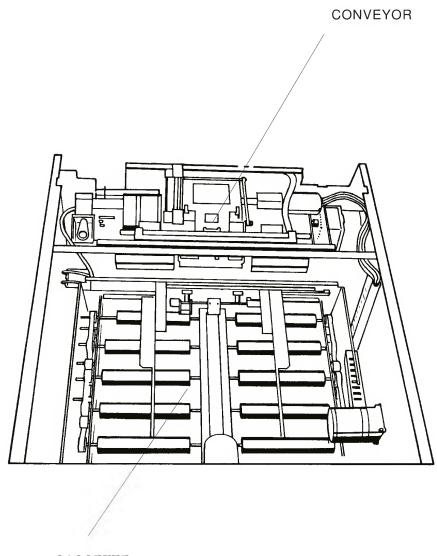
Chapter 1 COMPONENT LOCATOR



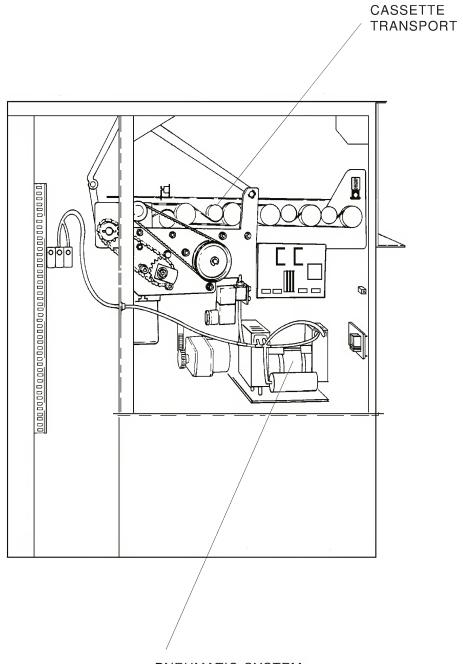




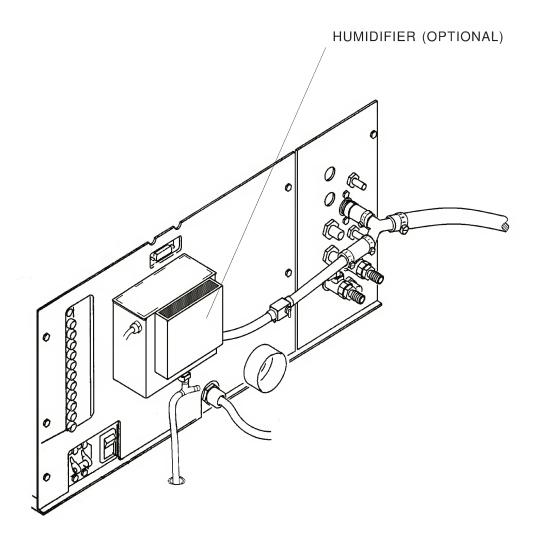




CASSETTE TRANSPORT



PNEUMATIC SYSTEM



Chapter 2 PANELS

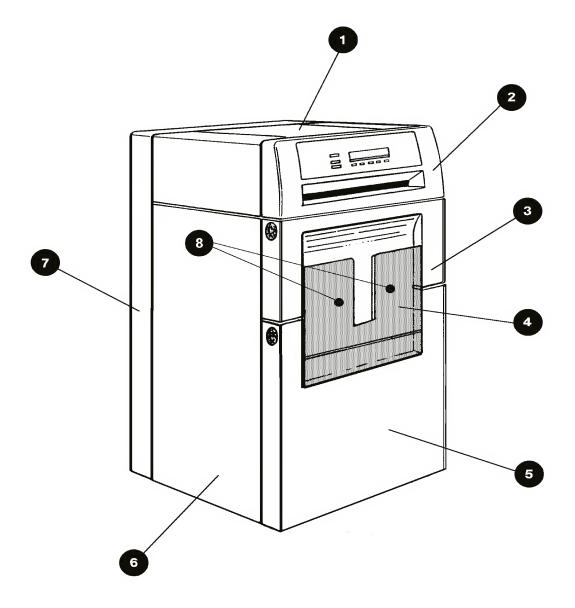


figure 2-1

ITEM No.	PART No.	PART NAME	QUANTITY
4	0000540	TOP COVER	4
		DISPLAY PANEL	
		MAGAZINE DOOR	
	9220644	METAL HARDWARE MAGAZINE DOOR	1
4	9220880	FILM TRAY	1
5	9220530	PROCESSOR COVER	1
6	9220550	SIDE PANEL LEFT/RIGHT	2
7	9220561	REAR PANEL ASSY (Includes Foam)	1
8	0220250	FASTENERS SN > 2000 New part number 92192	512

◯ Note

If the PANELS item 6 and 7 are used at a XML 300 with SN < 3000, the metall hardware from the replaced PANELS must be used.

FOAM inside of REAR PANEL - H9217081

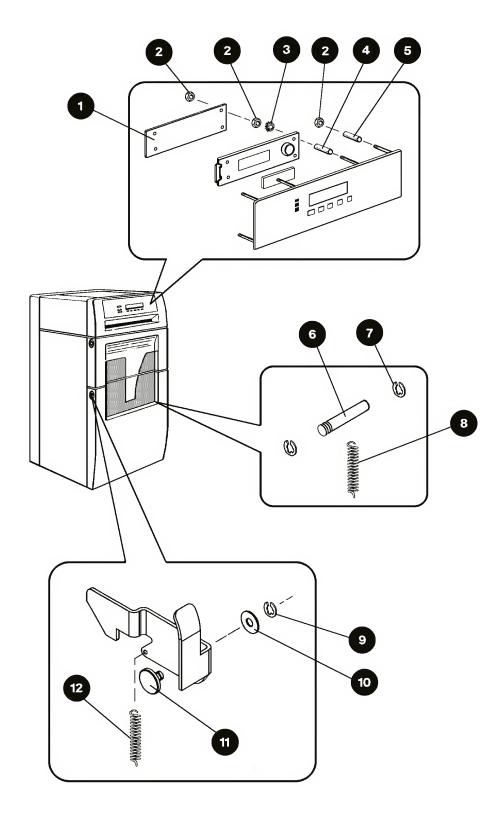


figure 2-2

ITEM No.	PART No.	PART NAME	QUANTITY
1	9217091	INSULATING PLATE	1
2	4853251	LOCK NUT M4	12
3	4500146	TOOTHED WASHER	4
4	9224500	SPACER	4
5	9224490	SPACER	4
6	9214581	BOLT	2
7	4500606	CIRCLIP 3.2 mm	12
8	9210931	SPRING	2
9	4500566	CIRCLIP 6 mm	2
10	9223180	WASHER 6.05 mm	2
11	9210401	BOLT	2
12	9189776	SPRING	2

^{**} In case of replacement: Due to safety regulations only original parts must be used.

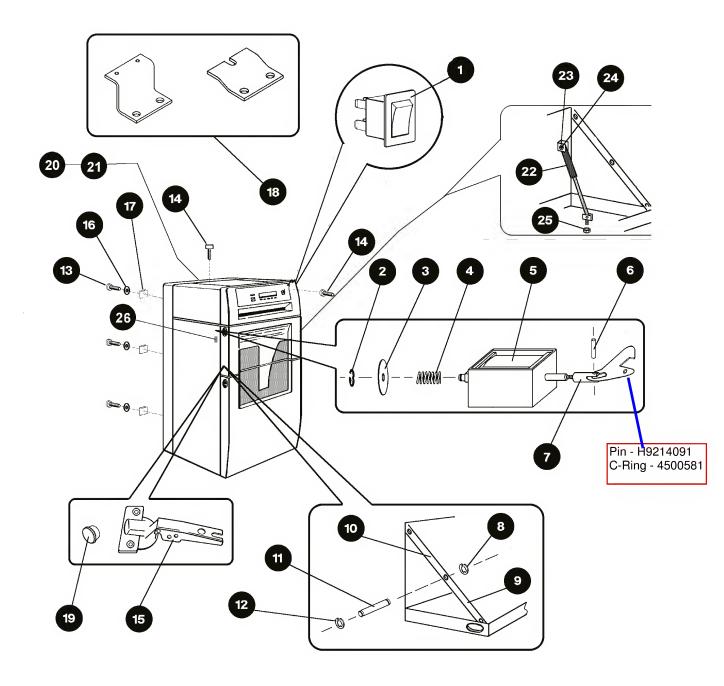


figure 2-3

ITEM No.	PART No.	PART NAME	QUANTITY
1	9224350	SWITCH**	1
2	4500526	CIRCLIP 4 mm	2
3	4480056	WASHER 4.55 mm	2
4	9224450	SPRING	2
5	9224410	SOLENOID Y1**	2
6	4719336	PIN 2x12 mm	2
7	9214401	HOLDER,HOOK	2
8	4500606	CIRCLIP 3.2 mm	12
9	9214551	BAR	4
10	9214551	BAR	4
11	9214581	BOLT	6
12	4500606	CIRCLIP 3.2 mm	12
13	9220210	SLOTTED HEAD SCREW	6
14	4283121	SCREW M4x10	8
15	9220180	HINGE ASSY (including hardware)	2
16	9220200	THREADED WASHER	6
17	9210861	CLIP	6
18	9221970	SEISMIC MOUNT ASSY	1
19	9229150	BLIND PLUG	2
20	9210851	TOP COVER RELEASE BUTTON	1
21	4500411	C-RING	1
22	9214436	DAMPER	1
23	4500521	C-RING	2
24	9214391	MOUNTING BOLT	1
25	4853131	NUT	1
26	8926645	MAGNET MAG. DOOR	2

^{**} In case of replacement: Due to saftey regulations only original parts must be used.

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Chapter 3 CASSETTE ENTRANCE

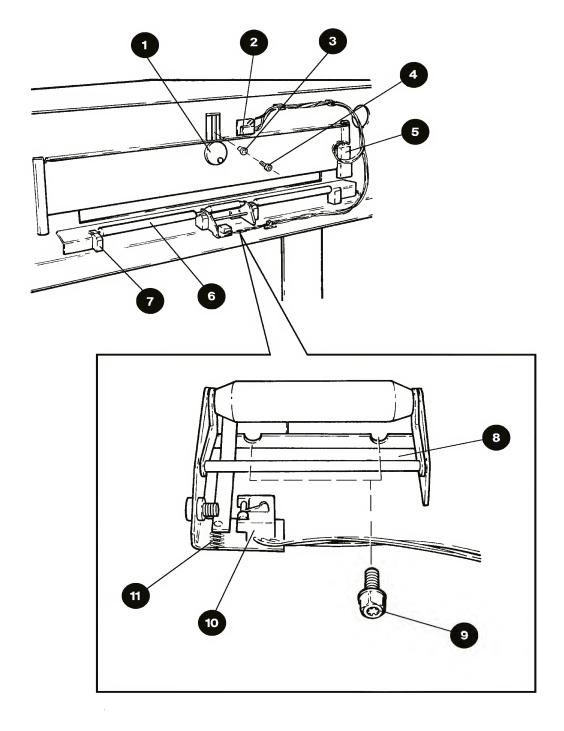


figure 3-1

ITEM No.	PART No.	PART NAME	QUANTITY
1	9216681	CAM	1
		SENSOR B3	
3	9224020	BEARING ASSY	2
4	4283286	SCREW M3x6	2
5	9228940	SENSOR B4	1
6	9216536	ROLLER	2
7	9216581	BEARING	4
	9216536	ROLLER ASSY (consists of Item 6 and 7)	2
_		ACTUATOR ASSY	
		SCREW M4x10	
		SENSOR B2	
11	9216651	SPRING	1

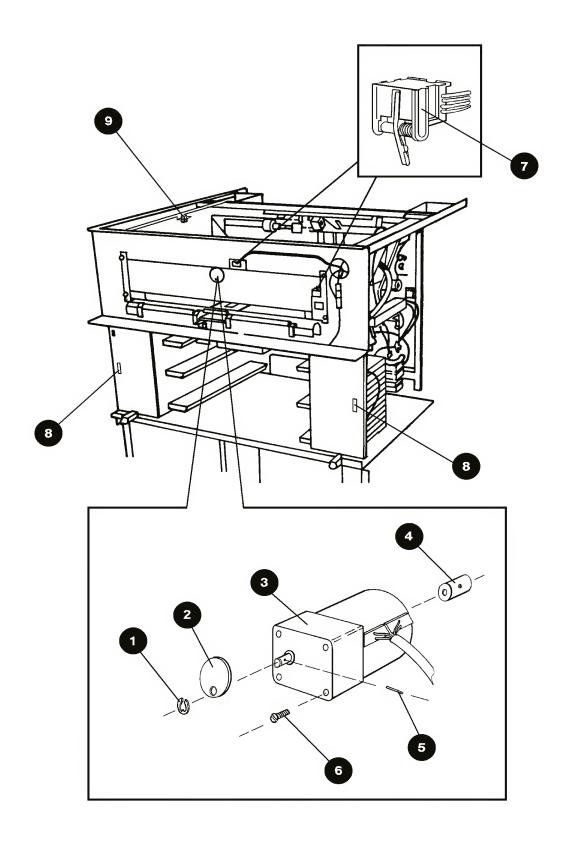


figure 3-2

ITEM No.	PART No.	PART NAME	QUANTITY
1	4500566	CIRCLIP 6 mm	1
2	9216681	CAM	1
3	9228050	MOTOR M1 **	1
4	9214601	KNOB	1
5	4719376	PIN 2x12 mm	1
6	4283336	SCREW M4x8	4
7	9228940	SENSOR B3, B4	2
8	8365788	PERMANENT MAGNET	2
9	8319494	INTERLOCK TOP COVER S3/B23	1

^{**} In case of replacement: Due to safety regulations only original parts must be used.

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Chapter 4 CASSETTE TRANSPORT

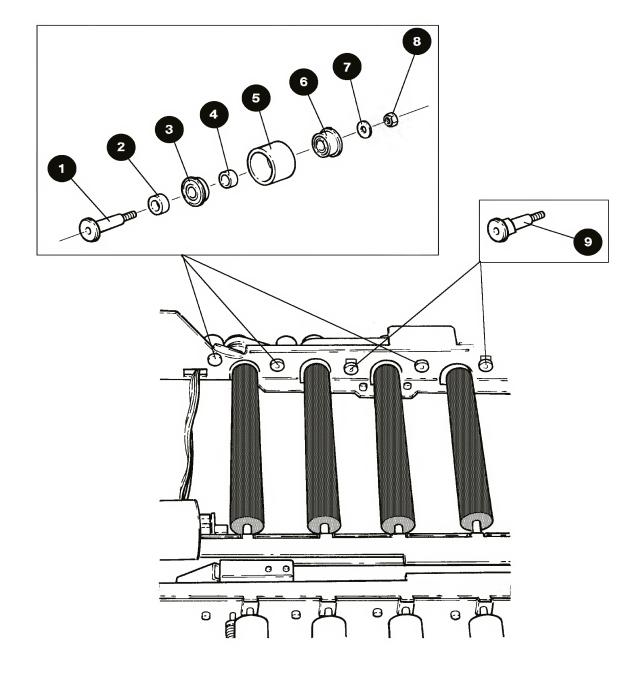


figure 4-1

ITEM No.	PART No.	PART NAME	QUANTITY
1	9211721	BOLT	6
2	9211631	SPACER	10
3	9222290	BEARING	20
4	9211641	SPACER	10
5	8327414	ROLLER	10
6	9222290	BEARING	20
7	4280171	WASHER 5.3 mm	10
8	4853036	NUT M5	10
9	9211621	BOLT	4

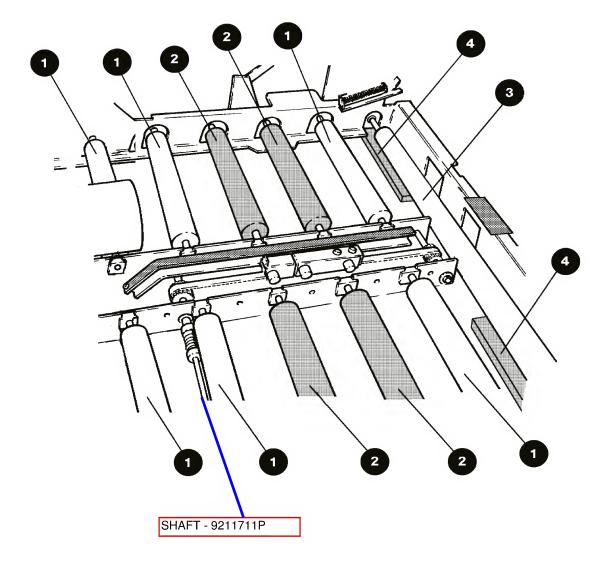


figure 4-2

1/1998 4-4 KODAK AG Stuttgart

ITEM No.	PART No.	PART NAME	QUANTITY
1	9221383	TRANSPORT ROLLER (short) for XML	.300's > sn 2000 6
2	9221400	ROLLER SHAFT with centring hole	4
3	9221370	TRANSPORT ROLLER (long)	1
4	9211931	GUIDE BLOCK	2

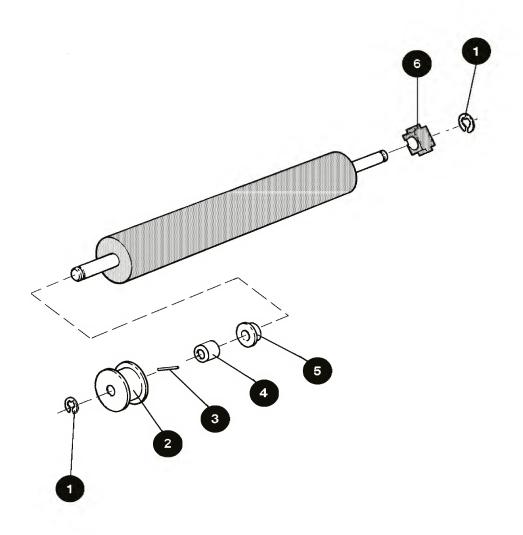


figure 4-3

ITEM No.	PART No.	PART NAME	QUANTITY
1	4500566	CIRCLIP 6 mm	20
2	9211661	PULLEY	10
3	4719346	PIN 2.5x14 mm	10
4	9211881	SPACER	10
5	9227030	BEARING	10
6	9223130	BEARING	10

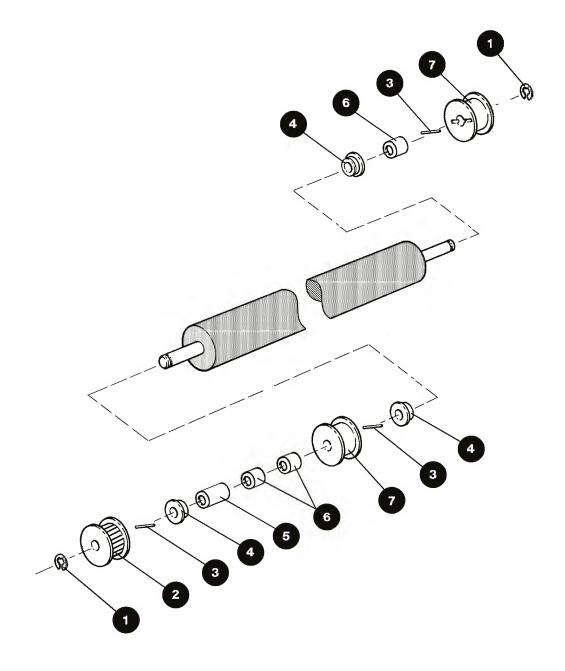


figure 4-4

ITEM No.	PART No.	PART NAME	QUANTITY
1	4500566	CIRCLIP 6 mm	34
2	9211846	PULLEY	12
3	4719346	PIN 2.5x14 mm	10
4	9227030	BEARING	10
5	9211881	SPACER	13
6	0211806	SPACERnew part number 9211891	13
7	9211661	PULLEY	12

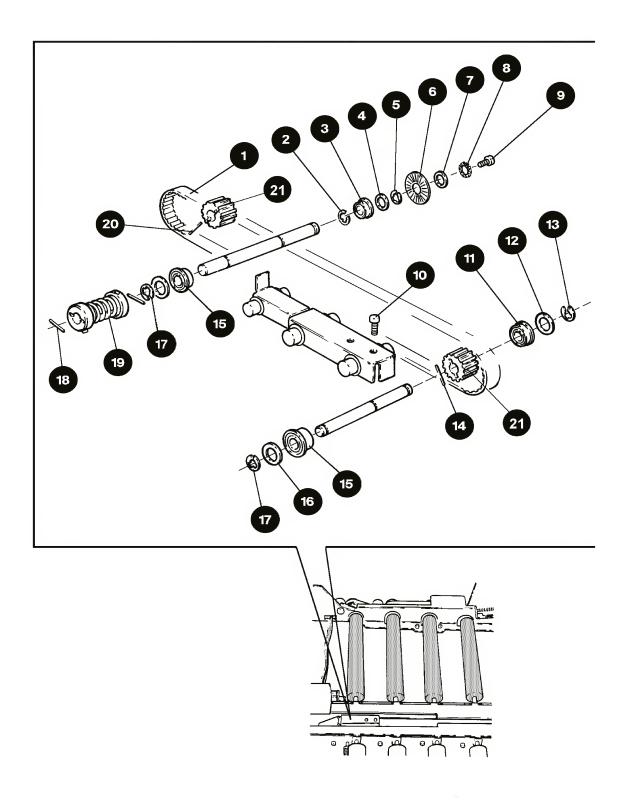


figure 4-5

ITEM No.	PART No.	PART NAME	QUANTITY
1	9221320	TIMING BELT	1
2	4486246	CIRCLIP 6 mm	1
3	9227030	BEARING	1
4	4480536	WASHER 8.1 mm	4
5	4486246	CIRCLIP 6 mm	1
6	9228620	PCB A10 with CODE DISC**	1
7	4480516	WASHER 2.7 mm	4
8	4500106	TOOTHED WASHER 2.7 mm	1
9	4281146	SCREW 2.5x12	1
10	4281331	SCREW, M3x6	2
11	9227030	BEARING	1
12	4480536	WASHER 8.1 mm	4
13	4486246	CIRCLIP 6 mm	1
14	4719346	PIN 2.5x14 mm	1
15	9227030	BEARING	2
16	4480536	WASHER 8.1 mm	4
17	4486246	CIRCLIP 6 mm	2
18	9222550	PIN 2.5x12 mm	2
19	9221100	CLUTCH	1
20	4719346	PIN 2.5x14 mm	1
21	9211681	PULLEY	2

^{**} In case of replacement: Due to safety regulations only original parts must be used.

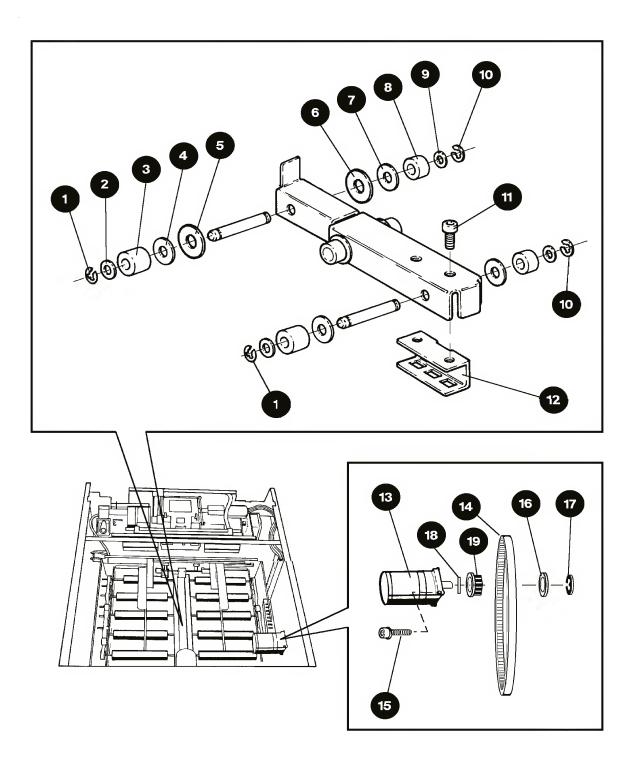


figure 4-6

ITEM No.	PART No.	PART NAME	QUANTITY
1	4500526	CIRCLIP 4 mm	2
2	4480266	WASHER 5.08 mm	6
3	9211571	ROLLER	6
4	9221210	WASHER	6
5	9211581	WASHER	2
6	9211581	WASHER	2
7	9221210	WASHER	6
8	9211571	ROLLER	6
9	4480266	WASHER 5.08 mm	6
10	4500526	CIRCLIP 4 mm	2
		SCREW, M3x6	
12	9211251	BRACKET	1
13	9228040	MOTOR M3**	1
14	9221310	BELT	1
15	4283121	SCREW M4x10	4
		WASHER	
_	_	CIRCLIP 6 mm	
		PIN, 2.5 mm	
		PULLEY	

^{**} In case of replacement: Due to safety regulations only original parts must be used.

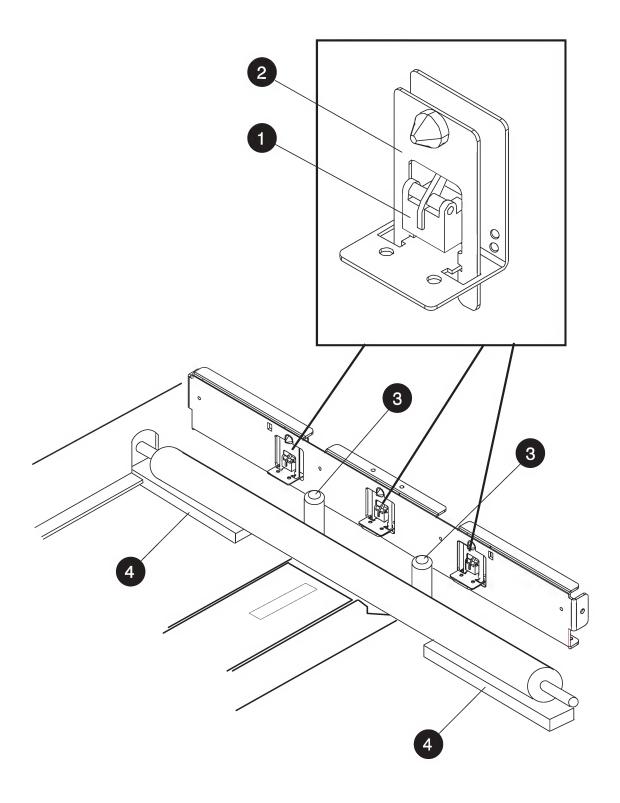


figure 4-7

ITEM No.	PART No.	PART NAME	QUANTITY
1	9228950	SENSOR B5, B6, B7	3
2	9212741	ACTUATOR	3
3	9211541	CASSETTE SUPPORT	2
4	9211931	GUIDE BLOCK	2

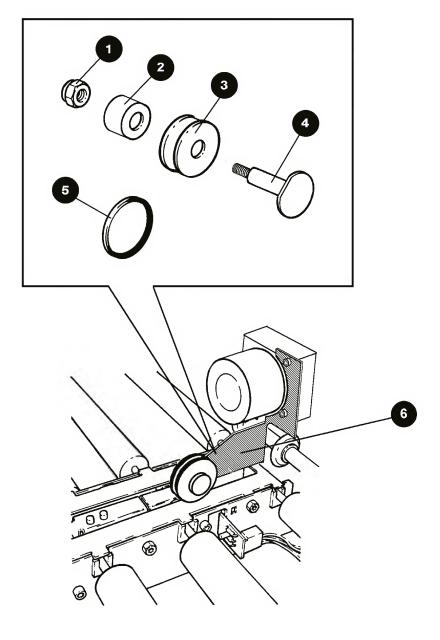


figure 4-8

ITEM No.	PART No.	PART NAME	QUANTITY
1	4853251	LOCK NUT M4	1
2	9211631	SPACER	1
3	9211661	ROLLER	1
4	9211721	BOLT	1
5	4070061	O-RING	2
6	9219986	ROLLER MOUNT	

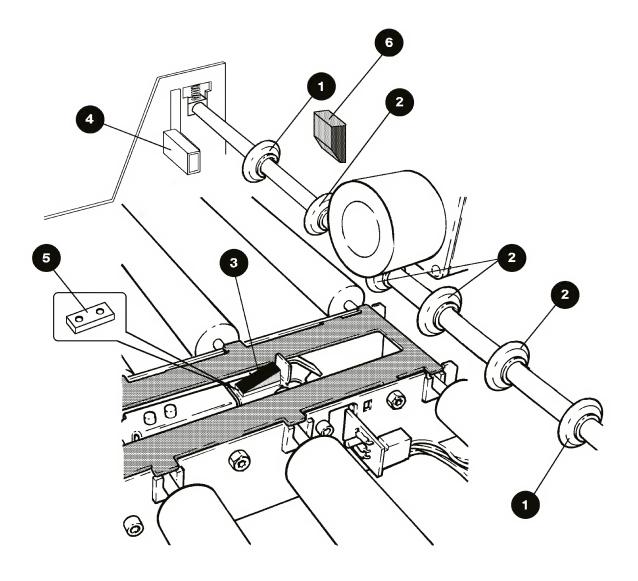


figure 4-9

ITEM No.	PART No.	PART NAME	QUANTITY
1	9211476	ROLLER	2
		ROLLER	
3	9222780	GUIDE SHOE	1
4	9228980	SENSOR B24	1
5	9211651	SPACER	1
6	9224370	GUIDE SHOE	3

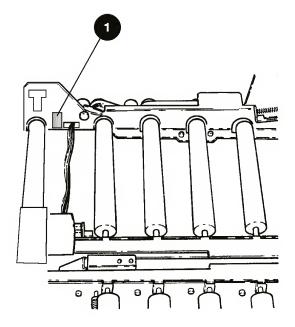


figure 4-10

ITEM No.	PART No.	PART NAME	QUANTITY
1	9189541	REFLECTIVE FOIL	1

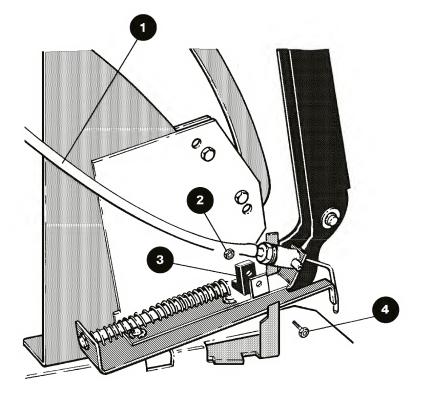
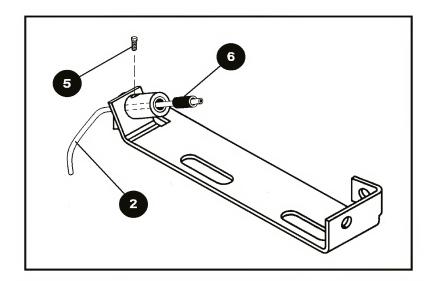


figure 4-11

ITEM No.	PART No.	PART NAME	QUANTITY
1	9220170	HOSE PU-PK3	1*
2	4853246	NUT M3	2
3	9228991	SENSOR B21, B22	2
4	4283186	SCREW M3x12	1

^{*}Order by length: Quantity of 1=1 meter



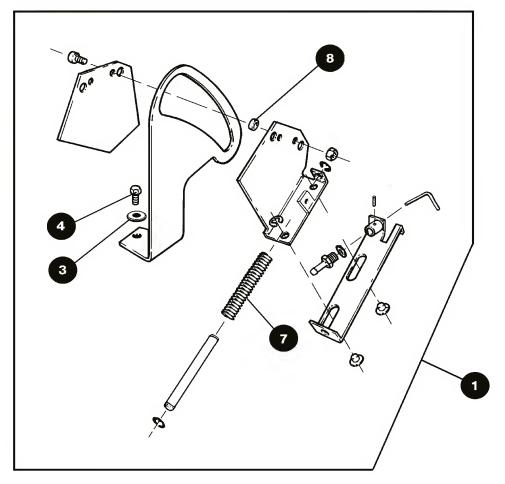


figure 4-12

ITEM No.	PART No.	PART NAME		QUANTITY
1	9222445	.BLOW PIPE A	SSY left up to SN 2000	1
1	9222595	.BLOW PIPE A	SSY right up to SN 2000	1
1	H9222446	BLOW PIPE A	SSY left beginning with SN 2001	1
1	9222596	.BLOW PIPE A	SSY right beginning with SN 2001	1
2	9222442	.BLOW PIPE I	eft	1
2	9222591	BLOW PIPE r	ight	1
3	4480032	.WASHER 4.3	mm	4
4	4283121	SCREW, M4x	10	4
5	4278296	SET SCREW	M3x3	1
6	9220020	INSULATING	TUBE, approx. 15 mm long	1
7	9222610	SPRING		1
8	9222570	SPACER		1

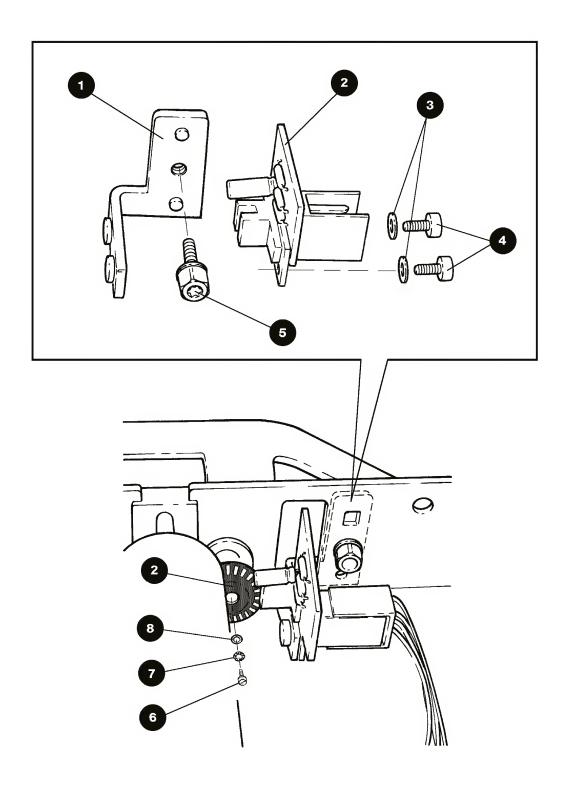


figure 4-13

ITEM No.	PART No.	PART NAME	QUANTITY
1	9211241	BRACKET	1
2	9228620	PCB A10 with CODE DISC**	1
3	4500106	TOOTHED WASHER 2.7 mm	2
4	4283286	SCREW M3x6	2
5	4283121	SCREW M4x10	1
6	4281146	SCREW M2.5x12	1
7	4500106	TOOTHED WASHER, 2.7 mm	1
8	4480516	WASHER 2.7 mm	1

^{**} In case of replacement: Due to safety regulations only original parts must be used.

UP TO SERIAL Nº. 2000

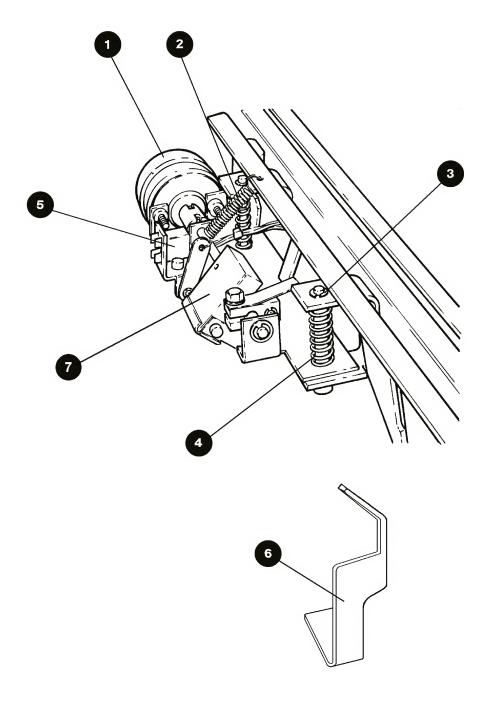


figure 4-14

ITEM No.	PART No.	PART NAME	QUANTITY
1	0222440	SOLENOID Y4 up to SN 2000** Upgrade kit 9222	2074
		SPRING	
3	4500606	CIRCLIP 3.2 mm	2
4	9222030	SPRING	2
5	9228960	SENSOR B16	1
6	9222251	CAM up to SN 2000	1
7	9222060	REPAIR KIT CASSETTE OPENER Upgrade Kit 92	222074

^{**} In case of replacement: Due to safety regulations only original parts must be used.

UP TO SERIAL Nº. 2000

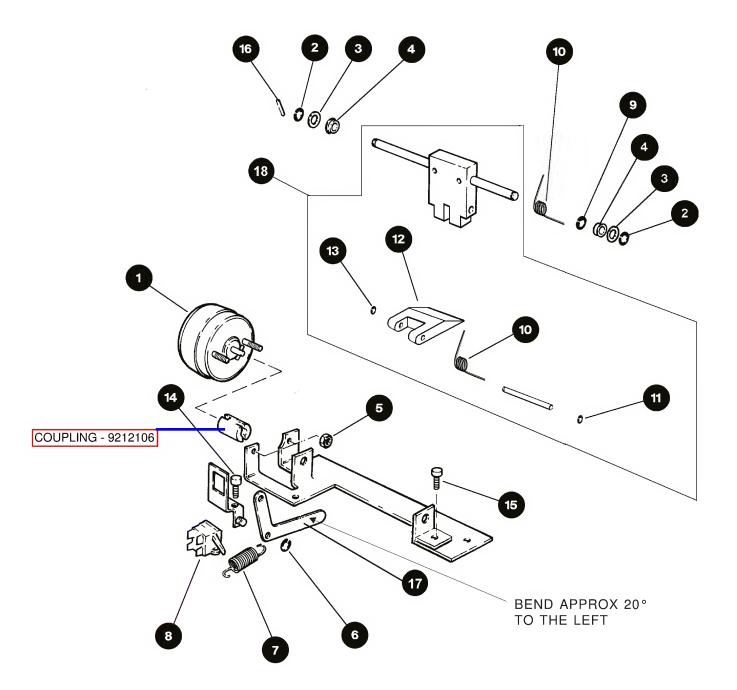


figure 4-15

ITEM No.	PART No.	PART NAME	QUANTIT
1	9222110	SOLENOID Y4 up to SN 2000** <mark>U</mark>	Jpgrade Kit 9222074
2	4500526	CIRCLIP 4 mm	2
3	4463006	WASHER 5.08 mm	2
4	9222050	BEARING	2
5	4853251	LOCK NUT M4	2
6	4500556	CIRCLIP 2.3 mm	1
7	9222160	SPRING	
8	9228960	SENSOR B16	1
9	4500526	CIRCLIP 4 mm	1
10	9222620	SPRING	2
		CIRCLIP 1.9 mm	
12	9222480	OPENER SHOVEL	
13	4500586	CIRCLIP 1.9 mm	
14	4283286	SCREW M3x6	2
15	4283121	SCREW M4x10	1
16	4796376	PIN 2x12 mm	1
		ACTUATOR***	
		REPAIR KIT CASSETTE OPENER	

^{**} In case of replacement: Due to safety regulations only original parts must be used.

^{***} In case of replacement bent the tip of the ACTUATOR approx. 20° to the left (see figure 4-15).

FROM SERIAL No. 2001

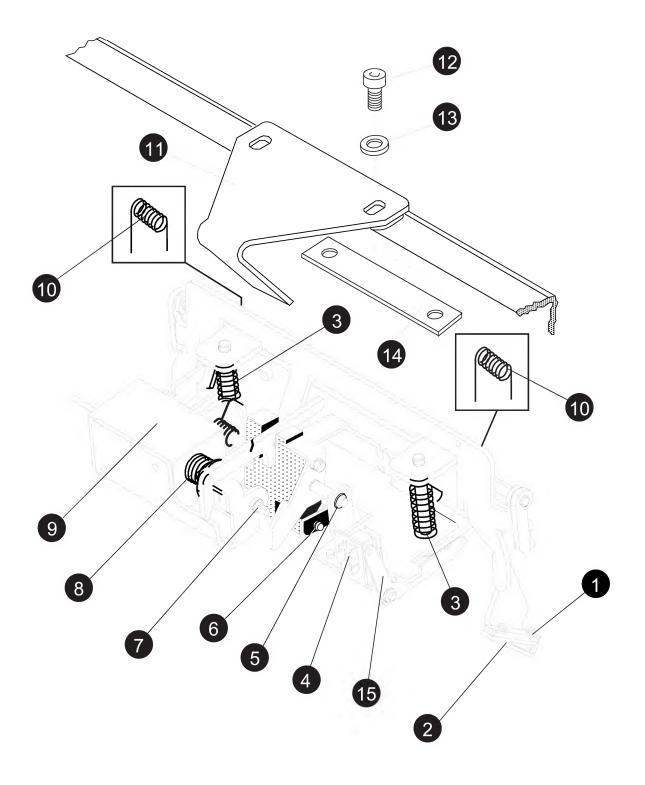


figure 4-16

ITEM No.	PART No.	PART NAME	QUANTITY
1	4500586	CIRCLIP 1.9 mm	4
2	9222780	GUIDE SHOE	2
3	9222030	SPRING, PRESSURE BOLT	2
4	9228960	SENSOR B16	1
5	9222050	BEARING	1
6	4500586	CIRCLIP 1.9 mm	1
7	9222260	OPENER PIN ASSY	1
8	9224450	SPRING	1
9	9222111	SOLENOID Y4 beginning with SN 2001**	1
10	9222230	SPRING	2
11	9212771	TENSIONER	1
12	4283131	SCREW M5x12	2
13	4480406	WASHER 5.3 mm	2
		THREADED PLATE	
		ACTUATOR	

^{**} In case of replacement: Due to safety regulations only original parts must be used.

FROM SERIAL No. 2001

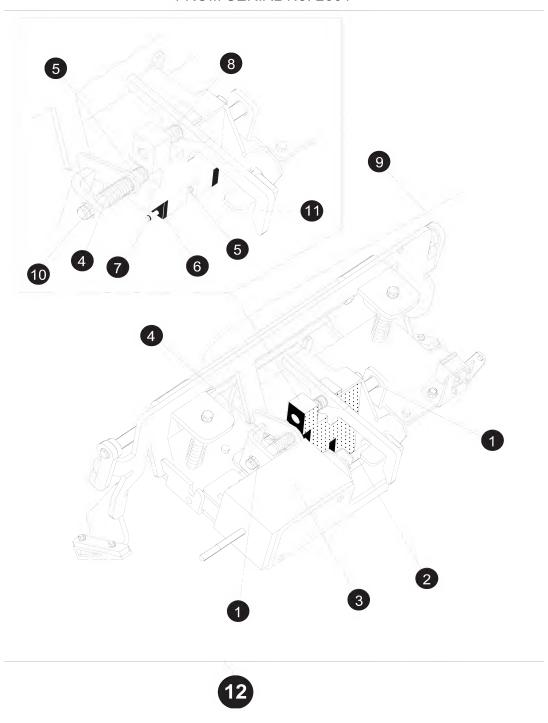


figure 4-17

ITEM No.	PART No.	PART NAME	QUANTITY
1	9222050	BEARING	2
2	9222260	OPENER PIN ASSY	1
3	9222111	SOLENOID Y4 beginning with SN 2001	1
4	9222690	SPRING	1
5	9222621	SPRING	2
6	9222480	OPENER SHOVEL	1
7	4500586	CIRCLIP 1.9 mm	1
8	9222680	SPRING, SHOVEL HOOK	1
9	9228730	CABLE, OPENER**	1
10	9212921	SPACER (inside of SPRING, Item No. 4)	5
11	9212212	SHOVEL HOOK	1
12	9222076	OPENER ASSEMBLY complete	1

^{**} In case of replacement: Due to safety regulations only original parts must be used.

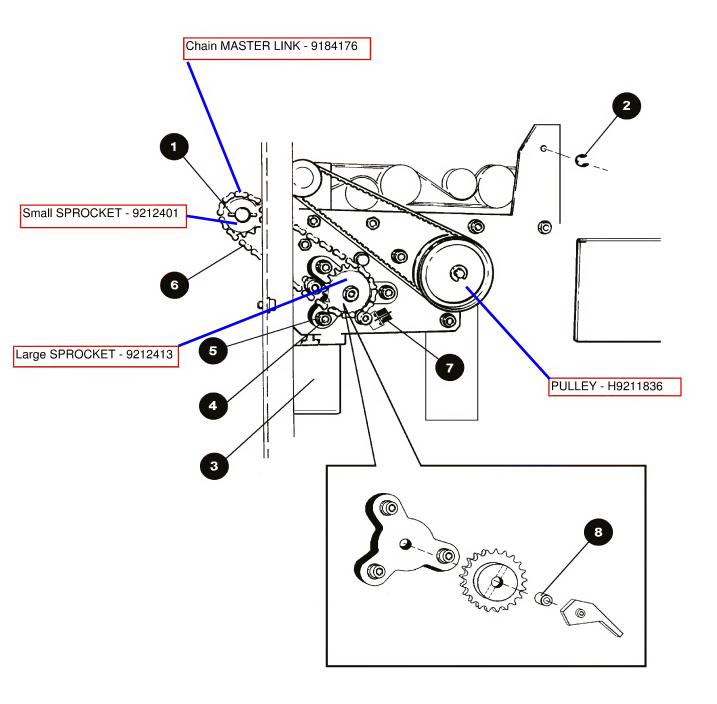


figure 4-18

ITEM No.	PART No.	PART NAME	QUANTITY
1	9212831	PIN 2.5 x 16	2
2	4500606	CIRCLIP 3.2 mm	4
3	9228020	MOTOR M5**	1
4	4281756	SCREW M6x16	3
5	4480166	WASHER 6.4 mm	3
6	9222420	CHAIN	1
7	9228940	SENSOR B15	1
8	9211751	SPACER	1

^{**} In case of replacement: Due to safety regulations only original parts must be used.

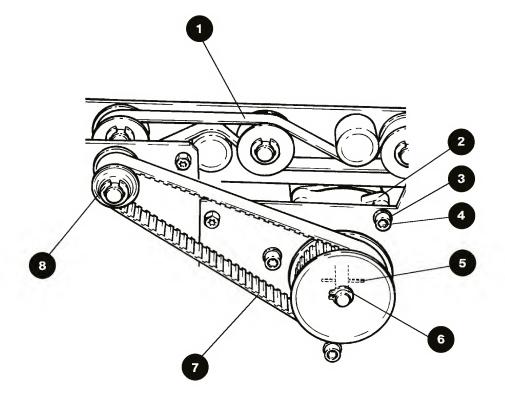


figure 4-19

ITEM No.	PART No.	PART NAME	QUANTITY
1	9221330	BELT9221330 subs to 9211331	2
2	9228010	MOTOR M2**	1
3	4480176	WASHER 5.3 mm	3
4	4283116	SCREW M6x26	3
5	9212831	PIN 2.5x16 mm	2
6	4500416	RETAINING RING	1
7	9221160	TIMING BELT	1
8	4486246	CIRCLIP 6 mm	1

NOTE: Always order MOTOR 9228010 and RETAINING RING 4500416

^{**} In case of replacement: Due to safety regulations only original parts must be used.

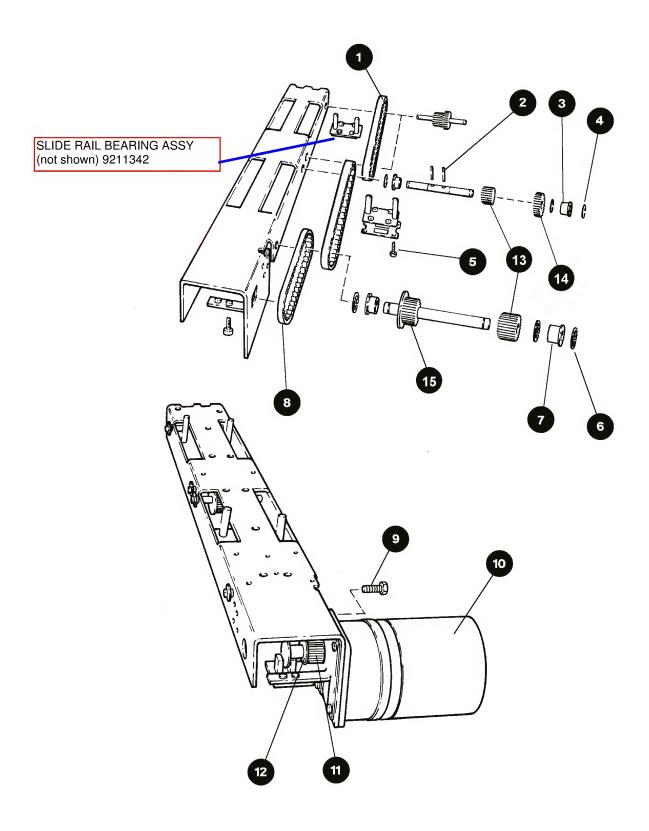
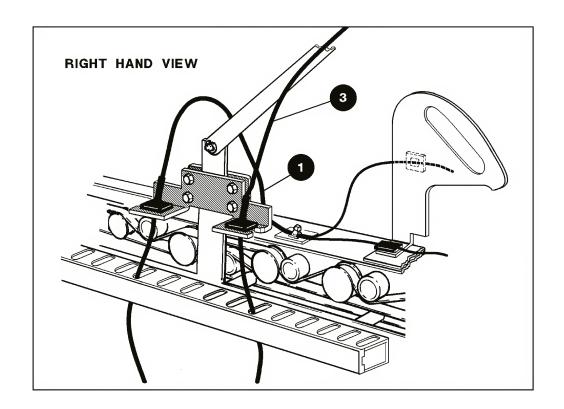


figure 4-20

ITEM No.	PART No.	PART NAME	QUANTITY
1	9221130	TIMING BELT	2
2	9222550	PIN 2.5x12 mm	6
3	9227030	BEARING	6
4	4486246	CIRCLIP 6 mm	12
5	4283121	SCREW M4x10	4
6	4486246	CIRCLIP 6 mm	12
7	9227030	BEARING	6
8	9221140	TIMING BELT	1
9	4283121	SCREW M4x10	4
10	9228030	MOTOR M4**	1
11	9221850	DRIVE GEAR	1
12	9211731	WASHER	1
13	9211681	DRIVE GEAR	2
		DRIVE GEAR	
		DRIVE GEAR	

^{**} In case of replacement: Due to safety regulations only original parts must be used.



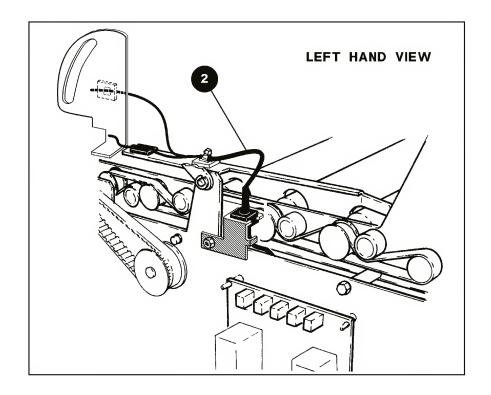


figure 4-21

ITEM No.	PART No.	PART NAME	QUANTITY
1	9228746	WIRE HARNESS short**	1
2	9228736	WIRE HARNESS long**	1
3	9228730	CABLE, OPENER**	1

^{**} In case of replacement: Due to safety regulations only original parts must be used.

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Chapter 5 CONVEYOR

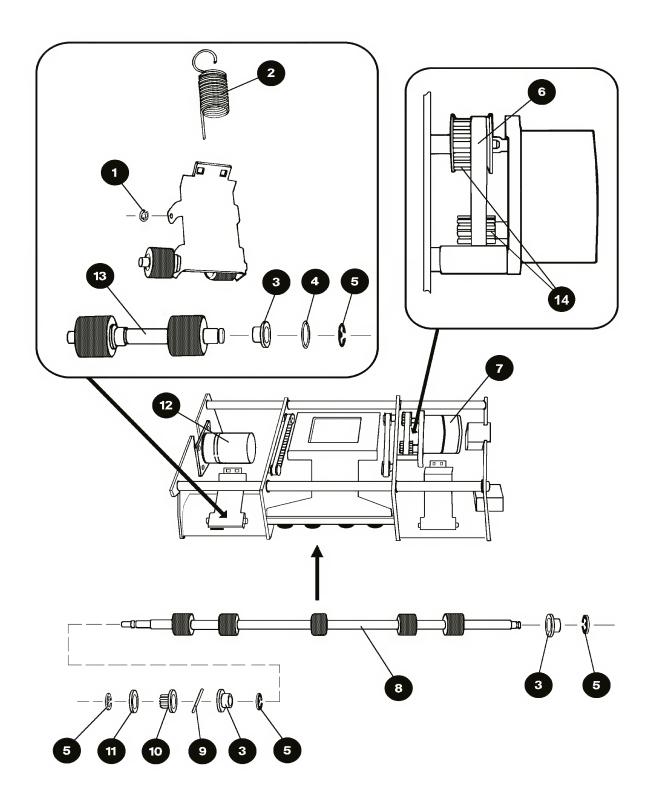


figure 5-1

ITEM	No.	PART No.	PART NAME	QUANTITY
1		. 4500526	.CIRCLIP 4 mm	2
2		.9223410	.SPRING	2
3		.9227040	.BEARING	10
4		.9213301	.WASHER	2
5		. 4500566	.CIRCLIP 6 mm	10
6		.9223400	.TIMING BELT	1
7		.9228100	.MOTOR M6**	1
8		. 9223091	ROLLER SHAFT	5
9		.4719361	.PIN 2.5x10 mm	4
1	0	.9221020	.PULLEY	3
1	1	.9213311	.WASHER	3
1	2	.9228110	.MOTOR M7**	1
1	3	.9223140	ROLLER SHAFT ASSY	2
1	4	. 9211681	.DRIVE GEAR	2

^{**} In case of replacement: Due to safety regulations only original parts must be used.

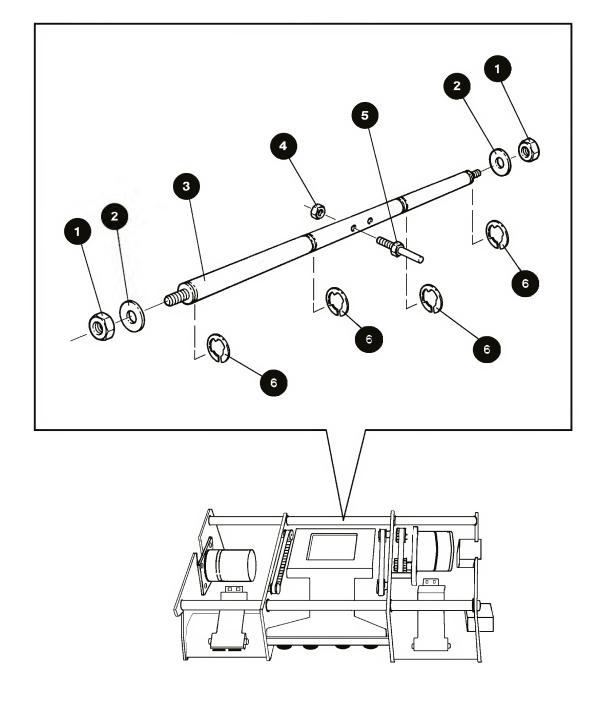


figure 5-2

ITEM No.	PART No.	PART NAME	QUANTITY
1	4853146	NUT M8	2
2	4480596	WASHER 8.4 mm	2
3	9226170	SHAFT	3
4	4852766	NUT M5	2
5	9213121	SHAFT	1
6	4500596	CIRCLIP 12 mm	4

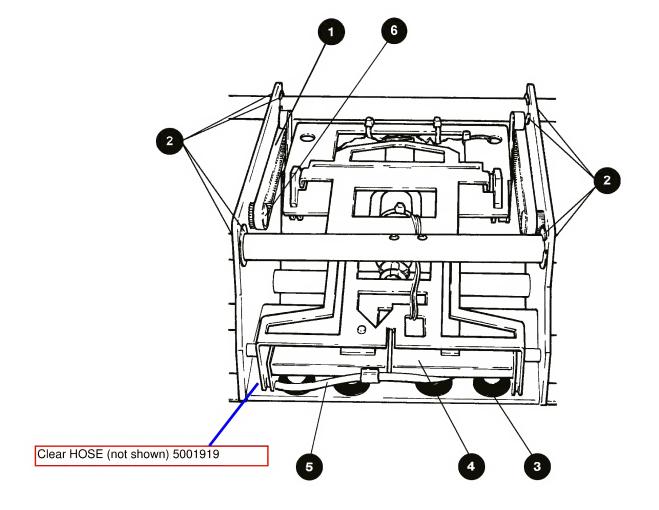


figure 5-3

ITEM No.	PART No.	PART NAME	QUANTITY
1	9223390	TIMING BELT	2
2	4500596	CIRCLIP 12mm	8
3	9223670	SUCKER, CASSETTE 9223670 subs to 9304850	4
4	9184686	SUCKERBAR	1
	9223680	CASSETTE SUCKERBAR ASSEMBLY COMPLET	ΓΕ 1
5	9185736	HOSE	1
6	9213431	PULLEY	4

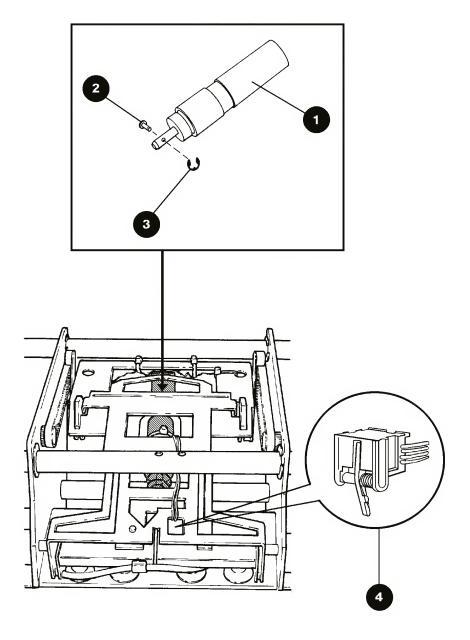


figure 5-4

ITEM No.	PART No.	PART NAME	QUANTITY
1	9223370	SOLENOID Y7**	1
2	9213611	PIN	1
3	4500556	CIRCLIP 2.3mm	1
4	9228970	SENSOR B19 (300mm CABLE)	1
	9228940	SENSOR B19 (with MOD 16/18 50mm CABLE)	1

^{**} In case of replacement: Due to safety regulations only original parts must be used.

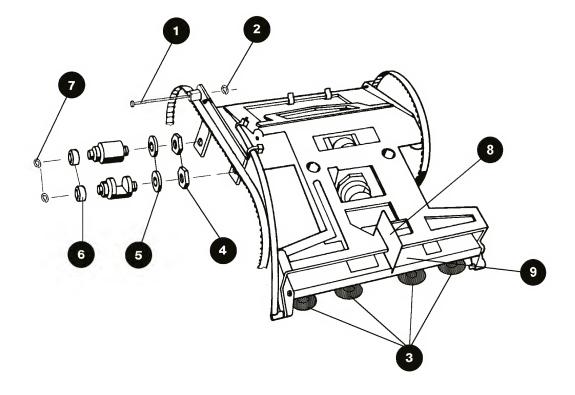


figure 5-5

ITEM No.	PART No.	PART NAME	QUANTITY
1	9223050	SHAFT with MIRROR	2
2	4500586	CIRCLIP 1.9 mm	2
3	9223670	SUCKER, CASSETTE 9223670 subs to 9304850	4
4	4853146	NUT M8	4
5	4480596	WASHER 8.4 mm	4
6	9223330	BEARING	4
7	4500556	CIRCLIP 2.3 mm	4
8	9213176	ACTUATOR	1
9	9213231	LINKAGE PIN CASSETTE SUCKERBAR	1

LEFT HAND VIEW

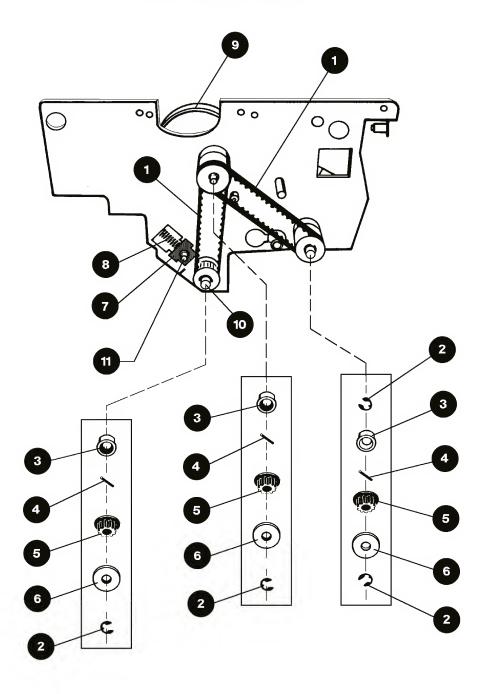


figure 5-6

ITEM No.	PART No.	PART NAME	QUANTITY
1	9223150	BELT (black)	2
		CIRCLIP 6 mm	
3	9227020	BEARING	3
4	4719361	PIN 2.5x10 mm	3
5	9221020	PULLEY	3
6	9213311	WASHER	3
7	9223910	BEARING	2
8	9223360	SPRING	2
9	9228110	MOTOR M7**	1
10	9223100	ROLLER SHAFT (4 Rollers)	1
11	9223081	ROLLER SHAFT (4 Rollers)	1

^{**} In case of replacement: Due to safety regulations only original parts must be used.

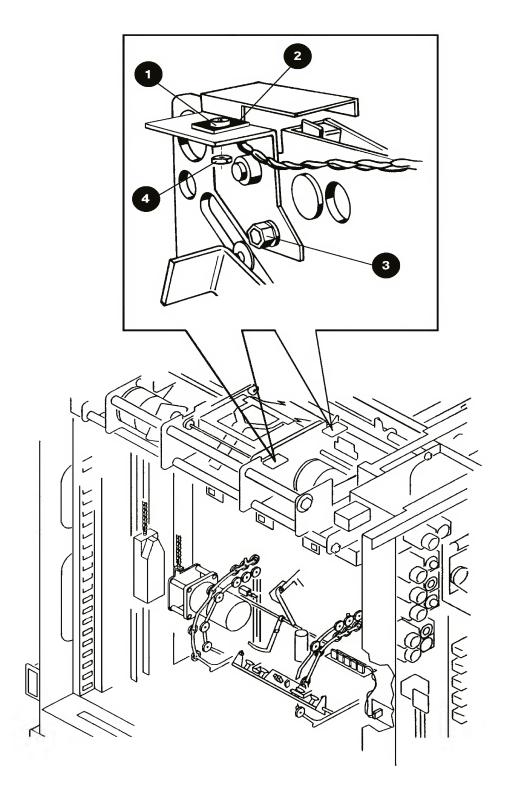


figure 5-7

ITEM No.	PART No.	PART NAME	QUANTITY
1	4283286	SCREW M3x6	2
2	9228990	SENSOR B17, B18	2
3	4283121	SCREW M4x10	2
4	4853246	NUT M3	2

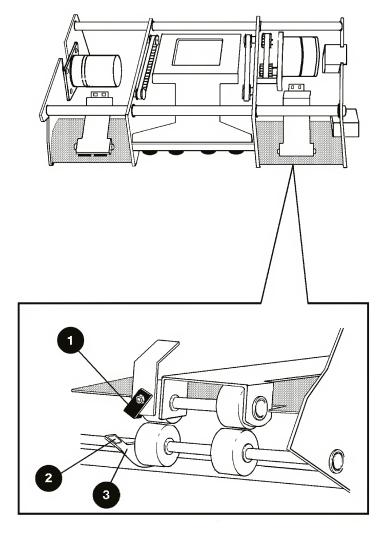


figure 5-8

ITEM No.	PART No.	PART NAME	QUANTITY
1	9228991	SENSOR B20	1
2	9189656	REFLECTIVE FOIL	1
3	9213576	MIRROR MOUNT	1

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Chapter 6 FILM CHUTE

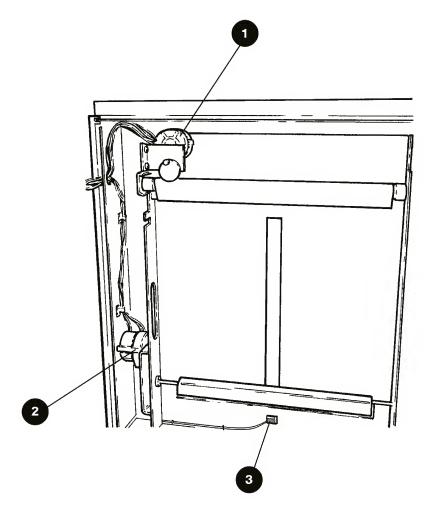


figure 6-1

ITEM No.	PART No.	PART NAME	QUANTITY
1	9228120	MOTOR M11**	1
2	9228120	MOTOR M12**	1
3	9228990	SENSOR B35	1

^{**} In case of replacement: Due to safety regulations only original parts must be used.

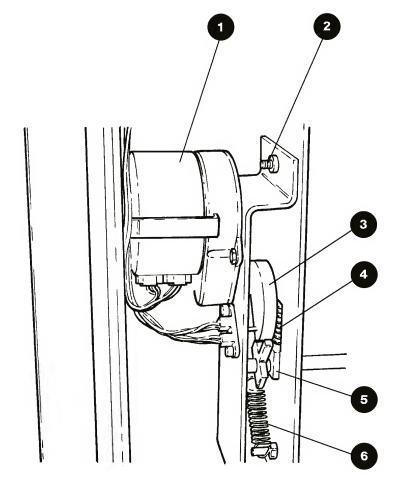


figure 6-2

ITEM No.	PART No.	PART NAME	QUANTITY
1	9228120	MOTOR M12**	1
2	4283121	SCREW M4x10	2
3	4500526	CIRCLIP 4 mm	1
4	9223360	SPRING	2
5	9227030	BEARING	2
6	9223280	SPRING	1

^{**} In case of replacement: Due to safety regulations only original parts must be used.

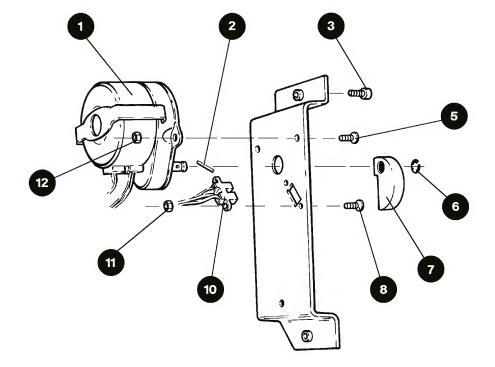


figure 6-3

ITEM No.	PART No.	PART NAME	QUANTITY
1	9228120	MOTOR M12**	1
2	4796376	PIN 2x12 mm	1
3	4283121	SCREW M4x10	1
5	4281726	SCREW M3x10	2
6	4500526	CIRCLIP 4 mm	1
7	9226441	CAM	1
8	4283186	SCREW M3x12	2
10	9216236	SENSOR B34	1
11	4853246	NUT M3	2
12	4853246	NUT M3	2

^{**} In case of replacement: Due to safety regulations only original parts must be used.

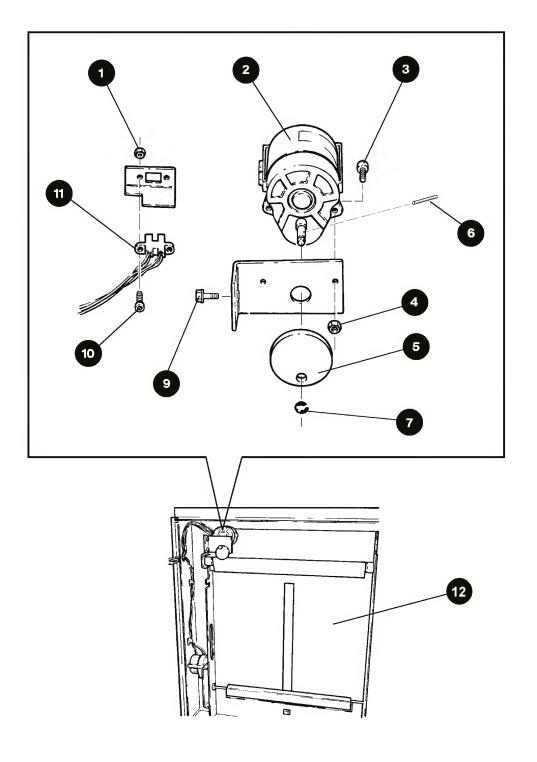


figure 6-4

ITEM No.	PART No.	PART NAME	QUANTITY
1	4853246	NUT M3	2
2	9228120	MOTOR M11**	1
3	4283186	SCREW M3x12	2
4	4853246	NUT M3	2
5	9216301	CAM	1
7	4500526	CIRCLIP 4 mm	1
9	4283121	SCREW M4x10	2
10	4283186	SCREW M3x12	2
11	9216236	SENSOR B33	1
12	9226150	FILM CHUTE COMPLETE	1

^{**} In case of replacement: Due to safety regulations only original parts must be used.

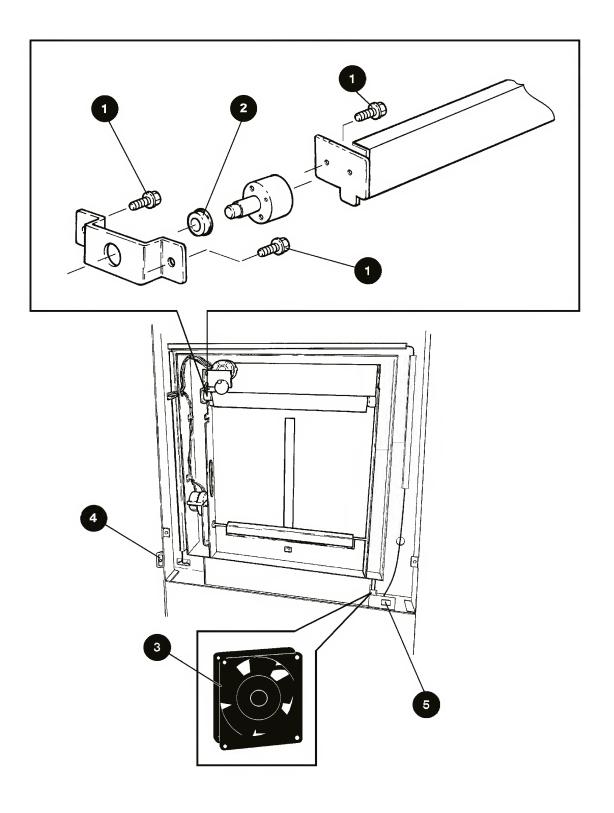


figure 6-5

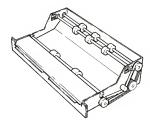
ITEM No.	PART No.	PART NAME	QUANTITY
1	4283121	SCREW M4x10	8
2	9227030	BEARING	2
3	9226000	MOTOR M18 FAN 2**	1
4	4536101	INTERLOCK OVERRIDE S2	1
5	9228630	PCB A11	1

^{**} In case of replacement: Due to safety regulations only original parts must be used.

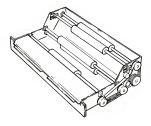
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Chapter 7 PROCESSOR INTERFACE

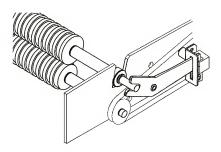
XML 300 up to SN 2000



XML 300 from SN 2001



XML 300 Plus from SN 5000



UP TO SERIAL Nº. 2000

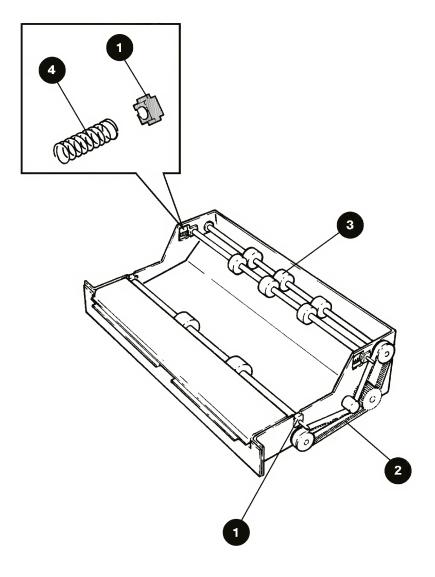


figure 7-1

ITEM No.	PART No.	PART NAME	QUANTITY
1	9223910	BEARING	4
2	9226140	BELT	1
3	9226040	SHAFT, ROLLER	4
4	9223360	SPRING	2

FROM SERIAL Nº. 2001

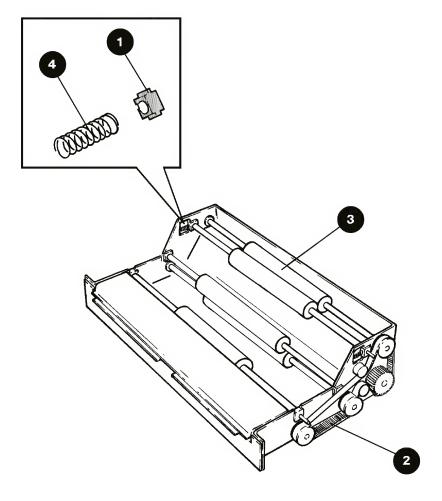
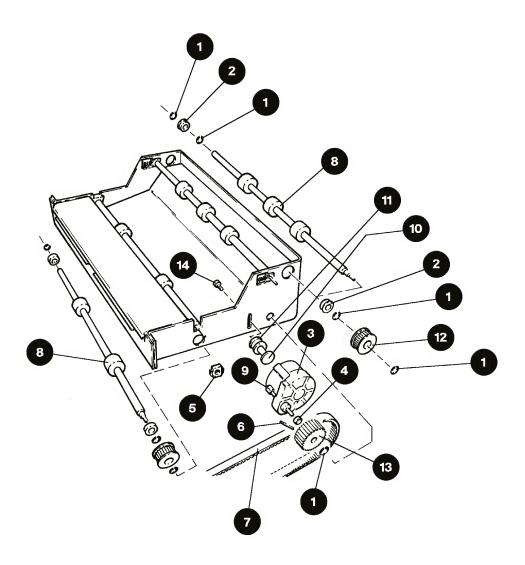


figure 7-2

ITEM No.	PART No.	PART NAME	QUANTITY
1	9223910	BEARING	6
2	9250560	TOOTHED BELT beginning with SN 2001	1
3	9250100	TRANSPORT ROLLER beginning with SN 2001	6
4	9223360	SPRING	2

UP TO SERIAL Nº. 2000



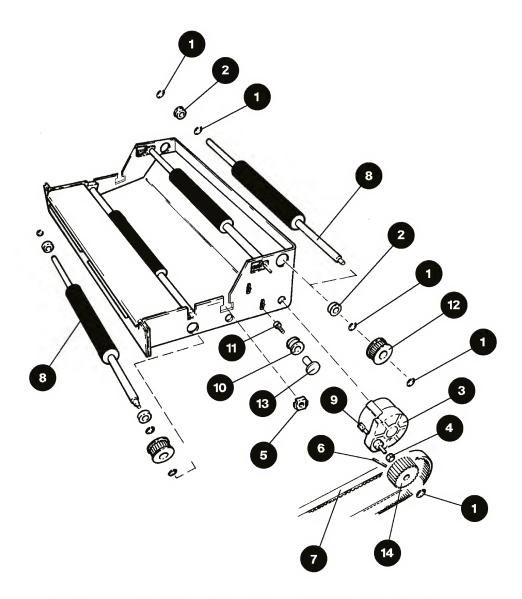
CIRCLIPS, BEARINGS AND FREE RUNNING CLUTCHES
ARE SHOWN FOR ONE ROLLERSHAFT ONLY

figure 7-3

ITEM No.	PART No.	PART NAME	QUANTITY
4	4500500	CIDCLID 4 mm	10
		CIRCLIP 4 mm	
		BEARING	
3	9228060	MOTOR M13**	1
4	4480406	WASHER 5.3 mm	1
5	9223910	BEARING	4
6	4719336	PIN 2x12 mm	2
7	9226140	BELT	1
8	9226040	SHAFT, ROLLER	4
9	4283401	SCREW M3x8	3
10	9226060	ROLLER MOUNT	1
11	9226070	ROLLER	1
12	9226130	FREE RUNNING CLUTCH + PULLEY	2
13	9216111	DRIVE GEAR	1
14	4283121	SCREW M4x10	1

^{**} In case of replacement: Due to safety regulations only original parts must be used.

FROM SERIAL Nº. 2001



CIRCLIPS, BEARINGS AND FREE RUNNING CLUTCHES
ARE SHOWN FOR ONE ROLLERSHAFT ONLY

figure 7-4

ITEM No.	PART No.	PART NAME	QUANTITY
1	4500526	CIRCLIP 4 mm	12
2	9227010	BEARING	6
3	9250170	MOTOR M13 beginning with Serial No. 2001**	1
4	4480406	WASHER 5.3 mm	1
5	9223910	BEARING	6
6	4719336	PIN 2x12 mm	1
7	9250560	TOOTHED BELT beginning with SN 2001	1
8	9250100	TRANSPORT ROLLER beginning with SN 2001.	6
9	4283401	SCREW M3x8	3
10	9226070	ROLLER	2
11	4283121	SCREW M4x10	2
12	9226130	FREE RUNNING CLUTCH + PULLEY	2
13	9226060	MOUNT, ROLLER	2
14	9216111	DRIVE GEAR	1

^{**} In case of replacement: Due to safety regulations only original parts must be used.

For XML 300 Plus

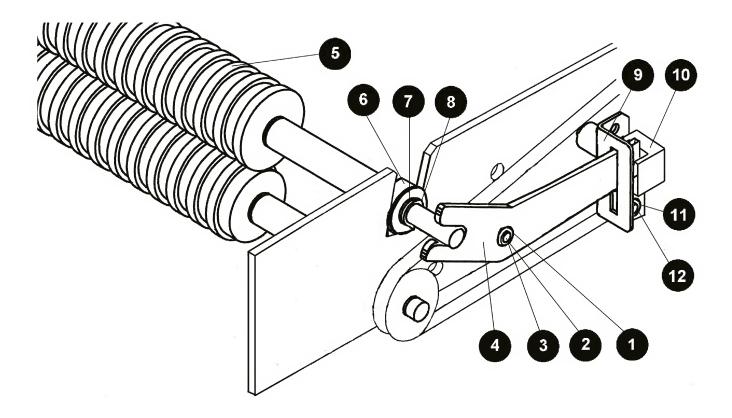


figure 7-5

ITEM No.	PART No.	PART NAME	QUANTITY
1	8317366	BEARING	2
2	4470100	WASHER	2
3	4282831	SCREW	2
4	9251036	ACTUATOR	2
5	9251016	TRANSPORT ROLLER	2
6	9217011	BEARING 9217011 subs to 9227010	2
7	4480091	WASHER	3
8	4500561	CIRCLIP	2
9	9251046	BRACKET	2
10	9251076	SENSOR B25 right	1
	9251086	SENSOR B26 left	1
	9251116	HARNESS ADAPTER	2
11	4470100	WASHER	2
12	4282831	SCREW	2

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Chapter 8 MAGAZINE HOLDER

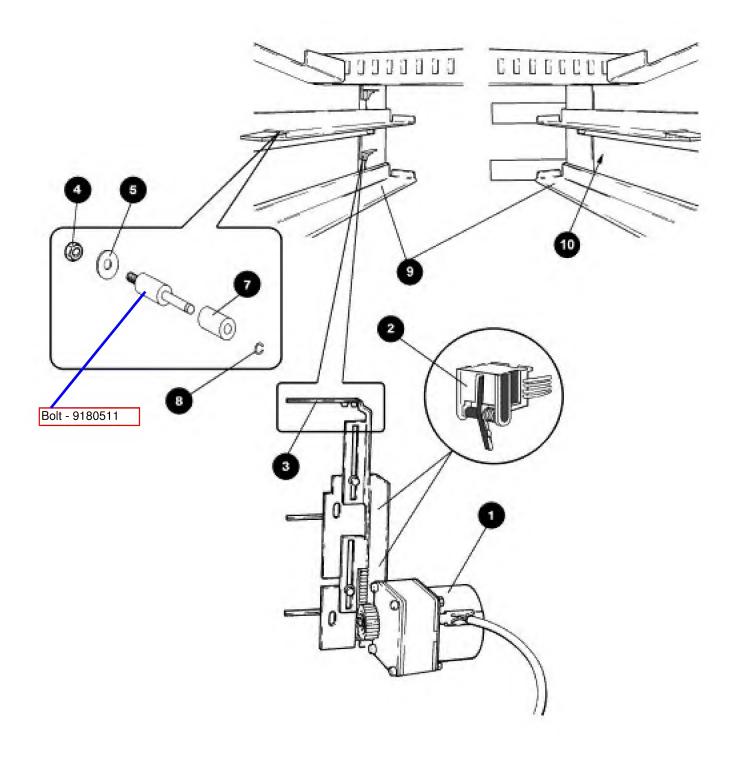


figure 8-1

ITEM No.	PART No.	PART NAME	QUANTITY
1	9228090	MOTOR M14**	1
2	9228930	SENSOR B36, B37	2
3	9224000	OPENER BRACKET (includes RACK GEAR and LE	EVERS)1
4	4853036	NUT M5	6
5	4480406	WASHER 5.3 mm	6
7	0180522	 ROLLER <u>9180526</u>	6
8	4500526	CIRCLIP 4 mm	6
9	9214206	MAGAZINE SUPPORT LEFT	3
	9214236	MAGAZINE SUPPORT RIGHT	3
10	9218836	RIBBON CABLE (PCB A4 to A6)	1

^{**} In case of replacement: Due to safety regulations only original parts must be used.

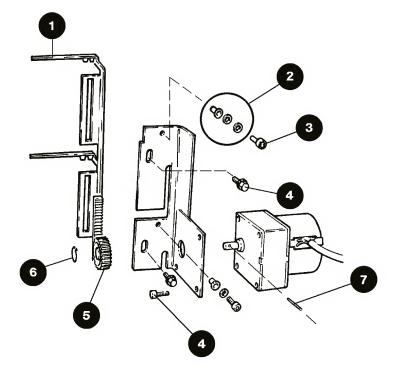


figure 8-2

ITEM No.	PART No.	PART NAME	QUANTITY
1	9224001	OPENER BRACKET (includes RACK GEAR and LE	EVERS)1
2	9224020	BEARING ASSY	2
3	4283301	SCREW, M3x8	2
4	4283121	SCREW M4x10	6
5	9225020	GEAR	1
6	4500566	CIRCLIP 6 mm	1
7	4719376	PIN 2x12 mm	1

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Chapter 9 FILM POCKET

UP TO SERIAL Nº. 2000

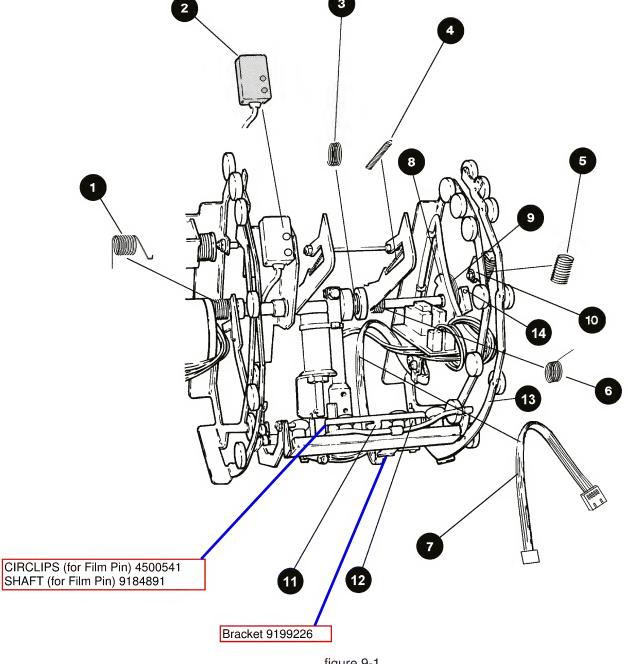


figure 9-1

ITEM No.	PART No.	PART NAME	QUANTITY
1	9224270	SPRING	1
2	9228980	SENSOR B60	1
3	9220280	SPRING	1
4	9185076	SPRING	2
5	9229880	SPRING	2
6	9184426	SPRING	1
7	9228870	RIBBON CABLE, up to Serial No. 20	000**1
7	9228300	RIBBON CABLE, from Serial No. 200	01** 1
8	9183956	TIMING DISK left	1
9	9183946	TIMING DISK right	1
10	9225700	DOUBLE DETEND ASSY	1
11	9184916	FILM PIN	1
12	9184931	 FILM PIN SPRING <mark>9184936</mark>	2
		FILM GUIDE left	
	9219606	FILM GUIDE right	1
		SET SCREW (TIMING DISK)	

^{**} In case of replacement: Due to safety regulations only original parts must be used.

UP TO SERIAL Nº. 2000

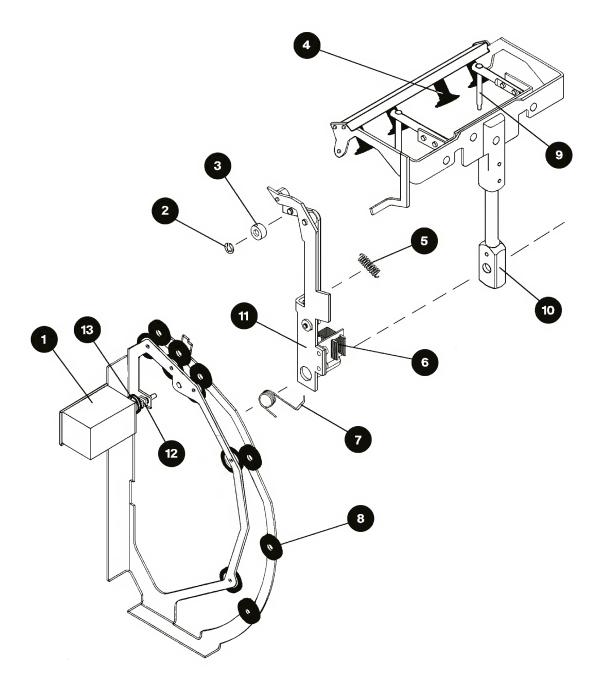


figure 9-2

ITEM No.	PART No.	PART NAME	QUANTITY
1	9224410	SOLENOID Y15**	1
2	4500606	CIRCLIP 3.2 mm	2
3	9214126	BEARING	2
4	9184847	SUCKER, MAGAZINE (9184847 subs to 9304840)	4
5	9214471	SPRING	1
6	9228960	SENSOR B59 up to SN 2110	1
	9228300	RIBBON CABLE up to SN 1445	1
	9218306	RIBBON CABLE SN 1446 to 2000	1
7	9224270	SPRING	1
8	9184396	FOAM ROLLER	24
9	9215840	BLOW PIPE ASSY	2
10	9215396	FILM POCKET ARM ASSY	1
11	9214113	DOUBLE FILM ASSY	1
12	9229630	PIN ASSY	1
		SPRING	

^{**} In case of replacement: Due to safety regulations only original parts must be used.

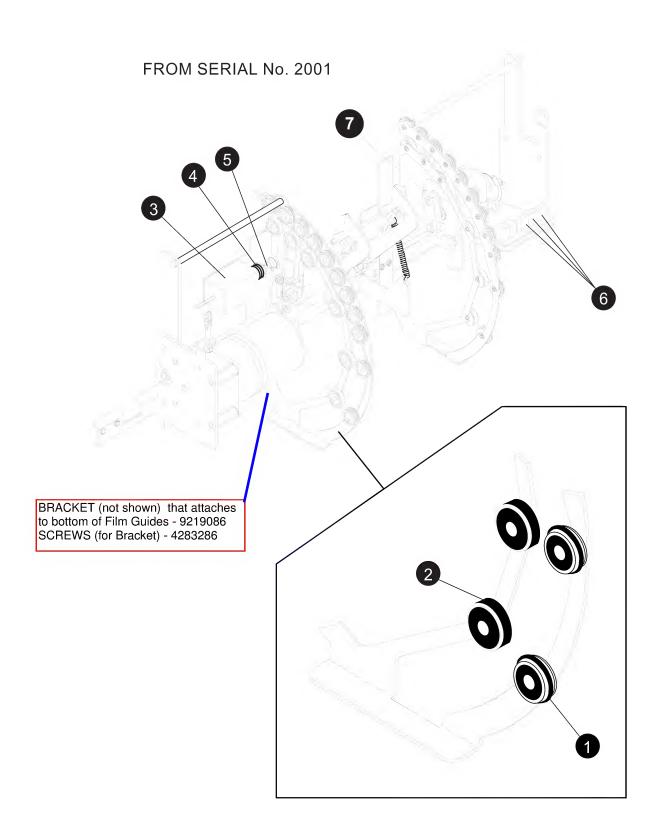


figure 9-3

ITEM	No.	PART No.	PART NAME	QUANTITY
1		. 9212941	.O-RING	22
2		.9184396	.FOAM ROLLER	12
3		.9224410	.SOLENOID Y15**	1
4		. 9224450	.SPRING	1
5		. 9229630	.PIN ASSY	1
6		. 9229870	.CABLE ASSY FILMPOCKET TO PCB A5 (sub to 9	219876) 1
7		.9183916	.DETENT ASSEMBLY	1

^{**} In case of replacement: Due to safety regulations only original parts must be used.

FROM SERIAL No. 2001

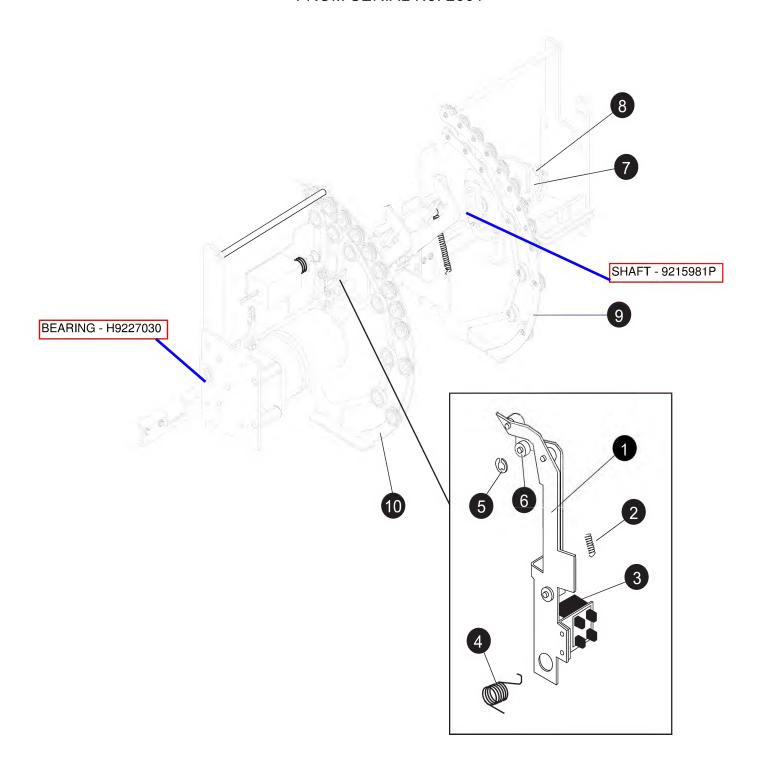


figure 9-4

ITEM No.	PART No.	PART NAME	QUANTITY
1	9214113	DOUBLE FILM ASSY	1
2	9214471	SPRING	1
3	9228961	SENSOR B59 beginning with SN 2111	1
	9284026	SENSOR B59 beginning with SN 3000	1
4	9224270	SPRING	1
5	4500606	CIRCLIP 3.2 mm	2
6	9214126	BEARING	2
7	9183956	TIMING DISK left	1
8	9183946	TIMING DISK right	1
9	9215996	FILM GUIDE left	1
10	9219606	FILM GUIDE right	1

FROM SERIAL No. 2001

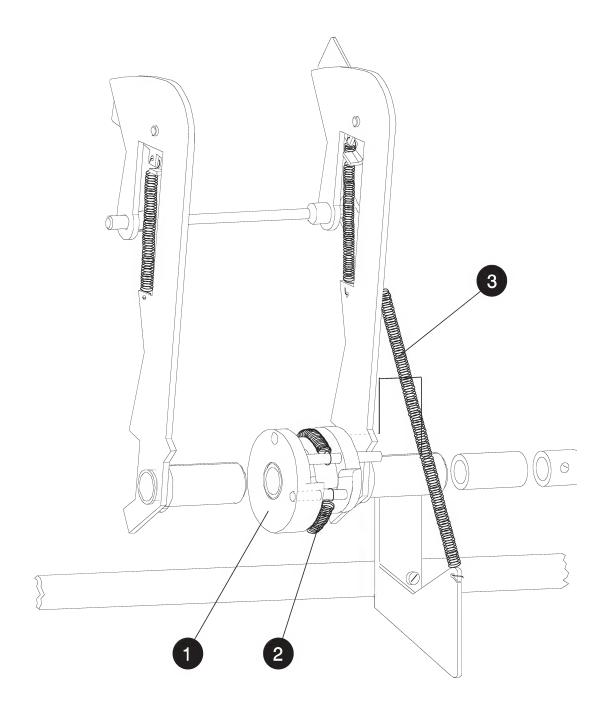


figure 9-5

ITEM No.	PART No.	PART NAME	QUANTITY
1	9225800	CLUTCH ASSY	1
2	9225780	SPRING	1
3	9219831	SPRING	1

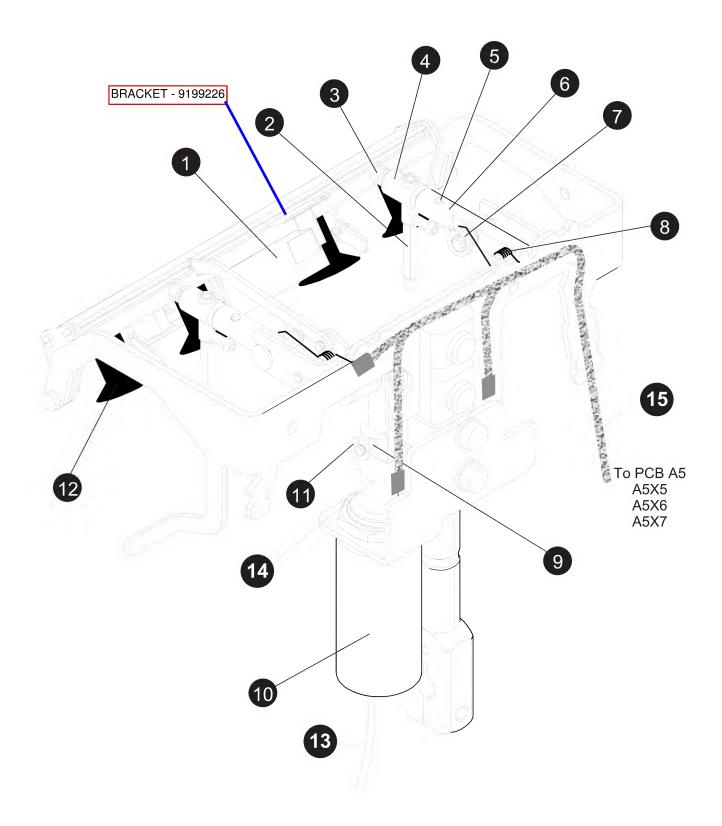


figure 9-6

ITEM No.	PART No.	PART NAME	QUANTITY
1	9184886	SENSOR B61	1
2	9215840	BLOW PIPE ASSY	2
3	4283401	SCREW M3x8	2
4	9199051	BLOW PIPE MOUNT, front	2
5	4278296	SCREW M3x3	2
6	9199041	BLOW PIPE MOUNT, rear	2
7	4500526	CIRCLIP 4 mm	2
8	9184661	SPRING	2
9	9215401	PIN	1
10	9225333	SOLENOID Y14**	1
11	4500556	CIRCLIP 2.3mm	1
12	9184847	SUCKER, MAGAZINE	4
13	9225332	REPAIR KIT. WIRE	1
			7942241
			T TO PCB A51

^{**} In case of replacement: Due to safety regulations only original parts must be used.

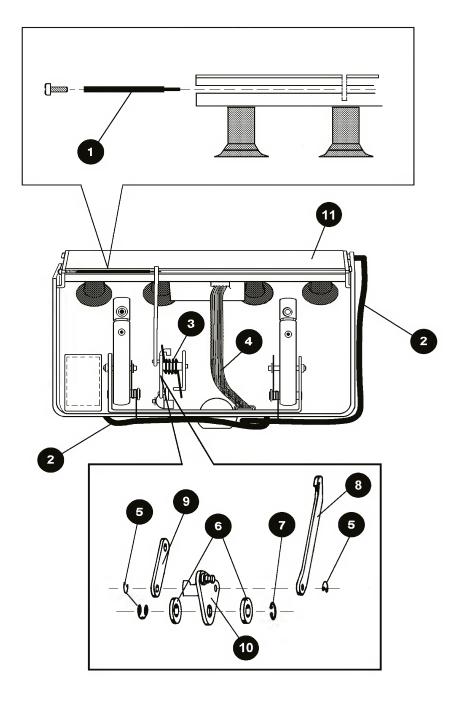


figure 9-7

ITEM I	No.	PART No.	PART NAME	QUANTITY
1		9223650	LINKAGE PIN MAGAZINE SUCKERBAR	1
2		9220170	.HOSE PU-PK3	1*
3		9215431	.SPRING	1
4		9228870	RIBBON CABLE, up to Serial No. 2000	1**
4		9228300	.RIBBON CABLE, from Serial No. 2001	1**
5		4500556	.CIRCLIP 2.3 mm	3
6		4480166	.WASHER 6.4 mm	2
7		4500526	.CIRCLIP 4 mm	2
8		9219801	.SUCKERBAR LINK	1***
9		9219771	.SOLENOID LINK	1***
10		9219783	.PLATE	1***
11		9184689	.MAGAZINE SUCKERBAR ASSY	1

^{*} Order by length: Quantity of 1 = 1 meter.

^{**} In case of replacement: Due to safety regulations only original parts must be used.

^{***} Allways order items 8, 9 and 10 together.

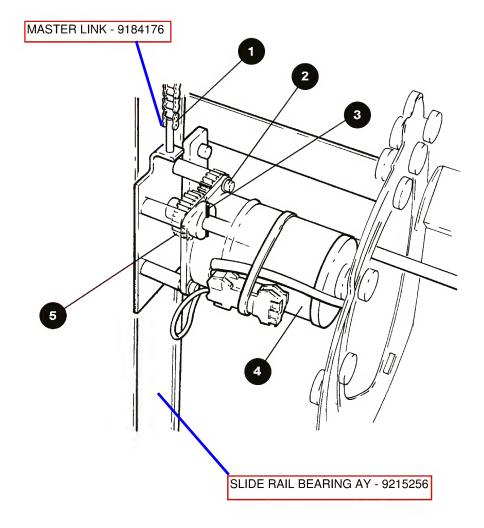


figure 9-8

ITEM No.	PART No.	PART NAME	QUANTITY
1	9215811	CHAIN LINK	4
2	4283121	SCREW M4x10	4
3	4719286	PIN 2.5x20 mm, up to SN 2000	2
3	9212851	PIN 2.5x20 mm, beginning with SN 2001	2
4	9228070	MOTOR M15**	1
5	9215181	GEAR	2

^{**} In case of replacement: Due to safety regulations only original parts must be used.

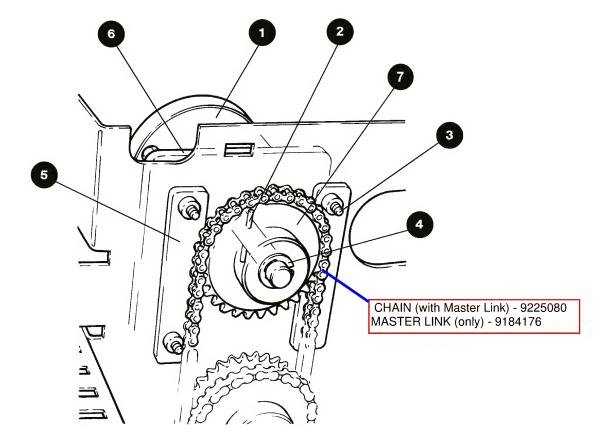


figure 9-9

ITEM No.	PART No.	PART NAME	QUANTITY
1	9228080	MOTOR M10**	1
2	4719286	PIN 2.5x20 mm, up to SN 2000	1
2	9212851	PIN 2.5x20 mm, beginning with SN 2001	1
3	4282006	SCREW M5x50	4
	4480176	WASHER 5.4mm	8
4	4500531	CIRCLIP 9 mm	4
5	9215111	THREAD PLATE	2
6	9228140	GEAR BOX	1
7	9215091	GEAR	4

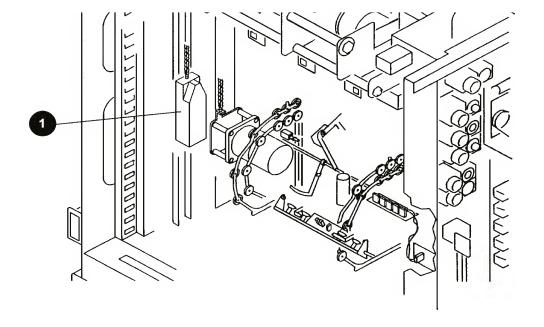


figure 9-10

ITEM No.	PART No.	PART NAME	QUANTITY
		COUNTER WEIGHT right (2310 grams)	
		om the front of the Multiloader	

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Chapter 10 POWER SUPPLY

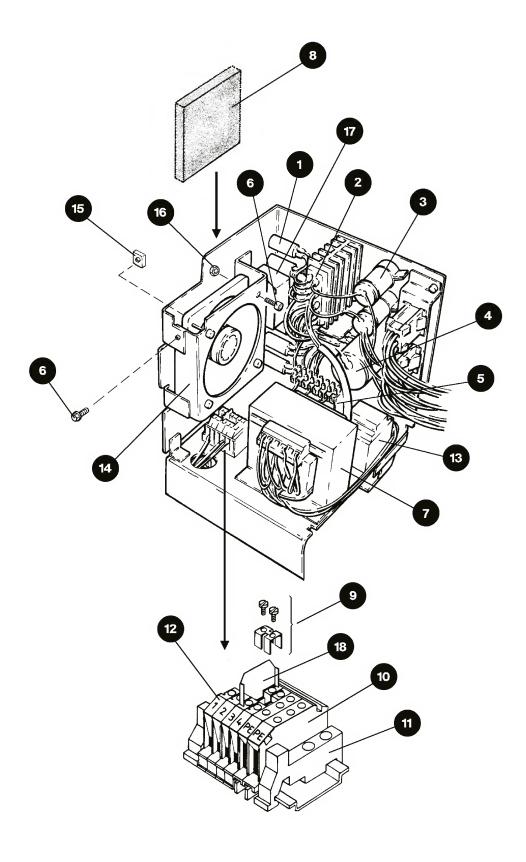


figure 10-1

ITEM No.	PART No.	PART NAME	QUANTITY
	9218915	POWER SUPPLY ASSY complete	1
1	4532816	FUSE HOLDER	11
2	4532806	RECTIFIER**	3
3	4533216	CAPACITOR 22000 microF/16V C2, C3	2
4	4532796	CAPACITOR 22000 microF/40V C1	1
5	9228660	TRANSFORMER T2 XML 300**	1
7	9308696	TRANSFORMER T1 XML 300 Plus**	1
6	4282806	SCREW M4x16	6
7	9228650	TRANSFORMER** (T1 XML300)	1
8	9187856	FILTER	1
9	4533256	JUMPER ASSY**	2
10	4533236	TERMINAL BLOCK	2
11	4533266	BRACKET	2
12	4533186	TERMINAL BLOCK	4
13	9228690	RELAYS**	2
14	9228920	FAN	1
15	4853266	CAPTIVE NUT	2
16	4853251	LOCK NUT M4	4
17	4533226	FILTER**	1
18	4533696	INSULATING PLATE	1

^{**} In case of replacement: Due to safety regulations only original parts must be used.

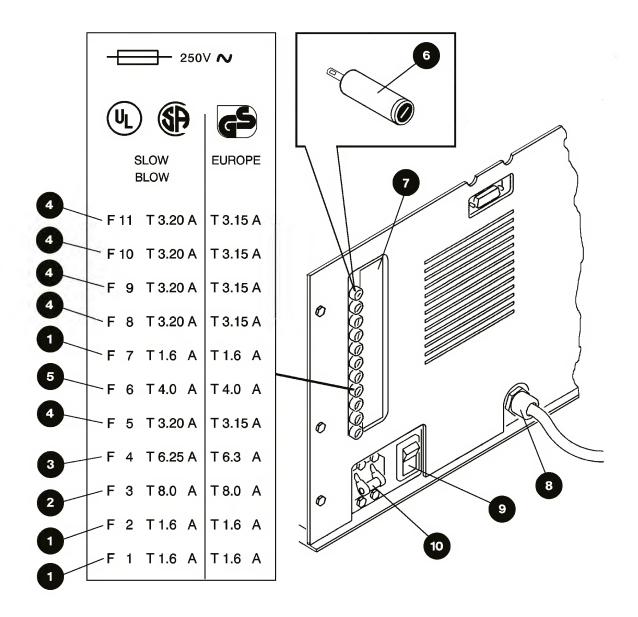


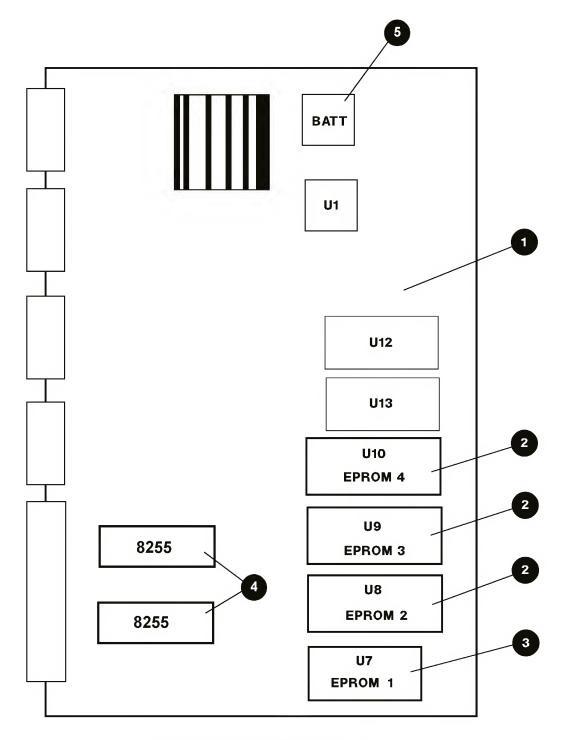
figure 10-2

ITEM No.	PART No.	PART NAM	ΛE		QUANTITY
1	4516426	FUSE 1.6	A T (EUROF	PE)	3
1	4533671	FUSE SLO	W BLOW 1.	6 A (UL/CSA).	3
2	4534166	FUSE 8 A	T (EUROPE	E)	1
2	4534156	FUSE SLO	W BLOW 8.	0 A (UL/CSA).	1
3	4533666	FUSE 6.3	A T (EUROF	PE)	1
3	4534036	FUSE SLO	W BLOW 6.	25 A (UL/CSA)	1
4	4516096	FUSE 3.15	A T (EURC	PE)	5
4	4533686	FUSE SLO	W BLOW 3.	2 A (UL/CSA).	5
5	4531826	FUSE 4.0	A T (EUROF	PE)	1
5	4534026	FUSE SLO	W BLOW 4.	0 A (UL/CSA).	1
6	4532826	FUSE CAP	(EUROPE)	**	11
6	4532836	FUSE CAP	(UL/CSA)**	k	11
7	9227320	FUSE LAB	EL		1
8	4527776	STRAIN R	ELIEF		1
9	9228680	CIRCUIT E	BREAKER**	CB1	1
10	9228640	CIRCUIT E	BREAKER**	CB2	1

^{**} In case of replacement: Due to safety regulations only original parts must be used.

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Chapter 11 PCBS



PRINTED CIRCUIT BOARD A1

figure 11-1

ITEM No.	PART No.	PART NAME	QUANTITY
1	9228530	PCB A1**	1
2	4532086	FLASH EPROM** (XML300 ONLY)	1
3	9228440	BOOT EPROM PCB A1**	1
	9228823	CABLE PCB A1 TO PROCESSOR	1
4	4526191	IC 8255	2
5	4532221	BATTERY 3V LI ***	1

^{**} In case of replacement: Due to safety regulations only original parts must be used

Caution

Danger of explosion if BATTERY is incorrectly replaced. Replace only with the same or equivalent type recommended by the manufacturer. Dispose of used BATTERIES according to the manufacturer's instructions.

FLASH EPROM for XML300 PLUS ONLY - 9308826

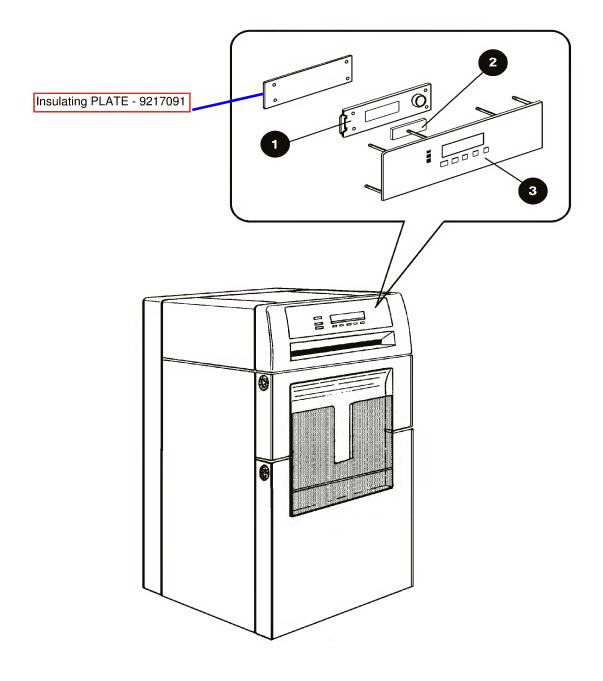
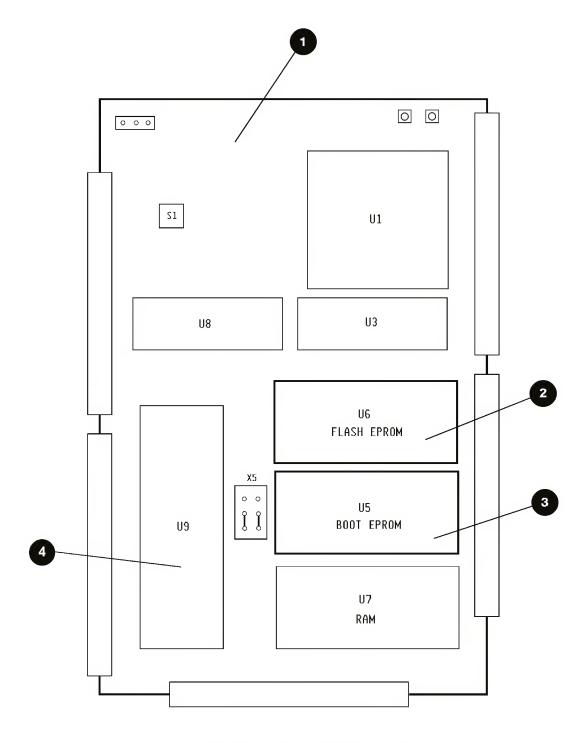


figure 11-2

ITEM No.	PART No.	PART NAME	QUANTITY
1	9228520	PCB A2**	1
2	9220140	DISPLAY	1
3	9224160	OPERATOR KEYBOARD,	1

^{**} In case of replacement: Due to safety regulations only original parts must be used.

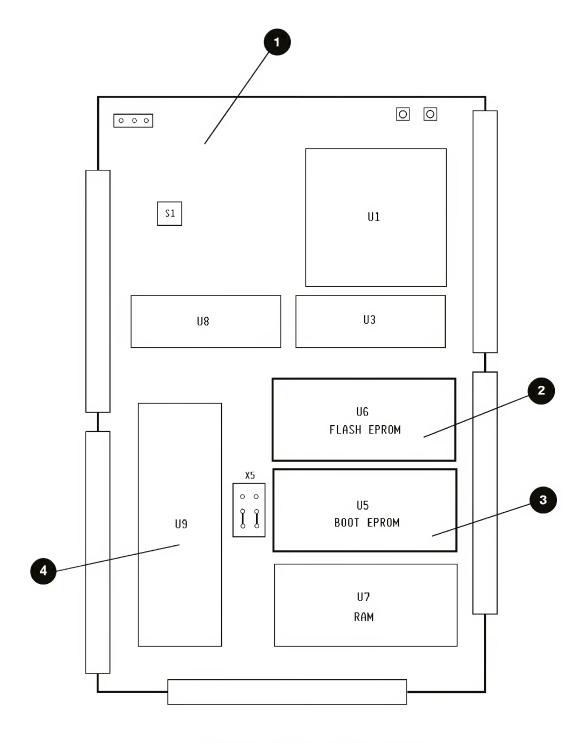


PRINTED CIRCUIT BOARD A3/1

figure 11-3

ITEM No.	PART No.	PART NAME	QUANTITY
1	9228510	PCB A3/1**	1
2	4533156	FLASH EPROM**(V4.0 Kit for XML300/300 Plus - 9	228501).1
3	9228400	BOOT EPROM PCB A3/1**	1
4	4526191	IC 8255	1

^{**} In case of replacement: Due to safety regulations only original parts must be used.



PRINTED CIRCUIT BOARD A3/2

figure 11-4

ITEM No.	PART No.	PART NAME	QUANTITY
1	9228510	PCB A3/2**	1
2	4533156	FLASH EPROM** (V4.0 Kit for XML300/300 Plus - 92	28501). 1
3	9228420	BOOT EPROM PCB A3/2**	1
4	4526191	IC 8255	1

^{**} In case of replacement: Due to safety regulations only original parts must be used.

RIGHT VIEW

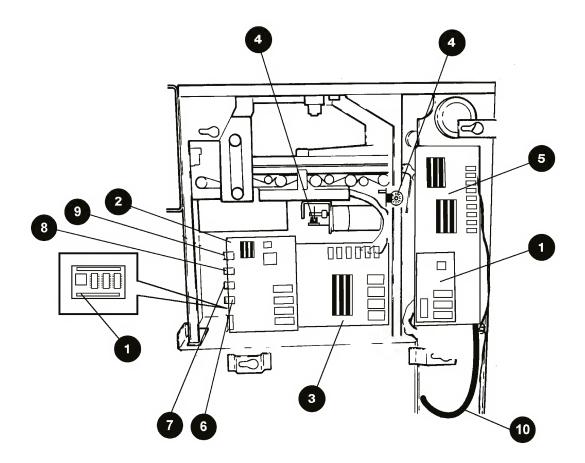


figure 11-5

ITEM No.	PART No.	PART NAME	QUANTITY
	0000540	DOD 40/4 40/0##	•
1	9228510	PCB A3/1, A3/2**	2
2	9228530	PCB A1** New Version A1 BOARD - SP9405901	1
3	0220610	PCB A8** New version A8 BOARD - SP9403701	1
4	9228620	PCB A10 with CODE DISC**	2
5	9229560	PCB A4** New version A4 BOARD - SP9402781	1
6	9228900	CABLE A1X1	1
7	9228800	CABLE A1X2	1
8	9228820	CABLE A1X3	1
9	9228810	CABLE A1X4 Correct part number is 9228816	1
10	9225590	CABLE ASSEMBLY complete	1

^{**} In case of replacement: Due to safety regulations only original parts must be used.

RIBBON CABLE, Slotted (A4X6 to A5X1) - 9228850 RIBBON CABLE (A4X15 to A6 Boards) - 9218836 Multiloader SERVICE and OPERATION SOFTWARE CD - 1F8573

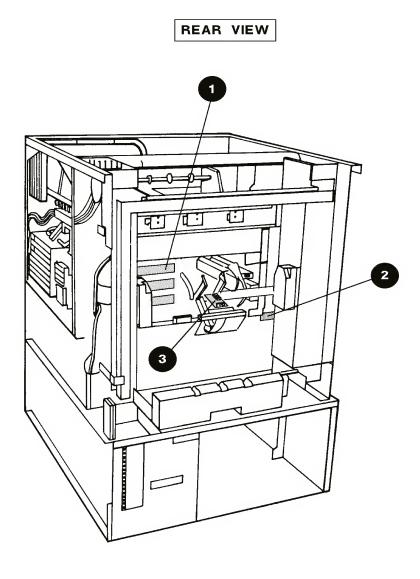


figure 11-6

ITEM No.	PART No.	PART NAME	QUANTITY
1	9180646	PCB A6**	3
2	9228580	PCB A7**	1
3	9228590	PCB A5** New version A5 BOARD - 9402791P	1

^{**} In case of replacement: Due to safety regulations only original parts must be used.

RIBBON CABLE A7X1 to A5X4 - 9218843

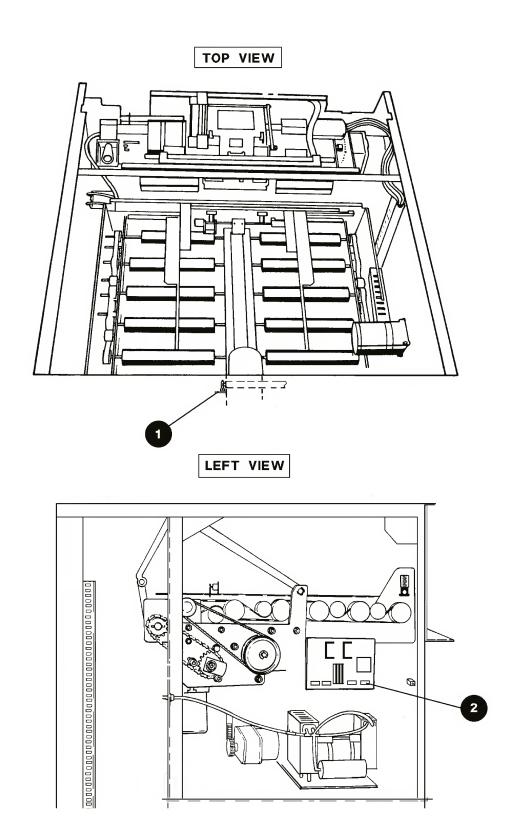


figure 11-7

19228620PCB A10 with COD	

^{**} In case of replacement: Due to safety regulations only original parts must be used.

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Chapter 12 MOTORS

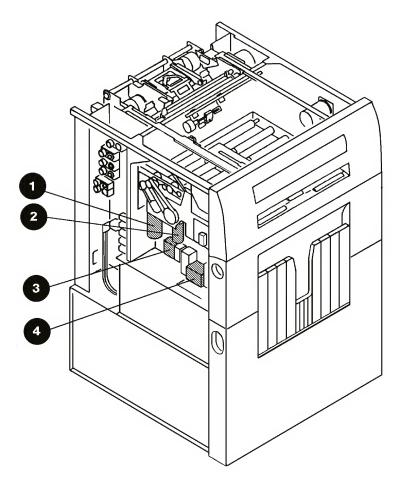


figure 12-1

ITEM	No.	PART No.	PART NAME	QUANTITY
1.		. 9228020	.MOTOR M5**	1
2		.9228010	.MOTOR M2**	1
3		. 9228090	.MOTOR M14**	1
4		. 9225560	.MOTOR M16** COMPRESSOR	1
		. 9225564	.FITTING (for Compressor)	2

^{**} In case of replacement: Due to safety regulations only original parts must be used.

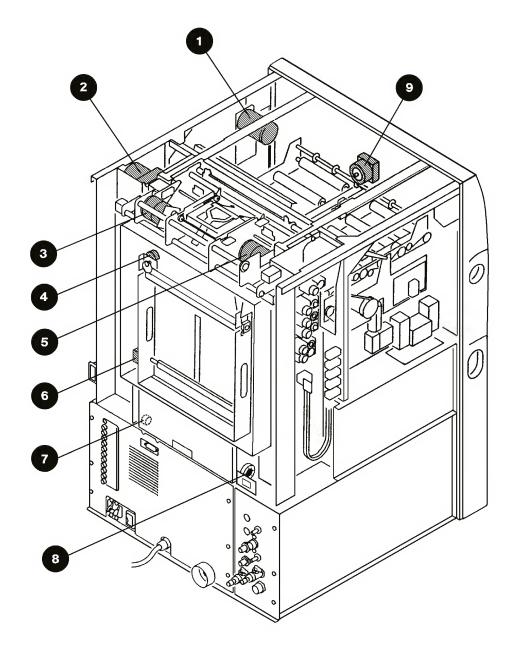


figure 12-2

ITEM No.	PART No.	PART NAME	QUANTITY
1	9228040	MOTOR M3**	1
2	9228080	MOTOR M10**	1
3	9228100	MOTOR M6**	1
4	9228120	MOTOR M11**	1
5	9228110	MOTOR M7**	1
6	9228120	MOTOR M12**	1
7	9228060	MOTOR M13** 9228060 subs to 92501	76 1
8	9226000	MOTOR M18 FAN 2**	1

^{**} In case of replacement: Due to safety regulations only original parts must be used.

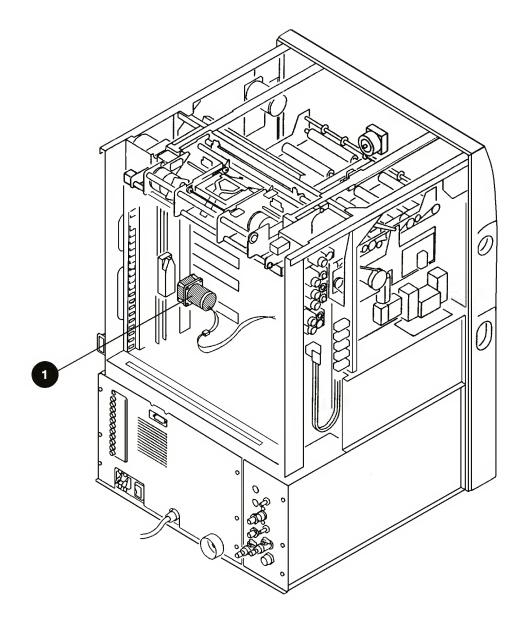


figure 12-3

ITEM No.	PART No.	PART NAME	QUA	ANTITY
1	9228070	MOTOR M15*	*	1

^{**} In case of replacement: Due to safety regulations only original parts must be used.

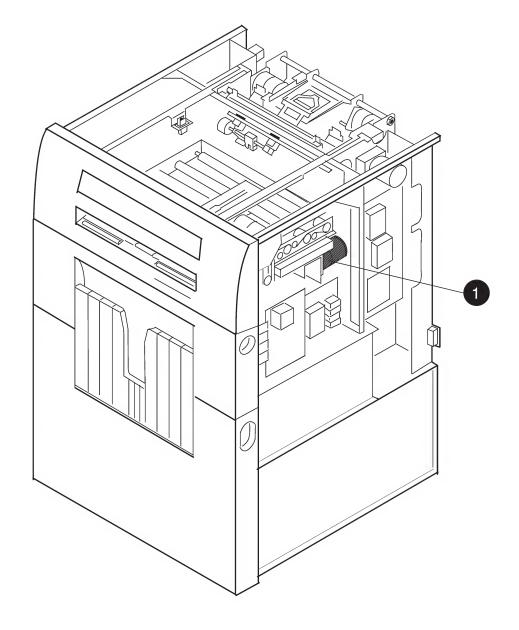


figure 12-4

ITEM No.	PART No.	PART NAME	QUANTITY
1	9228030	MOTOR M4**	 1

^{**} In case of replacement: Due to safety regulations only original parts must be used.

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Chapter 13 SENSORS

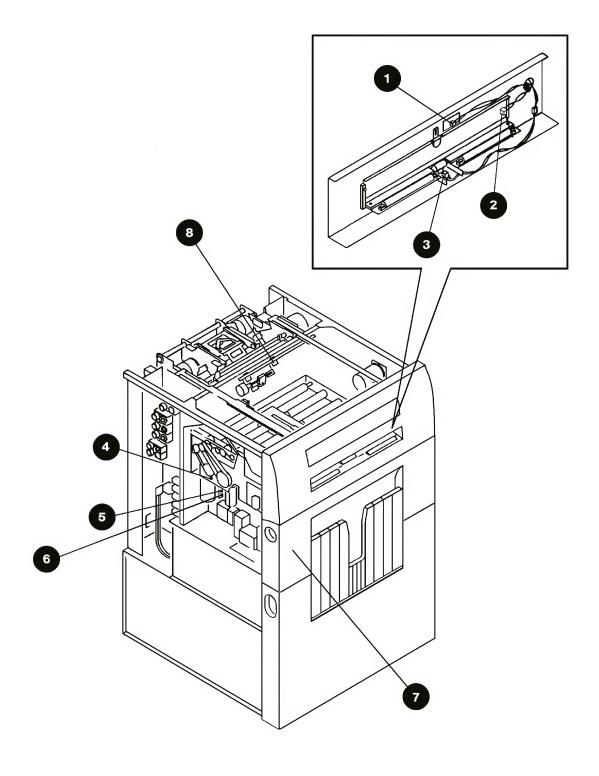


figure 13-1

ITEM No.	PART No.	PART NAME	QUANTITY
1	9228940	SENSOR B3	1
2	9228940	SENSOR B4	1
3	9228940	SENSOR B2	1
4	9228940	SENSOR B15	1
5	9228930	SENSOR B36	1
6	9228930	SENSOR B37	1
7	8319494	FRONT DOOR INTERLOCK SWITCH B1	1
8	9228991	SENSOR B20	1

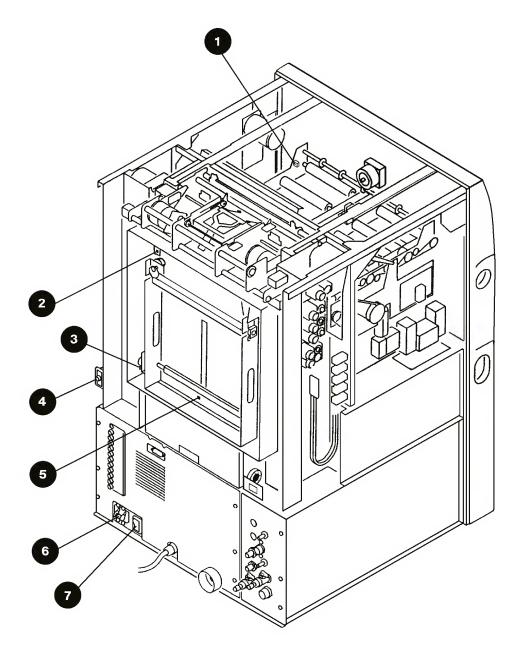


figure 13-2

ITEM No.	PART No.	PART NAME	QUANTITY
1	0220000	SENSOR B24	1
		SENSOR B33	
3	9216236	SENSOR B34	1
4	4536101	INTERLOCK OVERRIDE S2	1
5	9228991	SENSOR B35	1
6	9228640	CIRCUIT BREAKER**	1
7	9228680	CIRCUIT BREAKER**	1

^{**} In case of replacement: Due to safety regulations only original parts must be used.

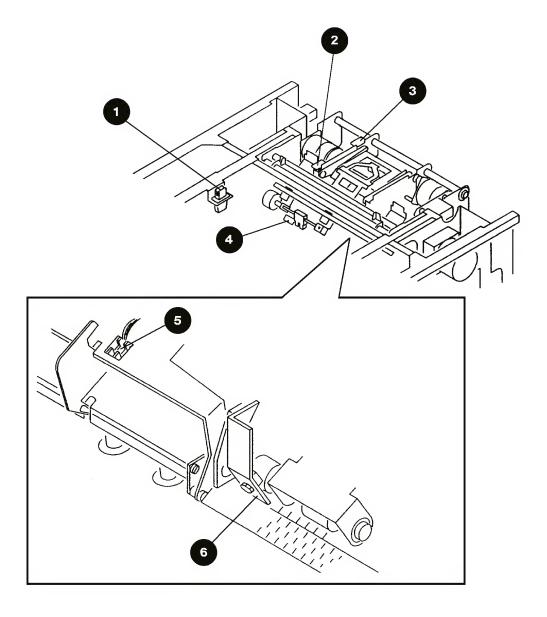


figure 13-3

ITEM No.	PART No.	PART NAME	QUANTITY
1	8319494	S3/B23 INTERLOCK TOP COVER	1
2	9228991	SENSOR B17	1
3	9228991	SENSOR B18	1
4	9228960	SENSOR B16	1
5	9228940	SENSOR B19	1
6	9228991	SENSOR B20	1

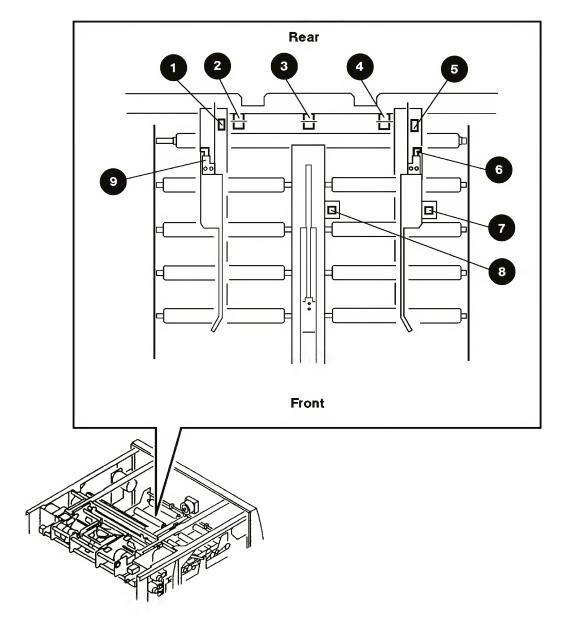


figure 13-4

ITEM No.	PART No.	PART NAME	QUANTITY
1	9228991	SENSOR B21	1
2	9228950	SENSOR B5	1
3	9228950	SENSOR B6	1
4	9228950	SENSOR B7	1
5	9228991	SENSOR B22	1
6	9228940	SENSOR B12	1
7	9228950	SENSOR B10	1
8	9228950	SENSOR B9	1
9	9228940	SENSOR B11	

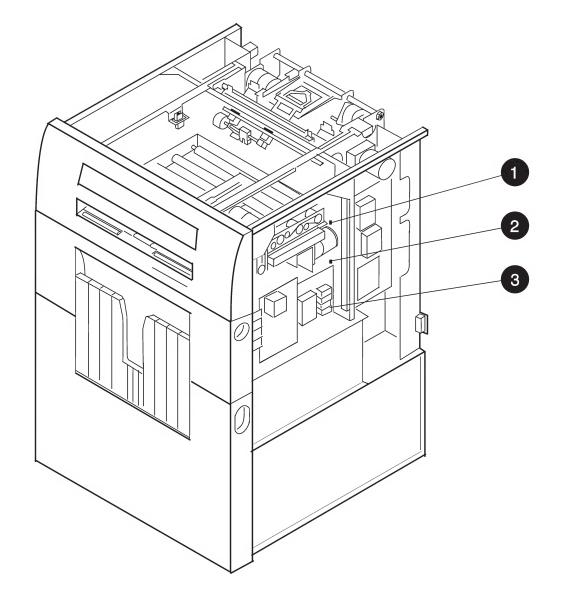


figure 13-5

ITEM No.	PART No.	PART NAME	QUANTITY
1	9180757	SENSOR B43	1
2	9180757	SENSOR B49	1
3	9180757	SENSOR B55	

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Chapter 14 SOLENOIDS

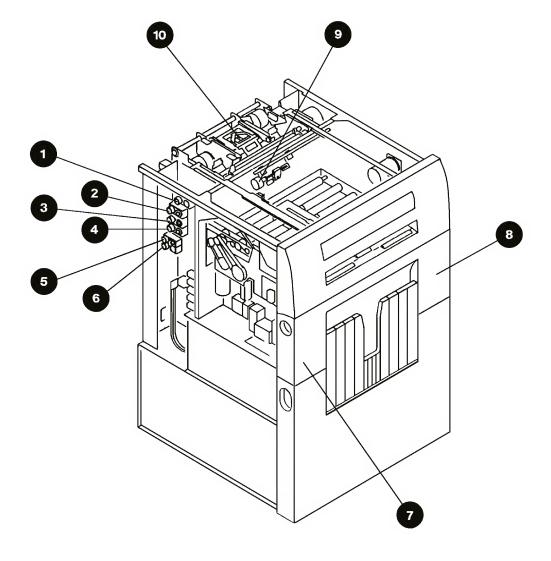


figure 14-1

ITEM No.	PART No.	PART NAME	QUANTITY
1	9226480	SOLENOID Y6**	1
2	9226010	SOLENOID Y12**	1
3	9226010	SOLENOID Y3**	1
4	9226010	SOLENOID Y5**	1
5	9226480	SOLENOID Y10**	1
6	9226480	SOLENOID Y11**	1
7	9224410	SOLENOID Y1**	1
8	9224410	SOLENOID Y2**	1
9	9222110	SOLENOID Y4 up to SN 2000**	1
9	9222111	SOLENOID Y4 beginning with SN 2001**	1
10	9223370	SOLENOID Y7**	1

^{**} In case of replacement: Due to safety regulations only original parts must be used.

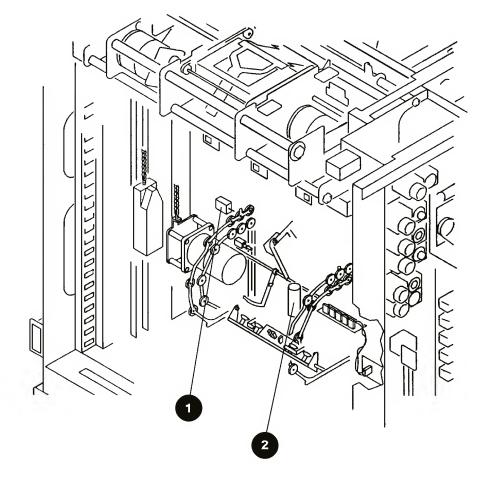


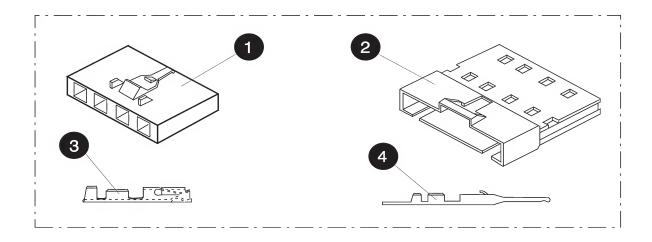
figure 14-2

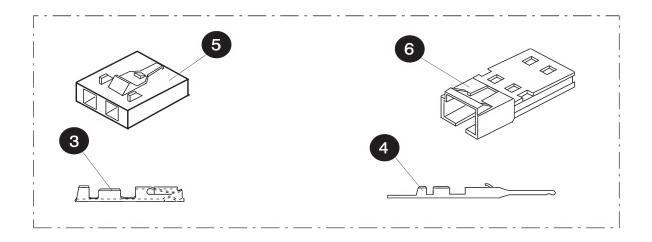
ITEM No.	PART No.	PART NAME	QUANTITY
1	9224410	SOLENOID Y15**	1
2	9225333	SOLENOID Y14**	1

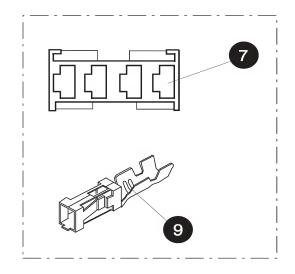
^{**} In case of replacement: Due to safety regulations only original parts must be used.

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Chapter 15 CONNECTORS







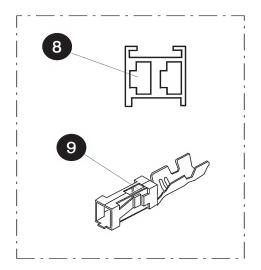


figure 15-1

ITEM No.	PART No.	PART NAME	QUANTITY
1	4533011	.AMP 4 SOCKET HOUSING	1
2	4533001	.AMP 4 PIN HOUSING	1
3	4532991	.SOCKET	1
4	4532981	.PIN	1
5	G9903834	.AMP 2 SOCKET HOUSING	1
6	G9903833	.AMP 2 PIN HOUSING	1
7	4532921	.AMP MODULE 1, 4-SOCKET	HOUSING1
8	4532911	.AMP MODULE 1, 2-SOCKET	HOUSING1
9	4532931	.AMP MODULE 1, SOCKET	1

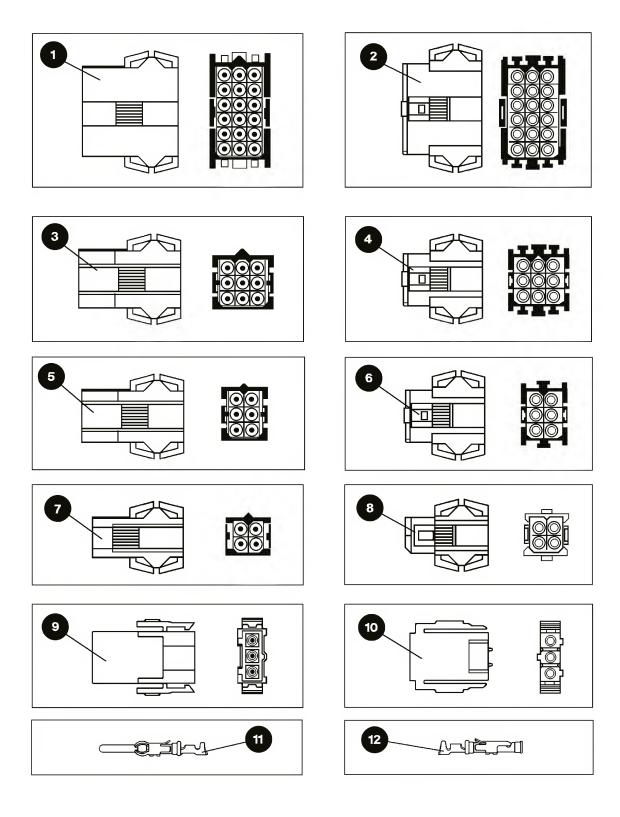
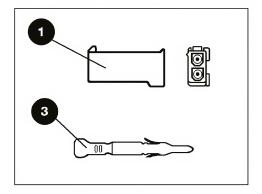
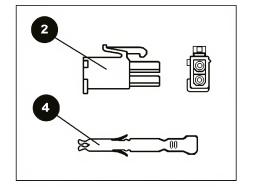
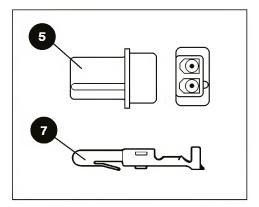


figure 15-2

ITEM No.	PART No.	PART NAME	QUANTITY
1	4532891	.AMP METRIMATE 18 PIN HOUSING	1
2	4532881	AMP METRIMATE 18 SOCKET HOUSING	1
3	4532901	AMP METRIMATE 9 PIN HOUSING	1
4	8431951	.AMP METRIMATE 9 SOCKET HOUSING	1
5	4527621	.AMP METRIMATE 6 PIN HOUSING	1
6	8601962	.AMP METRIMATE 6 SOCKET HOUSING	1
7	8601961	AMP METRIMATE 4 PIN HOUSING	1
8	8601960	.AMP METRIMATE 4 SOCKET HOUSING	1
9	8431972	.AMP IN-LINE 3 PIN HOUSING	1
10	8431973	.AMP IN-LINE 3 SOCKET HOUSING	1
11	4529801	.AMP PIN 0.9 - 1.4mm insulating diameter	1
11	4527661	.AMP PIN 1.15 - 1.8mm insulating diameter	·1
11	4527671	.AMP PIN 2.0 - 2.5mm insulating diameter	1
12	4533991	AMP SOCKET 0.9 - 1.4mm insulating diam	eter 1
12	4527681	.AMP SOCKET 1.15 - 1.8mm insulating dia	meter 1
12	4527691	.AMP SOCKET 2.0 - 2.5mm insulating diam	eter 1







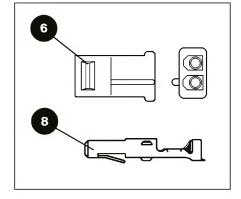


figure 15-3

ITEM No.	PART No.	PART NAME	QUANTITY
1	4534231	AMP MATE-N-LOK 2 PIN HOUSING	ā 1
2	4534241	AMP MATE-N-LOK 2 SOCKET HOL	JSING1
3	4534251	AMP PIN	1
4	4534261	AMP SOCKET	1
5	4532941	AMP MATE-N-LOK 2 PIN HOUSING	à 1
6	4532951	AMP MATE-N-LOK 2 SOCKET HOL	JSING1
7	4532961	AMP PIN	1
8	4532971	AMP SOCKET	1

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Chapter 16 HUMIDIFIER (Modification 14)

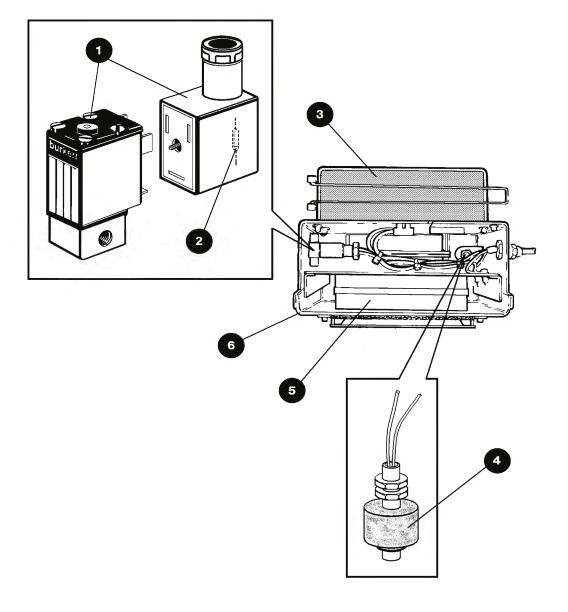


figure 16-1

ITEM No.	PART No.	PART NAME	QUANTITY
1	9199286	MAGNETIC VALVE	1
2	4518161	DIODE	1
3	9187856	FILTER	1
4	9198656	SENSOR, WATER LEVEL	1
5	9198266	FILTER CARTRIDGE	1
6	9218003	HUMIDIFIER ASSY	1

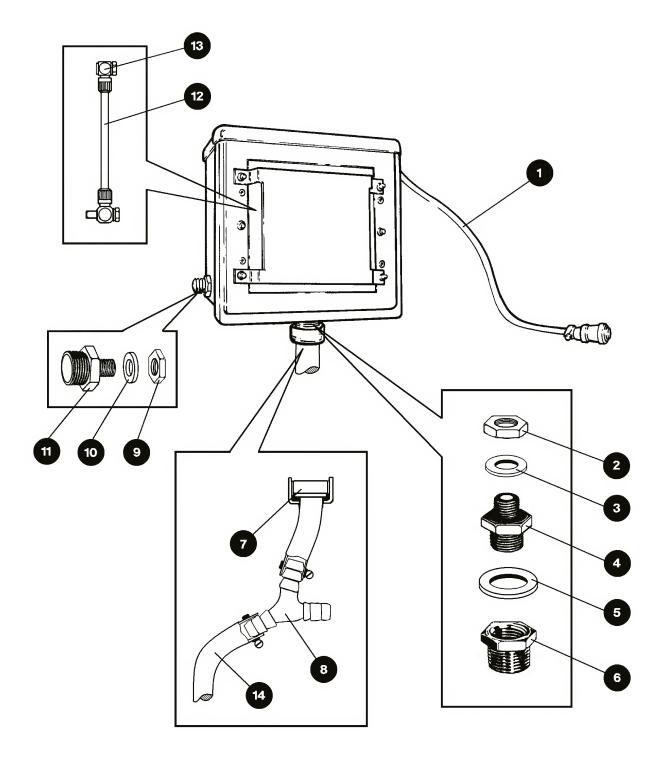


figure 16-2

ITEM No.	PART No.	PART NAME	QUANTITY
4	0101000	CARLE	1
			1
3	9199136	SEALING RING	1
4	9198671	FITTING	1
5	9198461	SEALING RING	1
6	9198451	FITTING	1
7	9198446	NOZZLE	1
8	9170786	Y-COUPLING	1
9	4853061	NUT M12	1
10	4480231	SEALING RING	1
11	9198026	FITTING	1
12	9198691	HOSE	1
13	9187226	FITTING	1

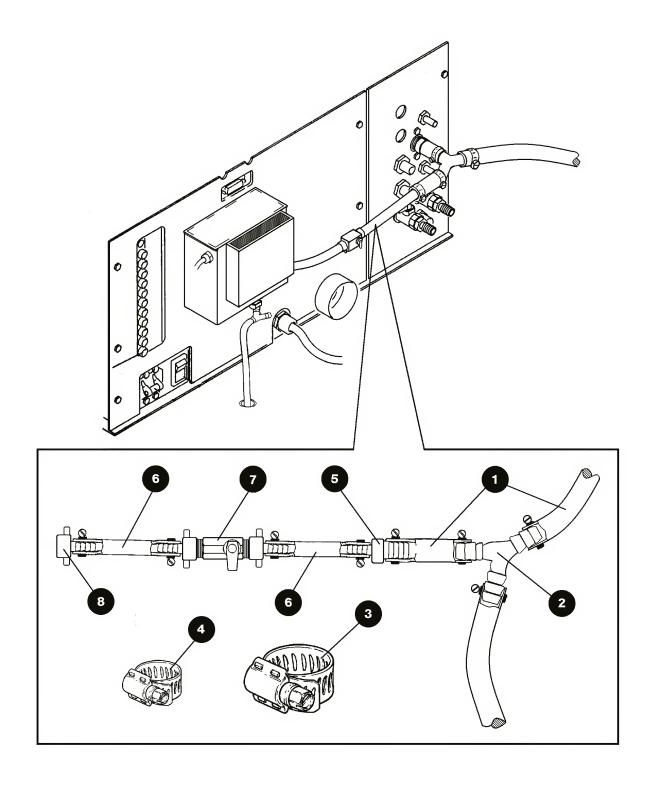


figure 16-3

ITEM No.	PART No.	PART NAME	QUANTITY
1	0170346	HOSE	2
		Y-COUPLING	
3	9219121	CLAMP	4
4	9198351	CLAMP	4
5	9219241	HOSE COUPLING	1
6	9198371	HOSE	2
7	9198296	SHUT OFF VALVE	1
8	9198391	HOSE COUPLING	3

HUMIDIFIER (Modification 42)

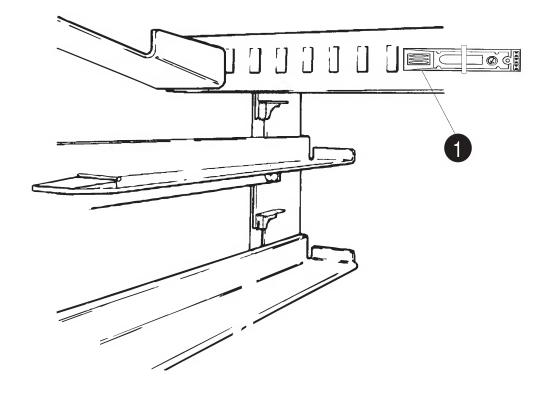


figure 16-4

ITEM No.	PART No.	PART NAME	QUANTITY
1	9288426	HUMIDITY SENSOR	1

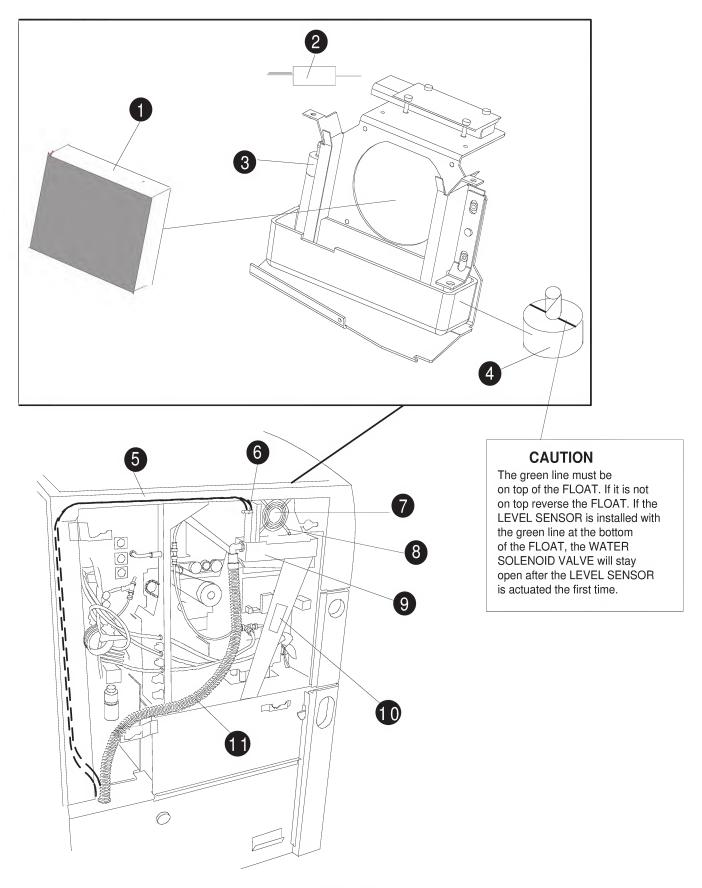
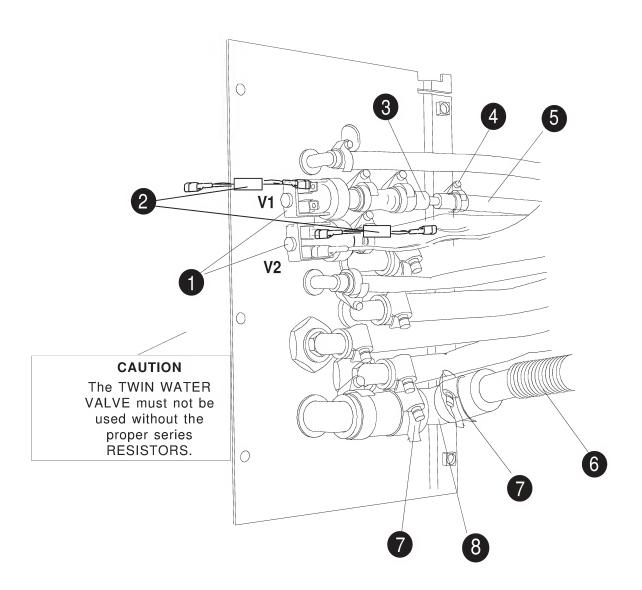


figure 16-5

ITEM No. PART No. PART NAME	QUANTITY
19198266HUMIDIFIER FILTER	CARTRIDGE (Box of 2)1
29226635REPAIR KIT RESIST	OR 270hm1
NOT	E
The REPAIR KIT is for the HUMIDIFIER FAN. FLAT TAB CONNECT	
39226651SPRAY TUBE	1
49198656LEVEL SENSOR	1
CAUTI	ON
The green line must be on top of the FLOAT. LEVEL SENSOR is installed with the green lin SOLENOID VALVE will stay open after the L	e at the bottom of the FLOAT, the WATER
59226702HOSE 2 m	1
6 9170191HOSE CLAMP	1
79198236FAN	1
8GRID	2
99226546HUMIDIFIER WATER	R TANK WITH ELBOW FITTING 1
109198211WARNING LABEL B	OLOGICAL GROWTH1
119226613DRAIN HOSE	



V1 = WATER VALVE for HUMIDIFIER V2 = WATER VALVE for PROCESSOR

CAUTION

If no HUMIDIFIER is installed the FITTING (3) and the T-ADAPTER (8) have to be closed.

figure 16-6

TEM No.	PART No.	PART N	IAME		(YTITMAUÇ			
1	. 9226646	.TWIN W	/ATER VALVE	ASSEMBLY		1			
CAUTION									
The TWIN	N WATER VA	LVE mus	t not be used	without the pr	oper series RE	SISTORS.			
2	.9226636	RESIST	OR 56 Ohm(7	WIN WATER	VALVE)	2			
3	. 9226571	FITTING	à			1			
4	.9170191	.HOSE C	CLAMP			3			
5	.9226702	.HOSE 2	? m			1			
6	.9226613	.DRAIN I	HOSE			1			
7	.9219131	.HOSE C	CLAMP			3			
8	.9226614	.T-FITTIN	NG			1			
			CAUTIO	N					
If no HUMID	IFIER is insta	lled the	FITTING (3) a	and the T-ADA	PTER (8) have	to be closed			
To close the F	ITTING 9226	571 use:							
	. 9227681	.BOLT				1			
	.9170191	.HOSE C	CLAMP			1			
To close the T	-ADAPTER us	se:							
	. 9227691	.CAP				1			

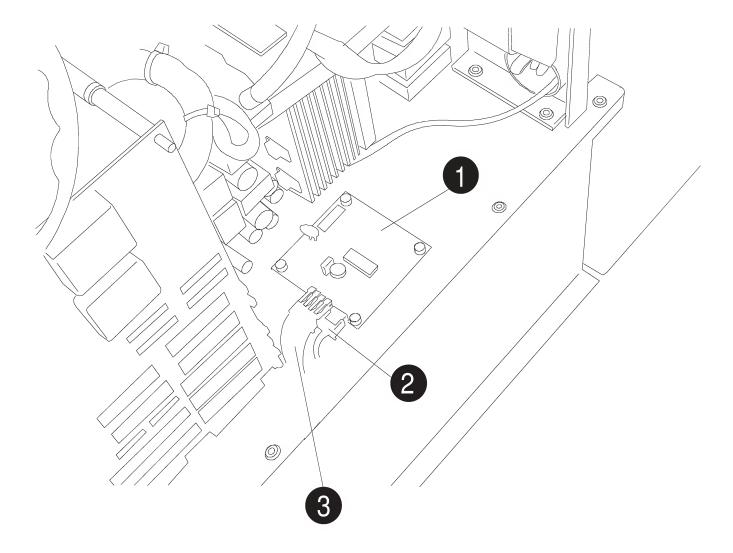


figure 16-7

ITEM No.	PART No.	PART NAME		QUANTITY
1	9198476	PCB A16		 1
		1	NOTE	
		vith a metal housir ML700 PLUS. Disc		
2	9288426	HUMIDITY SENS	OR	 1
3	9226626	HARNESS		 1

Chapter 17 PNEUMATIC SYSTEM

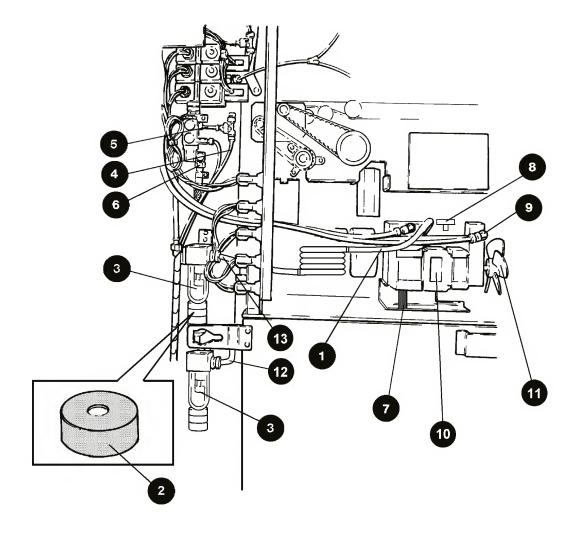


figure 17-1

ITEM No.	PART No.	PART NAME	QUANTITY
1	9220160	HOSE PU-PK6	1*
2	9226180	FELT RING	6
3	9225666	WATER TRAP	2
4	9220170	HOSE PU-PK3	1*
5	9222250	SILICONE HOSE	1*
6	9227200	BLEEDER VALVE 4 bar (Includes muffler)	1
7	9220010	SHOCK ABSORBER (Kit of 4 including harware)	4
8	9217180	HOSE ADAPTER	4
9	9225564	COMPRESSOR FITTING	1
10	9225560	MOTOR 16** COMPRESSOR	1
11	9225563	FAN WHEEL	1
12	9215896	ELBOW FITTING PU-PK3	2
13	9217171	ELBOW FITTING PU-PK6 - 9317176	2

^{*} Order by length: Quantity of 1 = 1 meter

^{**} In case of replacement: Due to safety regulations only original parts must be used.

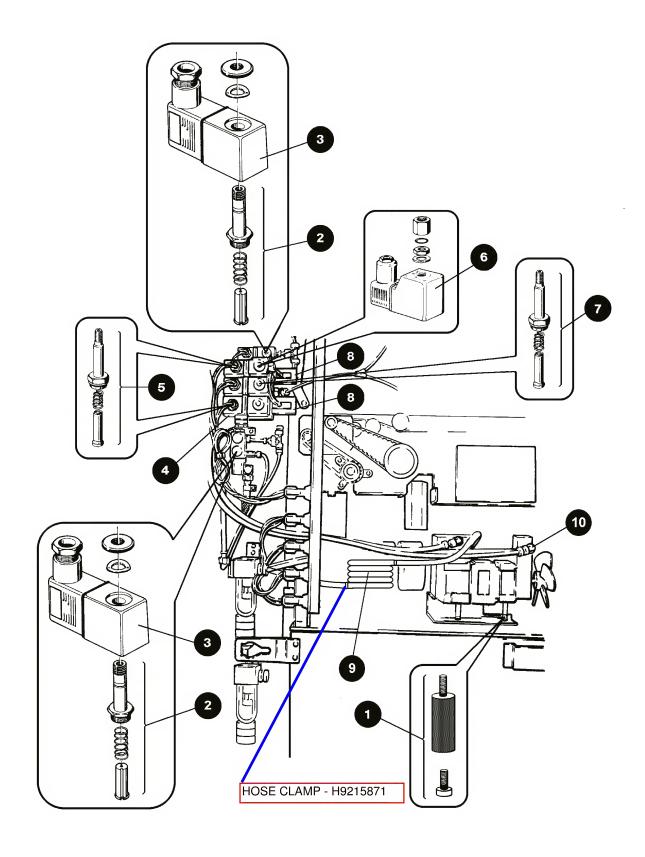


figure 17-2

ITEM No.	PART No.	PART NAME	QUANTITY
1	9220010	SHOCK ABSORBER (Kit of 4 including hardware) 1
		PLUNGER	•
3	9226480	SOLENOID Y6, Y10, Y11** (Coil only)	3
4	9227151	VALVE ASSY (complete Pneumatic Valve Assem	bly) 1
5	9229040	PLUNGER	2
6	9226010	SOLENOID Y3, Y5, Y12** (Coil only)	3
7	9222670	PLUNGER	1
8	9226490	VACUUM SWITCH	2
9	9215906	COOLING COIL (subs to 10 winding coil, H9315906)	1
10	9225564	COMPRESSOR FITTING	4

^{**} In case of replacement: Due to safety regulations only original parts must be used.

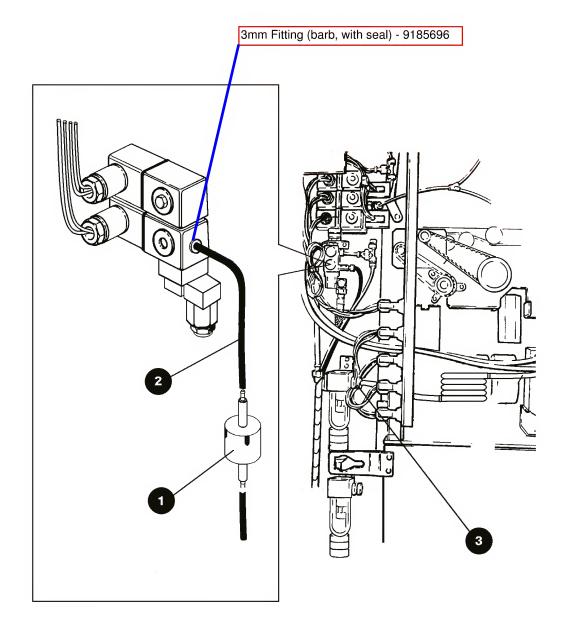


figure 17-3

ITEM No.	PART No.	PART NAME	QUANTITY
1	9186886	AIR FILTER with 3 mm FITTING	1
2	9220170	HOSE PU-PK3	1*
3	9227170	HOSE ADAPTER (only used on OLD Style WATER 1	TRAPS). 2

^{*} Order by length: Quantity of 1 = 1 meter

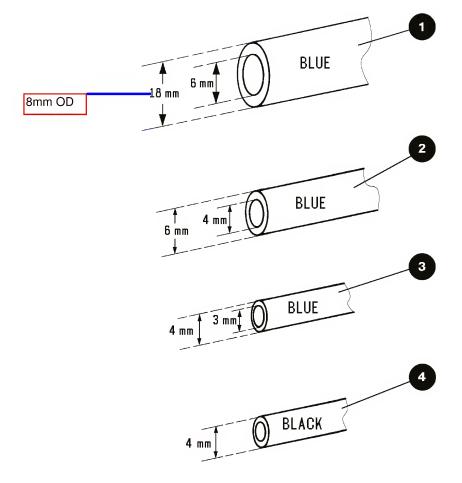


figure 17-4

ITEM No.	PART No.	PART NAME	QUANTITY
1	9220160	HOSE PU-PK6	1*
2	9220150	HOSE PU-PK4	1*
3	9220170	HOSE PU-PK3	1*
4	9222250	SILICONE HOSE	1*

^{*} Order by length: Quantity of 1 = 1 meter

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Chapter 18 DARKROOM FILM FEEDER

REAR PANEL (without Drawer) 9250120

figure 18-1

ITEM	No.	PART No.	PART NAME	QUANTITY
1		. 9250181	LED red green	1
2		.9250211	SEAL	2
3		.9250494	PCB A13 + RIBBON CABLE	1
4		.9250242	CURTAIN, black	1
5		. 9250461	HANDLE	1
		.9250900	VELCRO mounted on wood plate	1

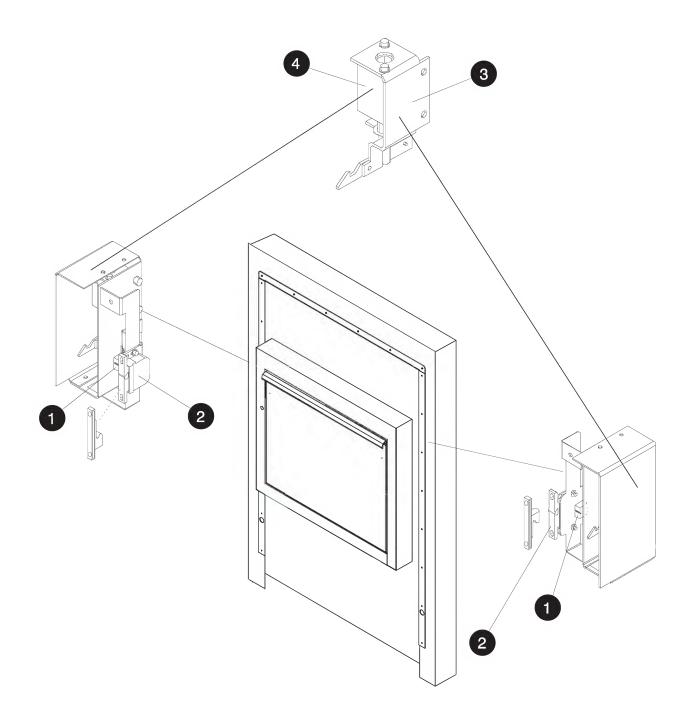


figure 18-2

EM No.	PART No.	PART NAME	QUANTITY
1	9228950	SENSOR B62/B63	2
2	9250260	LATCH	2
3	9250474	DOOR SOLENOID ASSEMBLY le	eft 1
4	9250475	DOOR SOLENOID ASSEMBLY ri	ght1

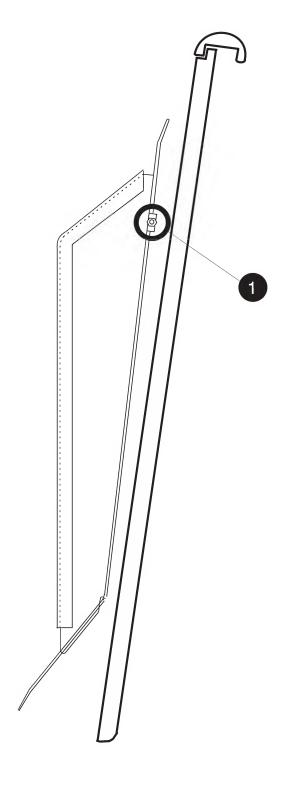
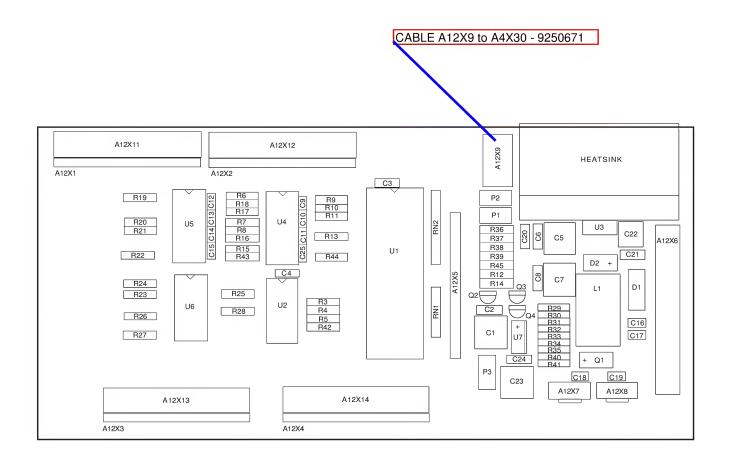


figure 18-3

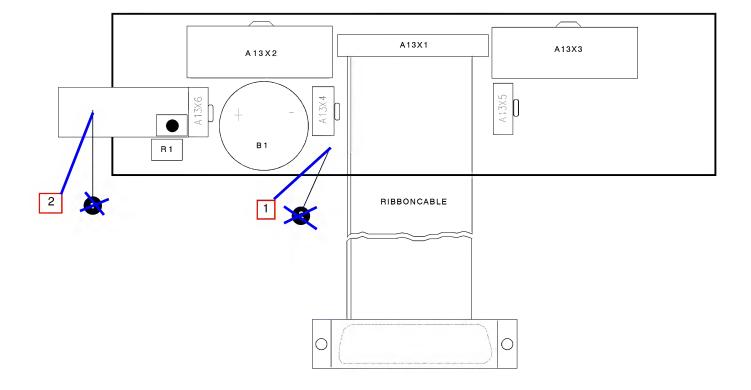
ITEM No.	PART No.	PART NAME	QUANTITY
1	317411	O-RING	2



Circuit Board A12 DFF Interface

figure 18-4

ITEM No.	PART No.	PART NAME	QUANTITY
1	9250484	PCB A12	1



Circuit Board A13 DFF Distribution

figure 18-5

ITEM No.	PART No.	PART NAME	QUANTITY
1	9250494	PCB A13 + RIBBON CABLE	1
2	9263346	DIMMER	1

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Chapter 19 MISCELLANEOUS

REAR VIEW

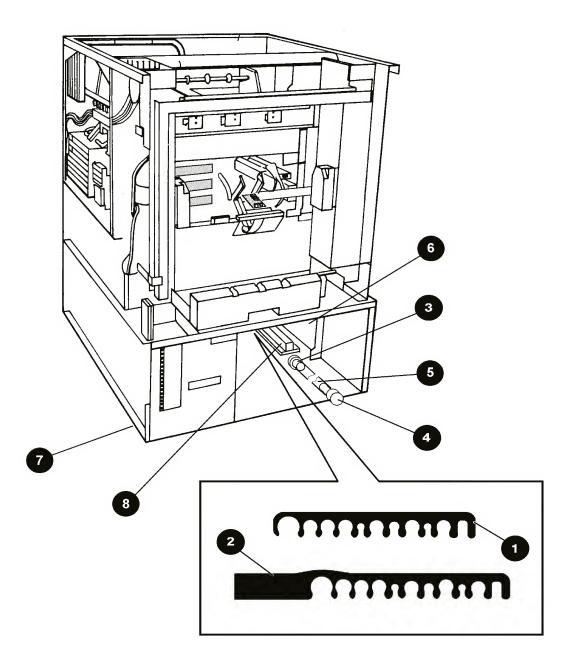


figure 19-1

ITEM No.	PART No.	PART NAME	QUANTITY
1	9229051	SHORT HOSE SUPPORT	1
2	9229061	LONG HOSE SUPPORT	1
3	9229010	EXHAUST ADAPTER up to SN 2346	1
	9229090	EXHAUST ADAPTER from SN 2347 and above	1
4	8911674	EXHAUST ADAPTER	1
5	8918928	EXHAUST TUBING	1
6	9189876	PERMANAENT MAGNET for REED CONTACT	1
7	9210354	LEVELLING FOOT	3
8	9210496	RAIL	2

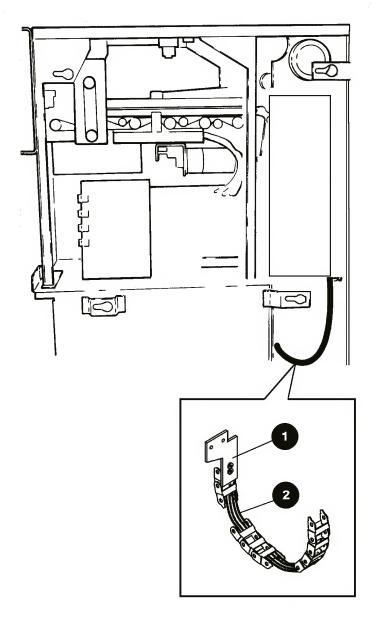


figure 19-2

ITEM No.	PART No.	PART NAME	QUANTITY
1	9215591	ENERGY CHAIN ASSY (includes CABLE, 9228850)	1
2	9228850	SLOTTED RIBBON CABLE	1

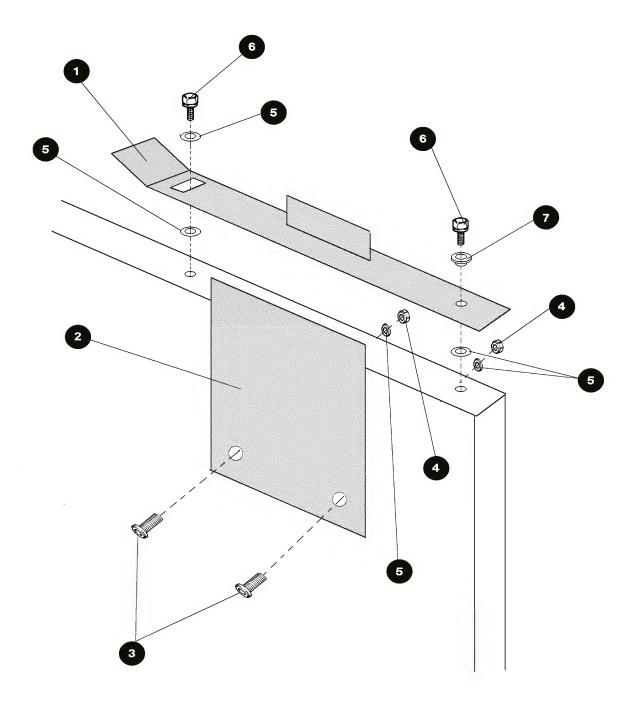


figure 19-3

ITEM No.	PART No.	PART NAME	QUANTITY
1	9214911	STOP BRACKET	1
2	9214961	LEAF SPRING	1
3	4282806	SCREW M4x16	2
4	4853256	NUT M4	2
5	4480406	WASHER	5
6	4230011	SCREW	2
7	9224970	BEARING	1
	9224910	PROCESSOR STOP-KIT ASSY	1

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Chapter 20 CASSETTES AND MAGAZINES

MIN-R2 CASSETTE

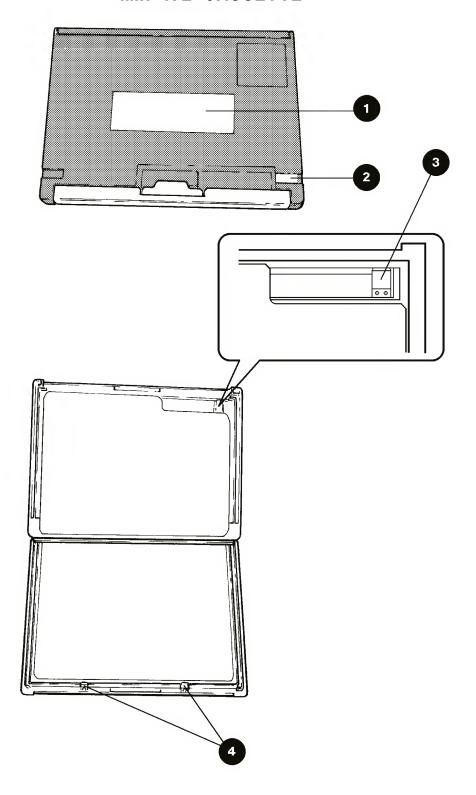


figure 20-1

ITEM No.	PART No.	PART NAME	QUANTITY
1	9165311	LABEL REGULAR SCREEN	1
1	9165211	LABEL MEDIUM SCREEN	1
1	9165411	LABEL FAST SCREEN	1
2	9194556	REFLECTIVE FOIL 8 X 15 mm	1
3	9165165	REPAIR KIT SPRING, WINDOW	1
4	9165041	SPRING, FILM	2

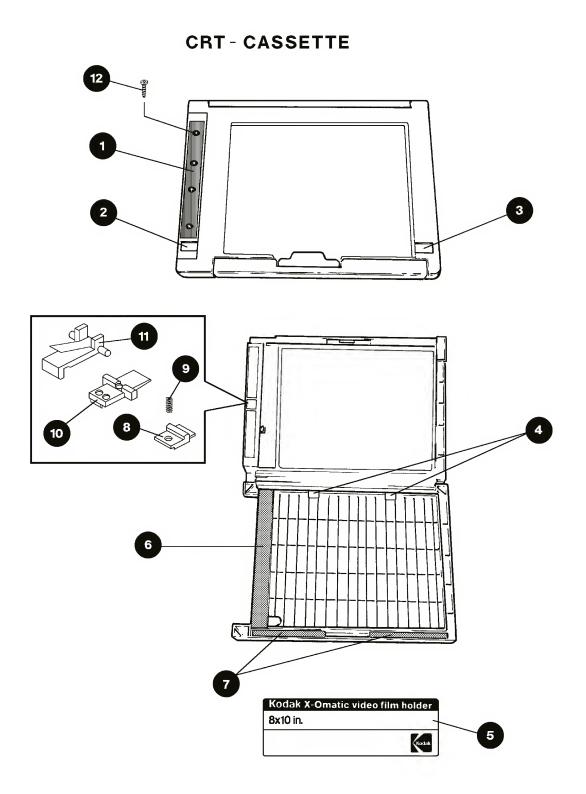


figure 20-2

ITEM No.	PART No.	PART NAME	QUANTITY
1	9166244	SLIDE	1
2	9194556	REFLECTIVE FOIL 8 X 15 mm	1
3	9194556	REFLECTIVE FOIL 8 X 15 mm	1
4	9166211	SPRING	2
5	9166381	LABEL	1
6	9166221	FELT	1
7	9166451	FELT PAD KIT	1
8	9166261	BUTTON	1
9	9166271	SPRING	3
10	9166281	LATCH 1	1
11	9166294	LATCH 2	1
12	4302192	SCREW 2.9x9.5	4

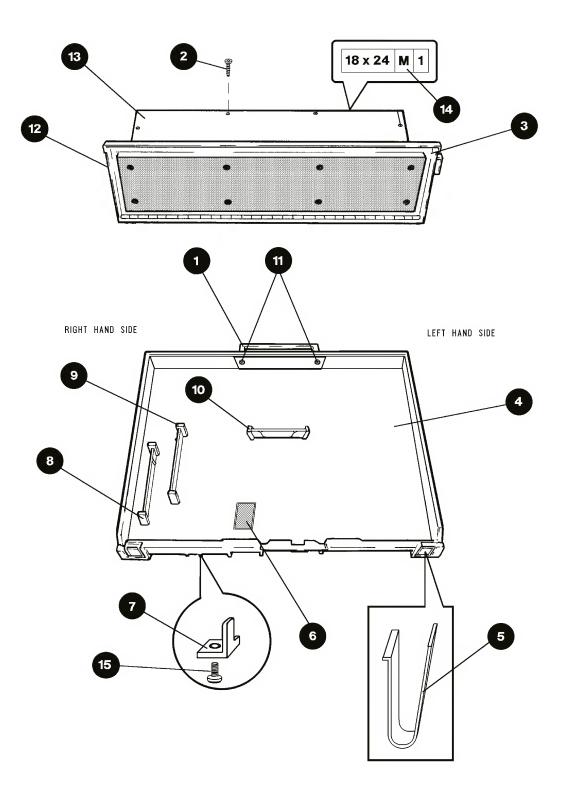


figure 20-3

ITEM No.	PART No.	PART NAME	QUANTITY
1	9189561	HANDLE	1
2	4291436	SCREW M3x16	6
3	9189586	COVER	1
4	9189516	BASE	1
5	9189527	SPRING	2
6	9189546	REFLECTIVE FOIL	1
7	9189536	CODE BRACKET	5
8	9189636	FILM STOP RH	1
9	9189626	FILM STOP LH	1
10	9189616	FILM STOP REAR	4
11	4291436	SCREW M3x16	2
		REFLECTIVE FOIL	
13	9189576	TOP	
14	9189996	LABEL, FILM SIZE	1
		SCREW 2.9x6.5	

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Chapter 21 XML300 SN > 3000

NOTE

This chapter contains information describing the differences between the KODAK X-OMAT MULTILOADER 300 with Serial Numbers < 3000 and the KODAK X-OMAT MULTILOADER 300 with Serial Numbers > 3000 and all XML 300 PLUS.

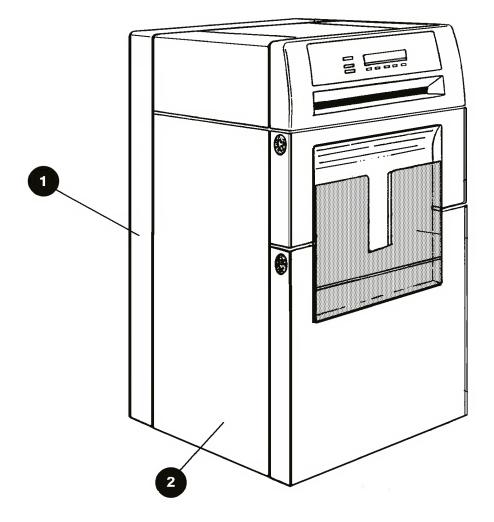


figure 21-1

ITEM No.	PART No.	PART NAME		QUANTITY
1	9220561	REAR PANE	L	 1
2	9220550	SIDE PANEL	LEFT/RIGHT	 2

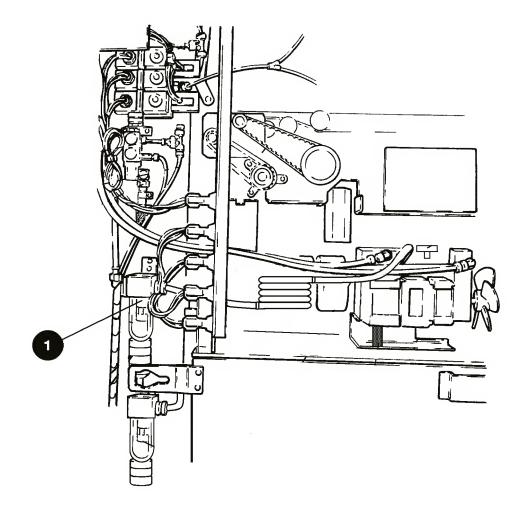


figure 21-2

ITEM No.	PART No.	PART NAME	QUANTITY	1
1	9225666	. WATER TRAI	D	2

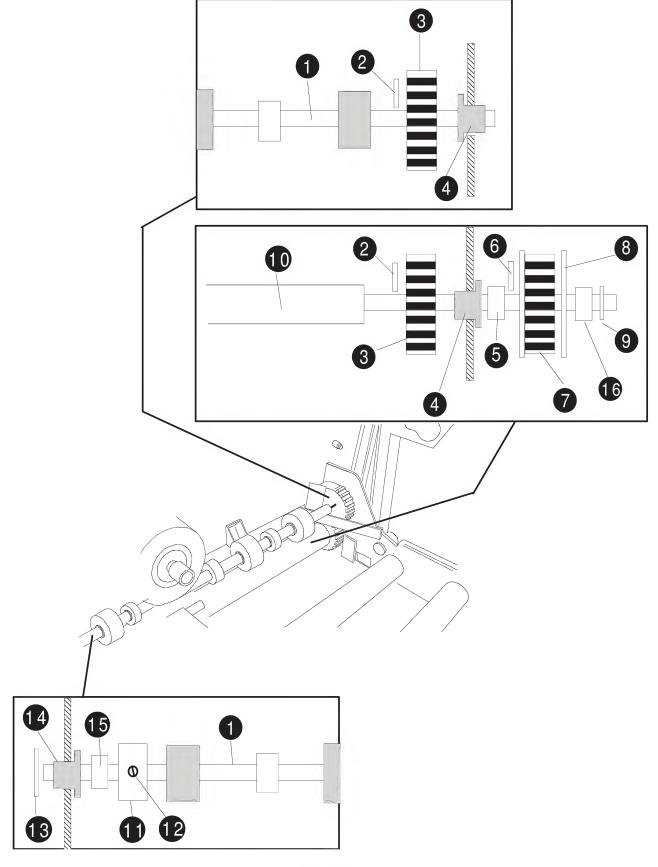


figure 21-3

ITEM No.	PART No.	PART NAME	QUANTITY
1	9226911	PRESSURE ROLLER ASSEMBLY	1
2	4719422	PIN	2
3	8924019	GEAR	2
4	9217031	BEARING	2
5	9229106	BUSHING	1
6	4719341	PIN	12
7	9211851	GEAR	12
8	9216771	WASHER	12
9	4500561	CIRCLIP	12
10	9221381	TRANSPORT ROLLER	1
11	4440031	BUSHING	1
12	4269300	SCREW	1
13	4500561	CIRCLIP	1
14	9217031	BEARING	1
15	9212971	BUSHING	1
16	9219101	BUSHING	

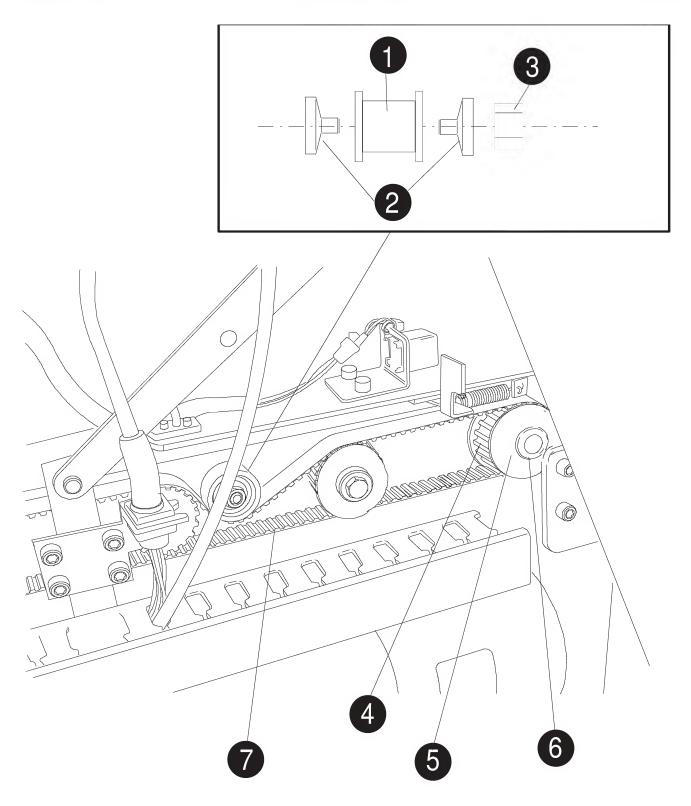


figure 21-4

1/1998 21-8 KODAK AG Stuttgart

ITEM No.	PART No.	PART NAME	QUANTITY
1	8694189	. PULLEY	4
2	9210773	. BEARING	8
3	4853251	. NUT M4	4
4	9211851	. GEAR	12
5	9216771	. WASHER	12
6	4500561	. CIRCLIP	12
7	9211332	TIMING BELT	2

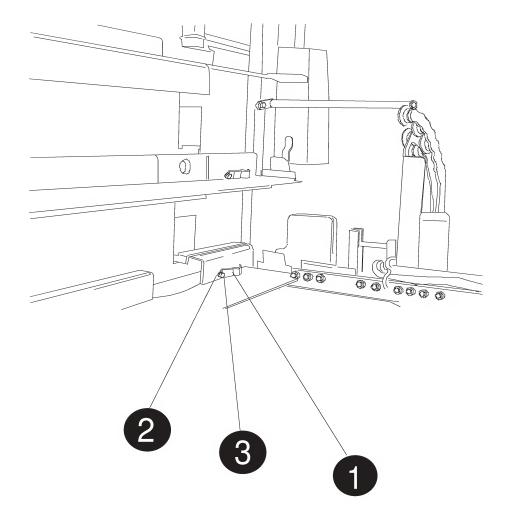


figure 21-5

ITEM No.	PART No.	PART NAME	QUANTITY
1	9211951	. LEAF SPRING	3
2	4853251	. NUT M4	6
3	4480032	.WASHER 4.3 mm	6

SENSOR B59 (for Serial Numbers above 3000 only) - 9284026

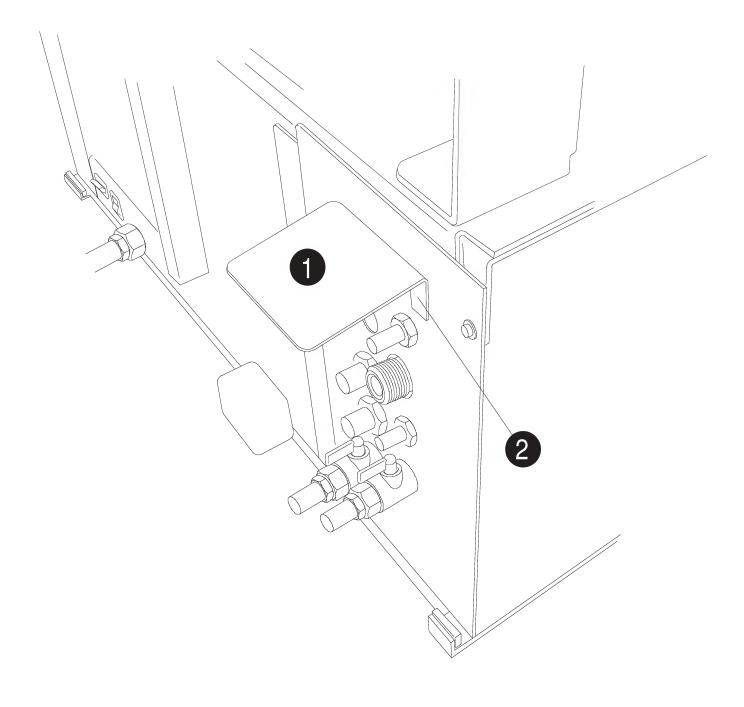


figure 21-6

ITEM No.	PART No.	PART NAME	QUANTITY
1	9216766	PROTECTIVE PLATE	1
2	4283121	SCREW M4x10	2
	4853251	NUT M4 (only with Mod. 44)	2
	4480032	WASHER 4.3 mm (only with Mod. 44)	2

NOTE

The PROTECTIVE PLATE and the mounting hardware is available as modification 44 for ML300 with serial numbers < 3000.

PART NAME	PART No.	FIGURE No.
ACTUATOR	0010100	4.16
ACTUATOR		
ACTUATOR		
ACTUATOR		
ACTUATOR ASSY		
ACTUATOR ASST		
AIR FILTER with 3 mm FITTING		
AMP 2 PIN HOUSING		
AMP 2 SOCKET HOUSING		
AMP 4 PIN HOUSING		
AMP 4 SOCKET HOUSING		
AMP IN-LINE 3 PIN HOUSING		
AMP IN-LINE 3 PIN HOUSING		
AMP MATE-N-LOK 2 PIN HOUSING		
AMP MATE-N-LOK 2 PIN HOUSING		
AMP MATE-N-LOK 2 SOCKET HOUSING		
AMP MATE-N-LOK 2 SOCKET HOUSING		
AMP METRIMATE 18 PIN HOUSING		
AMP METRIMATE 18 SOCKET HOUSING		
AMP METRIMATE 4 PIN HOUSING		
AMP METRIMATE 4 SOCKET HOUSING		
AMP METRIMATE 6 PIN HOUSING		
AMP METRIMATE 6 SOCKET HOUSING		
AMP METRIMATE 9 PIN HOUSING		
AMP METRIMATE 9 SOCKET HOUSING		
AMP MODULE 1, 2-SOCKET HOUSING		
AMP MODULE 1, 4-SOCKET HOUSING		
AMP MODULE 1, SOCKET		
AMP PIN		
AMP PIN		
AMP PIN 0.9 -1.4mm insulating diameter		
AMP PIN 1.15 -1.8mm insulating diameter		
AMP PIN 2.0 -2.5mm insulating diameter		
AMP SOCKET		
AMP SOCKET		
AMP SOCKET 0.9 -1.4mm insulating diameter		
AMP SOCKET 1.15 -1.8mm insulating diameter	4527681	15-2
AMP SOCKET 2.0 -2.5mm insulating diameter	4527691	15-2
BAR	9214551	2-3
BASE	9189516	20-3
BATTERY 3V LI ***	4532221	11-1
BEARING	8317366	7-5
BEARING	9210773	21-4

PART NAME	PART No.	FIGURE No.
BEARING	9214126	9-2 9-4
BEARING		•
BEARING		
BEARING		
BEARING		, , , , ,
BEARING		
BEARING		•
BEARING		
BEARING		
BEARING		
BEARING ASSY		,
BELT	9221310	4-6
BELT	9221330	4-19
BELT	9226140	7-1, 7-3
BELT (black)	9223150	5-6
BLEEDER VALVE 4 bar	9227200	17-1
BLIND PLUG	9229150	2-3
BLOW PIPE ASSY	9215840	9-2, 9-6
BLOW PIPE ASSY left beginning with SN 2001	9222446	4-12
BLOW PIPE ASSY left up to SN 2000		
BLOW PIPE ASSY right beginning with SN 2001		
BLOW PIPE ASSY right up to SN 2000		
BLOW PIPE MOUNT, front		
BLOW PIPE MOUNT, rear		
BLOW PIPE left		
BLOW PIPE right		
BOLT		<i>'</i>
BOOT EPROM PCB A1**		
BOOT EPROM PCB A3/1**		
BOOT EPROM PCB A3/2**		
BRACKET		
BUSHING	4440031	21-3

PART NAME	PART No	o. FIGURE No.
BUSHING	9212971	21-3
BUSHING		
BUSHING		
BUTTON		
C-RING		
C-RING	4500521	2-3
CABLE		
CABLE A1X1		
CABLE A1X2		
CABLE A1X3		
CABLE A1X4		
CABLE ASSEMBLY complete		
CABLE ASSY FILMPOCKET TO PCB A5		
CABLE PCB A1 TO PROCESSOR		•
CABLE, OPENER**		
CAM		,
CAM		
CAM		•
CAM up to SN 2000		
CAP		
CAPACITOR 22000 microF/16V C2, C3		
CAPACITOR 22000 microF/40V C1		
CAPTIVE NUT		
CASSETTE SUCKERBAR ASSEMBLY COMPLETE		
CASSETTE SUPPORT		
CHAIN		
CHAIN LINK		
CIRCLIP		
CIRCLIP		
CIRCLIP 1.9 mm		
CIRCLIP 1.9 mm		
CIRCLIP 12 IIIII		
CIRCLIP 2.3 mm		
CIRCLIP 2.3 mm		
CIRCLIP 3.2 mm		•
CIRCLIP 4 mm		6-4, 7-3, 7-4, 8-1, 9-6, 9-7
CIRCLIP 6 mm	4486246	4-5, 4-6, 4-19, 4-20
CIRCLIP 6 mm	4500566	2-2, 3-2, 4-3, 4-4, 5-1, 5-6, 8-2
CIRCLIP 9 mm	4500531	9-9
CIRCUIT BREAKER**	9228640	10-2, 13-2
CIRCUIT BREAKER**	9228680	
CLAMP	9198351	16-3
CLAMP	9219121	16-3
KODAK AC Stuttgart	2	1/1000

PART NAME	PART No.	FIGURE No.
CLIP	9210861	2-3
CLUTCH		
CLUTCH ASSY		
CODE BRACKET		
COMPRESSOR FITTING		
COOLING COIL		,
COUNTER WEIGHT left (1380 grams)		
COUNTER WEIGHT right (2310 grams)		
COVER		
CURTAIN, black	9250242	18-1
DAMPER	9214436	2-3
DETENT ASSEMBLY	9183916	9-3
DIMMER	9263346	18-5
DIODE	4518161	16-1
DISPLAY	9220140	11-2
DISPLAY PANEL	9220510	2-1
DOOR SOLENOID ASSEMBLY left	9250474	18-2
DOOR SOLENOID ASSEMBLY right	9250475	18-2
DOUBLE DETEND ASSY	9225700	9-1
DOUBLE FILM ASSY	9214113	9-2, 9-4
DRAIN HOSE	9226613	16-5, 16-6
DRIVE GEAR	9211451	4-20
DRIVE GEAR	9211681	4-20, 5-1
DRIVE GEAR	9216111	7-3, 7-4
DRIVE GEAR	9221850	4-20
ELBOW FITTING PU-PK3	9215896	17-1
ELBOW FITTING PU-PK6	9217171	17-1
ENERGY CHAIN ASSY	9215591	19-2
EXHAUST ADAPTER	8911674	19-1
EXHAUST ADAPTER from SN 2347 and above	9229090	19-1
EXHAUST ADAPTER up to SN 2346		
EXHAUST TUBING	8918928	19-1
FAN		
FAN		
FAN WHEEL		
FASTENERS SN > 2000		
FELT		
FELT PAD KIT		
FELT RING		
FILM CHUTE COMPLETE		
FILM GUIDE left		
FILM GUIDE right		
FILM PIN	9184916	9-1

PART NAME	PART No.	FIGURE No.
FILM PIN SPRING	9184931	9-1
FILM POCKET ARM ASSY		
FILM STOP LH		
FILM STOP REAR		
FILM STOP RH		
FILM TRAY		
FILTER		
FILTER CARTRIDGE		,
FILTER**		
FITTING		
FITTING	9198026	16-2
FITTING	9198451	16-2
FITTING	9198671	16-2
FITTING	9225564	12-1
FITTING	9226571	16-6
FITTING NUT 3/8"	9198681	16-2
FLASH EPROM**	4532086	11-1
FLASH EPROM**	4533156	11-3, 11-4
FOAM ROLLER	9184396	9-2, 9-3
FREE RUNNING CLUTCH + PULLEY	9226130	7-3, 7-4
FRONT DOOR INTERLOCK SWITCH B1	8319494	13-1
FUSE 1.6 A T (EUROPE)	4516426	10-2
FUSE 3.15 A T (EUROPE)	4516096	10-2
FUSE 4.0 A T (EUROPE)	4531826	10-2
FUSE 6.3 A T (EUROPE)	4533666	10-2
FUSE 8 A T (EUROPE)	4534166	10-2
FUSE CAP (EUROPE)**	4532826	10-2
FUSE CAP (UL/CSA)**	4532836	10-2
FUSE HOLDER	4532816	10-1
FUSE LABEL	9227320	10-2
FUSE SLOW BLOW 1.6 A (UL/CSA)		
FUSE SLOW BLOW 3.2 A (UL/CSA)	4533686	10-2
FUSE SLOW BLOW 4.0 A (UL/CSA)		
FUSE SLOW BLOW 6.25 A (UL/CSA)		
FUSE SLOW BLOW 8.0 A (UL/CSA)		
GEAR	8924019	21-3
GEAR		•
GEAR	9215091	9-9
GEAR		
GEAR		
GEAR BOX		
GRID		
GUIDE BLOCK	9211931	4-2, 4-7

PART NAME	PART No.	FIGURE No.
GUIDE SHOE	9222780	4-9, 4-16
GUIDE SHOE		•
HANDLE	9189561	20-3
HANDLE		
HARNESS		
HARNESS ADAPTER		
HINGE ASSY (including hardware)		
HOLDER,HOOK		
HOSE		
HOSE 2 m		
HOSE ADAPTER		·
HOSE ADAPTER		
HOSE CLAMP		
HOSE CLAMP		
HOSE COUPLING		
HOSE COUPLING		
HOSE PU-PK3		
HOSE PU-PK4		
HOSE PU-PK6		
HUMIDIFIER ASSY		· ·
HUMIDIFIER FILTER CARTRIDGE	9198266	16-5
HUMIDIFIER WATER TANK WITH ELBOW FITTING	9226546	16-5
HUMIDITY SENSOR	9288426	16-4, 16-7
IC 8255	4526191	11-1, 11-3, 11-4
INSULATING PLATE	4533696	10-1
INSULATING PLATE	9217091	2-2
INSULATING TUBE, approx. 15 mm long	9220020	4-12
INTERLOCK OVERRIDE S2	4536101	6-5, 13-2
INTERLOCK TOP COVER S3/B23	8319494	3-2
JUMPER ASSY**	4533256	10-1
KNOB	9214601	3-2
LABEL	9166381	20-2
LABEL FAST SCREEN	9165411	20-1
LABEL MEDIUM SCREEN	9165211	20-1
LABEL REGULAR SCREEN	9165311	20-1
LABEL, FILM SIZE	9189996	20-3
LATCH	9250260	18-2
LATCH 1	9166281	20-2
LATCH 2	9166294	20-2
LEAF SPRING	9211951	21-5

PART NAME	PART No.	FIGURE No.
LEAF SPRING	9214961	19-3
LED red green	9250181	18-1
LEVEL SENSOR	9198656	16-5
LEVELLING FOOT	9210354	19-1
LINKAGE PIN CASSETTE SUCKERBAR	9213231	5-5
LINKAGE PIN MAGAZINE SUCKERBAR		
LOCK NUT M4		
LONG HOSE SUPPORT	9229061	19-1
MAGAZINE DOOR	9220520	2-1
MAGAZINE SUCKERBAR ASSY	9184689	9-7
MAGAZINE SUPPORT LEFT	9214206	8-1
MAGAZINE SUPPORT RIGHT	9214236	8-1
MAGNET MAG. DOOR	8926645	2-3
MAGNETIC VALVE	9199286	16-1
METAL HARDWARE MAGAZINE DOOR		
MIRROR MOUNT	9213576	5-8
MOTOR 16** COMPRESSOR		
MOTOR M1 **		
MOTOR M10**		
MOTOR M11**		,
MOTOR M12**		· · ·
MOTOR M13 beginning with Serial No. 2001**		, , ,
MOTOR M13**		
MOTOR M14**		
MOTOR M15**	9228070	9-8, 12-3
MOTOR M16** COMPRESSOR	9225560	12-1
MOTOR M18 FAN 2**		
MOTOR M2**	9228010	4-19, 12-1
MOTOR M3**	9228040	4-6, 12-2
MOTOR M4**	9228030	4-20, 12-4
MOTOR M5**		
MOTOR M6**	9228100	5-1, 12-2
MOTOR M7**		·
MOUNT, ROLLER	9226060	7-4
MOUNTING BOLT		
NOZZLE	9198446	16-2
NUT	4853131	2-3
NUT M12	4853061	16-2
NUT M3		
NUT M4		
NUT M4		,
NUT M4 (only with Mod. 44)		
NUT M5		

PART NAME	PART No.	FIGURE No.
NUT M5	4853036	4-1 8-1
NUT M8		,
O-RING		· ·
O-RING		
O-RING		
OPENER ASSEMBLY complete		
OPENER BRACKET		
OPENER BRACKET		
OPENER PIN ASSY		
OPENER SHOVEL		
OPERATOR KEYBOARD,		`
PCB A1**		
PCB A10 with CODE DISC**		
PCB A11		
PCB A12		
PCB A13 + RIBBON CABLE		
PCB A16		······, ·
PCB A2**		
PCB A3/1**		
PCB A3/1, A3/2**		
PCB A3/2**		
PCB A4**		
PCB A5**		
PCB A6**		
PCB A7**	9228580	11-6
PCB A8**	9229610	11-5
PCB A9**	9229570	11-7
PERMANAENT MAGNET for REED CONTACT	9189876	19-1
PERMANENT MAGNET	8365788	3-2
PIN	4532981	15-1
PIN	4719341	21-3
PIN	4719422	21-3
PIN	9213611	5-4
PIN	9215401	9-6
PIN 2.5 x 16	9212831	4-18
PIN 2.5x10 mm	4719361	5-1, 5-6
PIN 2.5x12 mm	9222550	4-5, 4-20
PIN 2.5x14 mm	4719346	4-3, 4-4, 4-5
PIN 2.5x16 mm	9212831	4-19
PIN 2.5x20 mm, beginning with SN 2001	9212851	9-8, 9-9
PIN 2.5x20 mm, up to SN 2000		
PIN 2x12 mm	4719336	2-3, 7-3, 7-4
PIN 2x12 mm	4719376	3-2, 8-2

PART NAME	PART No.	FIGURE No.
PIN 2x12 mm	4796376	4-15 6-3
PIN ASSY		•
PIN, 2.5 mm		
PLATE		
PLUNGER		
PLUNGER		
PLUNGER		
POWER SUPPLY ASSY complete	9218915	10-1
PRESSURE ROLLER ASSEMBLY		
PROCESSOR COVER	9220530	2-1
PROCESSOR STOP-KIT ASSY	9224910	19-3
PROTECTIVE PLATE	9216766	21-6
PULLEY	8694189	21-4
PULLEY	9211661	4-3, 4-4
PULLEY	9211681	4-5
PULLEY	9211846	4-4
PULLEY	9211851	4-6
PULLEY	9213431	5-3
PULLEY	9221020	5-1, 5-6
RAIL	9210496	19-1
REAR PANEL	9220561	2-1, 21-1
RECTIFIER**	4532806	10-1
REFLECTIVE FOIL	9189541	4-10
REFLECTIVE FOIL	9189546	20-3
REFLECTIVE FOIL	9189656	5-8, 20-3
REFLECTIVE FOIL 8 X 15 mm	9194556	20-1, 20-2
RELAYS**		
REPAIR KIT CASSETTE OPENER	9222060	4-14, 4-15
REPAIR KIT RESISTOR 270hm		
REPAIR KIT SPRING, WINDOW	9165165	20-1
REPAIR KIT, WIRE		
RESISTOR 56 Ohm(TWIN WATER VALVE)		
RETAINING RING		
RIBBON CABLE (PCB A4 to A6)		
RIBBON CABLE SN 1446 to 2000		
RIBBON CABLE up to SN 1445		
RIBBON CABLE, from Serial No. 2001		
RIBBON CABLE, from Serial No. 2001**		
RIBBON CABLE, up to Serial No. 2000		
RIBBON CABLE, up to Serial No. 2000**		
ROLLER		
ROLLER		
ROLLER	9211476	4-9

PART NAME	PART No.	FIGURE No.
ROLLER	9211571	4-6
ROLLER	9211661	4-8
ROLLER	9211826	4-9
ROLLER	9216536	3-1
ROLLER		
ROLLER ASSY (consists of Item 6 and 7)	9216536	3-1
ROLLER MOUNT		
ROLLER MOUNT		
ROLLER SHAFT	9223091	5-1
ROLLER SHAFT	9223140	5-1
ROLLER SHAFT (4 Rollers)	9223081	5-6
ROLLER SHAFT (4 Rollers)		
ROLLER SHAFT with centring hole		
S3/B23 INTERLOCK TOP COVER		
SCREW		
SCREW		
SCREW	4282831	7-5
SCREW 2.5x12	4281146	4-5
SCREW 2.9x6.5	4302346	20-3
SCREW 2.9x9.5		
SCREW M2.5x12		
SCREW M3x10	4281726	6-3
SCREW M3x12	4283186	4-11, 6-3, 6-4
SCREW M3x16	4291436	20-3
SCREW M3x3	4278296	9-6
SCREW M3x6	4283286	3-1, 4-13, 4-15, 5-7
SCREW M3x8		
SCREW M4x10		· · · · · · · · · · · · · · · · · · ·
		4-20, 5-7, 6-2, 6-3, 6-4,
SCREW M4x16		
SCREW M4x8		,
SCREW M5x12		
SCREW M5x50		
SCREW M6x16		
SCREW M6x26		
SCREW, M3x6		
SCREW, M3x8		
SCREW, M4x10		
SEAL		
SEALING RING		
SEALING RING		
SEALING RING		
SEISMIC MOUNT ASSY		
CLIGIVITO IVIOUNT AGGT		2-3

PART NAME	PART No.	FIGURE No.
SENSOR B10	9228950	13-4
SENSOR B11		
SENSOR B12		
SENSOR B15		
SENSOR B16		,
SENSOR B17		
SENSOR B17, B18		
SENSOR B18		
SENSOR B19	9228940	13-3
SENSOR B19 (300mm CABLE)		
SENSOR B19 (with MOD 16/18 50mm CABLE)		
SENSOR B2		
SENSOR B20		
SENSOR B21		· · · · · · · · · · · · · · · · · · ·
SENSOR B21, B22	9228991	4-11
SENSOR B22		
SENSOR B24		
SENSOR B25 right		
SENSOR B26 left		
SENSOR B3	9228940	3-1, 13-1
SENSOR B3, B4	9228940	3-2
SENSOR B33	9216236	6-4, 13-2
SENSOR B34	9216236	6-3, 13-2
SENSOR B35	9228990	6-1
SENSOR B35	9228991	13-2
SENSOR B36	9228930	13-1
SENSOR B36, B37	9228930	8-1
SENSOR B37	9228930	13-1
SENSOR B4	9228940	3-1, 13-1
SENSOR B43	9180757	13-5
SENSOR B49	9180757	13-5
SENSOR B5	9228950	13-4
SENSOR B5, B6, B7	9228950	4-7
SENSOR B55	9180757	13-5
SENSOR B59 beginning with SN 2111	9228961	9-4
SENSOR B59 beginning with SN 3000	9284026	9-4
SENSOR B59 up to SN 2110	9228960	9-2
SENSOR B6	9228950	13-4
SENSOR B60	9228980	9-1
SENSOR B61	9184886	9-6
SENSOR B62/B63	9228950	18-2
SENSOR B7	9228950	13-4
SENSOR B9	9228950	13-4

SENSOR, WATER LEVEL91986569198656	16-1
SET SCREW (TIMING DISK)	
SET SCREW M3x3	
SHAFT	
SHAFT	
SHAFT with MIRROR9223050	
SHAFT, ROLLER	
SHOCK ABSORBER (Kit of 4 including hardware)9220010	,
SHOCK ABSORBER (Kit of 4 including harware)9220010	
SHORT HOSE SUPPORT9229051	
SHOVEL HOOK	
SHUT OFF VALVE	
SIDE PANEL LEFT/RIGHT	
SIDE PANEL LEFT/RIGHT9220551	
SILICONE HOSE	
SLIDE	
SLOTTED HEAD SCREW9220210	
SLOTTED RIBBON CABLE9228850	
SOCKET	
SOLENOID LINK9219771	
SOLENOID Y1**	
SOLENOID Y10**	
SOLENOID Y11**	
SOLENOID Y12**9226010	
SOLENOID Y14**	14-2
SOLENOID Y15**	
SOLENOID Y2**9224410	.14-1
SOLENOID Y3**9226010	.14-1
SOLENOID Y3, Y5, Y12**9226010928011	
SOLENOID Y4 beginning with SN 20019222111	.4-17
SOLENOID Y4 beginning with SN 2001**	14-1
SOLENOID Y4 up to SN 2000**92221104-14, 4-15,	14-1
SOLENOID Y5**9226010	.14-1
SOLENOID Y6**9226480	.14-1
SOLENOID Y6, Y10, Y11**9226480	.17-2
SOLENOID Y7**92233705-4,	14-1
SPACER92116314-	I, 4-8
SPACER9211641	4-1
SPACER9211651	4-9
SPACER9211751	
SPACER92118814-3	3, 4-4
SPACER9211896	4-4
SPACER9222570	.4-12

PART NAME	PART No.	FIGURE No.
SPACER	9224490	2-2
SPACER	9224500	2-2
SPACER (inside of SPRING, Item No. 4)	9212921	4-17
SPRAY TUBE	9226651	16-5
SPRING	9166211	20-2
SPRING	9166271	20-2
SPRING	9184426	9-1
SPRING	9184661	9-6
SPRING	9185076	9-1
SPRING	9189527	20-3
SPRING	9189776	2-2
SPRING	9210931	2-2
SPRING	9214471	9-2, 9-4
SPRING	9215431	9-7
SPRING	9216651	3-1
SPRING	9219831	9-5
SPRING	9220280	9-1
SPRING	9222030	4-14
SPRING	9222160	4-14, 4-15
SPRING	9222230	4-16
SPRING	9222610	4-12
SPRING	9222620	4-15
SPRING	9222621	4-17
SPRING	9222690	4-17
SPRING	9223280	6-2
SPRING	9223360	5-6, 6-2, 7-1, 7-2
SPRING	9223410	5-1
SPRING	9224270	9-1, 9-2, 9-4
SPRING	9224450	2-3, 4-16, 9-2, 9-3
SPRING	9225780	9-5
SPRING	9229880	9-1
SPRING, FILM	9165041	20-1
SPRING, PRESSURE BOLT	9222030	4-16
SPRING, SHOVEL HOOK	9222680	4-17
STOP BRACKET	9214911	19-3
STRAIN RELIEF	4527776	10-2
SUCKER, CASSETTE	9223670	5-3, 5-5
SUCKER, MAGAZINE	9184847	9-2, 9-6
SUCKERBAR	9184686	5-3
SUCKERBAR LINK	9219801	9-7
SWITCH**		
T-FITTING		
TENSIONER	9212771	4-16

PART NAME	PART No.	FIGURE No.
TERMINAL BLOCK	4533186	10-1
TERMINAL BLOCK		
THREAD PLATE		
THREADED PLATE		
THREADED WASHER		
TIMING BELT		
TIMING DISK left		
TIMING DISK right		•
TOOTHED BELT beginning with SN 2001		· ·
TOOTHED WASHER		·
TOOTHED WASHER 2.7 mm		
TOOTHED WASHER, 2.7 mm		•
TOP		
TOP COVER		
TOP COVER RELEASE BUTTON		
TRANSFORMER T1 XML 300 Plus**		
TRANSFORMER T1 XML 300**		
TRANSFORMER**		
TRANSPORT ROLLER		
TRANSPORT ROLLER	9251016	7-5
TRANSPORT ROLLER (long)	9221370	4-2
TRANSPORT ROLLER (short)		
TRANSPORT ROLLER beginning with SN 2001	9250100	7-2, 7-4
TWIN WATER VALVE ASSEMBLY	9226646	16-6
VACUUM SWITCH	9226490	17-2
VALVE ASSY (complete Pneumatic Valve Assembly)	9227151	17-2
VELCRO mounted on wood plate		
WARNING LABEL BIOLOGICAL GROWTH	9198211	16-5
WASHER	4470100	7-5
WASHER	4480091	7-5
WASHER	4480406	19-3
WASHER	9211581	4-6
WASHER	9211731	4-6, 4-20
WASHER	9213301	5-1
WASHER	9213311	5-1, 5-6
WASHER	9216771	21-3, 21-4
WASHER	9221210	4-6

PART NAME	PART No.	FIGURE No.
WASHER 2.7 mm	4480516	4-5, 4-13
WASHER 4.3 mm	4480032	4-12, 21-5
WASHER 4.3 mm (only with Mod. 44)	4480032	21-6
WASHER 4.55 mm	4480056	2-3
WASHER 5.08 mm	4463006	4-15
WASHER 5.08 mm	4480266	4-6
WASHER 5.3 mm	4280171	4-1
WASHER 5.3 mm	4480176	4-19
WASHER 5.3 mm	4480406	4-16, 7-3, 7-4, 8-1
WASHER 5.4mm	4480176	9-9
WASHER 6.05 mm	9223180	2-2
WASHER 6.4 mm	4480166	4-18, 9-7
WASHER 8.1 mm	4480536	4-5
WASHER 8.4 mm	4480596	5-2, 5-5
WATER TRAP	9225666	17-1, 21-2
WIRE HARNESS long**	9228736	4-21
WIRE HARNESS short**	9228746	4-21
Y-COUPLING	9170786	

PART NAME PART No. FIGURE No.

PART No.	PART NAME	FIGURE No.
1401500	GRID	16-5
317411	O-RING	18-3
4070061	O-RING	4-8
4230011	SCREW	19-3
4269300	SCREW	21-3
4278296	SCREW M3x3	9-6
4278296	SET SCREW M3x3	4-12
4280171	WASHER 5.3 mm	4-1
4281146	SCREW 2.5x12	4-5
4281146	SCREW M2.5x12	4-13
4281331	SCREW, M3x6	4-5, 4-6
4281726	SCREW M3x10	6-3
4281756	SCREW M6x16	4-18
4282006	SCREW M5x50	9-9
4282806	SCREW M4x16	
4282831	SCREW	7-5
4282836	SET SCREW (TIMING DISK)	9-1
4283116	SCREW M6x26	4-19
		4-12
	•	4-16
		4-11, 6-3, 6-4
		3-1, 4-13, 4-15, 5-7
	•	3-2
		20-3
		20-2
		20-3
		21-3
		4-15
		4-12. 21-5
		d. 44)21-6
	` -	2-3
4480091	WASHER	7-5
		4-18, 9-7
		4-19
		9-9
		16-2
		4-6
		19-3
		4-16, 7-3, 7-4, 8-1

PART No.	PART NAME	FIGURE No.
4480516	WASHER 2.7 mm	4-5, 4-13
4480536	WASHER 8.1 mm	4-5
4480596	WASHER 8.4 mm	5-2, 5-5
4486246	CIRCLIP 6 mm	4-5, 4-6, 4-19, 4-20
4500106	TOOTHED WASHER 2.7 mm	4-5, 4-13
4500106	TOOTHED WASHER, 2.7 mm	4-13
	TOOTHED WASHER	
4500411	C-RING	2-3
4500416	RETAINING RING	4-19
4500521	C-RING	2-3
4500526	CIRCLIP 4 mm2-3, 4-6, 4-15, 5-1, 6-2,	6-3, 6-4, 7-3, 7-4, 8-1, 9-6, 9-7
4500531	CIRCLIP 9 mm	9-9
4500556	CIRCLIP 2.3 mm	4-15, 5-5, 9-7
4500556	CIRCLIP 2.3mm	5-4, 9-6
4500561	CIRCLIP	7-5, 21-3, 21-4
4500566	CIRCLIP 6 mm	2-2, 3-2, 4-3, 4-4, 5-1, 5-6, 8-2
4500586	CIRCLIP 1.9 mm	4-15, 4-16, 4-17, 5-5
4500596	CIRCLIP 12 mm	5-2
4500596	CIRCLIP 12mm	5-3
4500606	CIRCLIP 3.2 mm	2-2, 2-3, 4-14, 4-18, 9-2, 9-4
4516096	FUSE 3.15 A T (EUROPE)	10-2
4516426	FUSE 1.6 A T (EUROPE)	10-2
4518161	DIODE	16-1
4526191	IC 8255	11-1, 11-3, 11-4
4527621	AMP METRIMATE 6 PIN HOUSING	15-2
4527661	AMP PIN 1.15 -1.8mm insulating diameter	15-2
4527671	AMP PIN 2.0 -2.5mm insulating diameter	15-2
4527681	AMP SOCKET 1.15 -1.8mm insulating diameter	15-2
4527691	AMP SOCKET 2.0 -2.5mm insulating diameter	15-2
4527776	STRAIN RELIEF	10-2
4529801	AMP PIN 0.9 -1.4mm insulating diameter	15-2
4531826	FUSE 4.0 A T (EUROPE)	10-2
4532086	FLASH EPROM**	11-1
4532221	BATTERY 3V LI ***	11-1
4532796	CAPACITOR 22000 microF/40V C1	10-1
	RECTIFIER**	
	FUSE HOLDER	
4532826	FUSE CAP (EUROPE)**	10-2
4532836	FUSE CAP (UL/CSA)**	10-2
	AMP METRIMATE 18 SOCKET HOUSING	
	AMP METRIMATE 18 PIN HOUSING	
	AMP METRIMATE 9 PIN HOUSING	
4532911	AMP MODULE 1, 2-SOCKET HOUSING	15-1

PART No.	PART NAME	FIGURE No.
4532921	AMP MODULE 1, 4-SOCKET HOUSING	15-1
	AMP MODULE 1, SOCKET	
	AMP MATE-N-LOK 2 PIN HOUSING	
	AMP MATE-N-LOK 2 FIN HOUSING	
	AMP PIN	
	AMP SOCKET	
	PIN	
	SOCKET	
	AMP 4 PIN HOUSING	
	AMP 4 SOCKET HOUSING	
	FLASH EPROM**	
	TERMINAL BLOCK	,
	CAPACITOR 22000 microF/16V C2, C3	
	FILTER**	
	TERMINAL BLOCK	
	JUMPER ASSY**	
	.BRACKET	
	FUSE 6.3 A T (EUROPE)	
	FUSE SLOW BLOW 1.6 A (UL/CSA)	
	FUSE SLOW BLOW 3.2 A (UL/CSA)	
	INSULATING PLATE	
	AMP SOCKET 0.9 -1.4mm insulating diameter	
	FUSE SLOW BLOW 4.0 A (UL/CSA)	
	FUSE SLOW BLOW 6.25 A (UL/CSA)	
	FUSE SLOW BLOW 8.0 A (UL/CSA)	
	FUSE 8 A T (EUROPE)	
	AMP MATE-N-LOK 2 PIN HOUSING	
	AMP MATE-N-LOK 2 SOCKET HOUSING	
	AMP PIN	
	AMP SOCKET	
4536101	INTERLOCK OVERRIDE S2	6-5, 13-2
4719286	PIN 2.5x20 mm, up to SN 2000	9-8, 9-9
4719336	PIN 2x12 mm	2-3, 7-3, 7-4
4719341	PIN	21-3
4719341	PIN, 2.5 mm	4-6
4719346	PIN 2.5x14 mm	4-3, 4-4, 4-5
4719361	PIN 2.5x10 mm	5-1, 5-6
4719376	PIN 2x12 mm	3-2, 8-2
4719422	PIN	21-3
4796376	PIN 2x12 mm	4-15, 6-3
4852766	NUT M5	5-2
4853036	NUT M5	4-1, 8-1
4853061	NUT M12	16-2

PART No.	PART NAME	FIGURE No.
4853131	NUT	2-3
	NUT M8	
	NUT M3	•
	LOCK NUT M4	
	NUT M4	
	NUT M4 (only with Mod. 44)	,
	NUT M4	
	CAPTIVE NUT	
	BEARING	
	FRONT DOOR INTERLOCK SWITCH B1	
	INTERLOCK TOP COVER S3/B23	
	S3/B23 INTERLOCK TOP COVER	
	ROLLER	
	PERMANENT MAGNET	
	AMP METRIMATE 9 SOCKET HOUSING	
	AMP IN-LINE 3 PIN HOUSING	
	AMP IN-LINE 3 SOCKET HOUSING	
	AMP METRIMATE 4 SOCKET HOUSING	
	AMP METRIMATE 4 PIN HOUSING	
	AMP METRIMATE 6 SOCKET HOUSING	
	PULLEY	
	EXHAUST ADAPTER	
	EXHAUST TUBING	
	GEAR	
	MAGNET MAG. DOOR	
	CIRCLIP	
	SPRING, FILM	
	REPAIR KIT SPRING, WINDOW	
	LABEL MEDIUM SCREEN	
	LABEL REGULAR SCREEN	
	LABEL FAST SCREEN	
	SPRING	
	FELT	
	SLIDE	
	BUTTON	
	SPRING	
	LATCH 1	
	LATCH 2	
	LABEL	
	FELT PAD KIT	
	HOSE CLAMP	
	HOSE	
9170786	Y-COUPLING	16-2, 16-3

IP 3058-1

PART No.	PART NAME	FIGURE No.
	ROLLER	
	PCB A6**	
	SENSOR B43	
	SENSOR B49	
	SENSOR B55	
	DETENT ASSEMBLY	
	TIMING DISK right	
	TIMING DISK left	
	FOAM ROLLER	,
	SPRING	
	SPRING	
9184686	SUCKERBAR	5-3
9184689	MAGAZINE SUCKERBAR ASSY	9-7
9184847	SUCKER, MAGAZINE	9-2, 9-6
9184886	SENSOR B61	9-6
9184916	FILM PIN	9-1
9184931	FILM PIN SPRING	9-1
9185076	SPRING	9-1
9185736	HOSE	5-3
9186886	AIR FILTER with 3 mm FITTING	17-3
9187226	FITTING	16-2
9187856	FILTER	10-1, 16-1
9189516	BASE	20-3
9189527	SPRING	20-3
9189536	CODE BRACKET	20-3
9189541	REFLECTIVE FOIL	4-10
9189546	REFLECTIVE FOIL	20-3
9189561	HANDLE	20-3
9189576	TOP	20-3
	COVER	
9189616	FILM STOP REAR	20-3
9189626	FILM STOP LH	20-3
9189636	FILM STOP RH	20-3
	REFLECTIVE FOIL	
9189776	SPRING	2-2
9189876	PERMANAENT MAGNET for REED CONTACT	19-1
9189996	LABEL, FILM SIZE	20-3
	CABLE	
	REFLECTIVE FOIL 8 X 15 mm	
	FITTING	,
	WARNING LABEL BIOLOGICAL GROWTH	
	FAN	
	FILTER CARTRIDGE	

PART No.	PART NAME	FIGURE No.
9198266	HUMIDIFIER FILTER CARTRIDGE	16-5
	SHUT OFF VALVE	
	CLAMP	
	HOSE	
	HOSE COUPLING	
	NOZZLE	
	FITTING	
	SEALING RING	
	PCB A16	
9198656	LEVEL SENSOR	16-5
9198656	SENSOR, WATER LEVEL	16-1
	FITTING	
9198681	FITTING NUT 3/8"	16-2
9198691	HOSE	16-2
9199041	BLOW PIPE MOUNT, rear	9-6
	BLOW PIPE MOUNT, front	
9199136	SEALING RING	16-2
	MAGNETIC VALVE	
9210354	LEVELLING FOOT	19-1
9210401	BOLT	2-2
9210496	RAIL	19-1
9210773	BEARING	21-4
9210851	TOP COVER RELEASE BUTTON	2-3
9210861	CLIP	2-3
9210931	SPRING	2-2
9211241	BRACKET	4-13
9211251	BRACKET	4-6
9211332	TIMING BELT	21-4
9211451	DRIVE GEAR	4-20
9211476	ROLLER	4-9
9211541	CASSETTE SUPPORT	4-7
9211571	ROLLER	4-6
9211581	WASHER	4-6
9211621	BOLT	4-1
9211631	SPACER	4-1, 4-8
9211641	SPACER	4-1
9211651	SPACER	4-9
9211661	PULLEY	4-3, 4-4
9211661	ROLLER	4-8
9211681	DRIVE GEAR	4-20, 5-1
9211681	PULLEY	4-5
9211721	BOLT	4-1, 4-8
9211731	WASHER	4-6, 4-20

PART No.	PART NAME	FIGURE No.
9211751	SPACER	4-18
	ROLLER	
	PULLEY	•
	GEAR	
	PULLEY	•
	SPACER	
	SPACER	,
	GUIDE BLOCK	
	LEAF SPRING	·
	ACTUATOR	
	ACTUATOR***	
	SHOVEL HOOK	
	ACTUATOR	
	TENSIONER	
	PIN 2.5 x 16	
	PIN 2.5x16 mm	
	PIN 2.5x20 mm, beginning with SN 2001	
	SPACER (inside of SPRING, Item No. 4)	•
	O-RING	
	BUSHING	
	SHAFT	
	ACTUATOR	
	LINKAGE PIN CASSETTE SUCKERBAR	
	WASHER	
	WASHER	
	PULLEY	,
	MIRROR MOUNT	
	PIN	
	DOUBLE FILM ASSY	
	BEARING	-
	MAGAZINE SUPPORT LEFT	
	MAGAZINE SUPPORT RIGHT	
	MOUNTING BOLT	
	HOLDER,HOOK	
	DAMPER	
	SPRING	
	BAR	,
	BOLT	
	KNOB	
	STOP BRACKET	
	LEAF SPRING	
	GEAR	
	THREAD PLATE	

PART No.	PART NAME	FIGURE No
9215111	THREADED PLATE	4-16
	GEAR	
	FILM POCKET ARM ASSY	
	PIN	
	SPRING	
9215591	ENERGY CHAIN ASSY	19-2
9215746	COUNTER WEIGHT right (2310 grams)	9-9
	COUNTER WEIGHT left (1380 grams)	
	CHAIN LINK	
9215840	BLOW PIPE ASSY	9-2, 9-6
9215896	ELBOW FITTING PU-PK3	17-1
9215906	COOLING COIL	17-2
9215996	FILM GUIDE left	9-1, 9-4
9216111	DRIVE GEAR	7-3, 7-4
9216236	SENSOR B33	6-4, 13-2
9216236	SENSOR B34	6-3, 13-2
	CAM	·
9216536	ROLLER	3-1
9216536	ROLLER ASSY (consists of Item 6 and 7)	3-1
9216581	BEARING	3-1
9216651	SPRING	3-1
9216681	CAM	3-1, 3-2
9216766	PROTECTIVE PLATE	21-6
9216771	WASHER	21-3, 21-4
9217011	BEARING	7-5
9217031	BEARING	21-3
9217091	INSULATING PLATE	2-2
9217171	ELBOW FITTING PU-PK6	17-1
9217180	HOSE ADAPTER	17-1
9218003	HUMIDIFIER ASSY	16-1
9218306	RIBBON CABLE SN 1446 to 2000	9-2
9218836	RIBBON CABLE (PCB A4 to A6)	8-1
9218915	POWER SUPPLY ASSY complete	10-1
9219101	BUSHING	21-3
9219121	CLAMP	16-3
9219131	HOSE CLAMP	16-6
9219241	HOSE COUPLING	16-3
9219606	FILM GUIDE right	9-1, 9-4
9219771	SOLENOID LINK	9-7
9219783	PLATE	9-7
9219801	SUCKERBAR LINK	9-7
0210831	SPRING	0-5

9219986.....ROLLER MOUNT......4-8

PART No. PART NAME FIGURE No. 9220010.....SHOCK ABSORBER (Kit of 4 including harware)...........17-1 9220020......INSULATING TUBE, approx. 15 mm long4-12 9220160......HOSE PU-PK6.......17-1, 17-4 9220180......HINGE ASSY (including hardware)2-3 9220210......SLOTTED HEAD SCREW2-3 9220280......SPRING.......9-1 9220510......DISPLAY PANEL2-1 9220520......MAGAZINE DOOR......2-1 9220530......PROCESSOR COVER2-1 9220540......TOP COVER.......2-1 9220550......SIDE PANEL LEFT/RIGHT.......2-1. 21-1 9220551.....SIDE PANEL LEFT/RIGHT......21-1 9220561......REAR PANEL......2-1, 21-1 9220644......METAL HARDWARE MAGAZINE DOOR......2-1 9220880......FILM TRAY2-1 9221130......TIMING BELT4-20 9221140......TIMING BELT4-20 9221160......TIMING BELT4-19 9221210......WASHER......4-6 9221310.....BELT4-6 9221320......TIMING BELT4-5 9221330.....BELT4-19 9221381......TRANSPORT ROLLER21-3 9221400.....ROLLER SHAFT with centring hole4-2 9221850......DRIVE GEAR.......4-20 9221970......SEISMIC MOUNT ASSY......2-3 9222030......SPRING......4-14 9222030......SPRING, PRESSURE BOLT......4-16 9222050.....BEARING......4-15, 4-16, 4-17 9222110......SOLENOID Y4 up to SN 2000**.......4-14, 4-15, 14-1 9222111.....SOLENOID Y4 beginning with SN 2001.......4-17

PART No.	PART NAME	FIGURE No.
9222111	SOLENOID Y4 beginning with SN 2001**	4-16. 14-1
	SPRING	
	SPRING	,
	SILICONE HOSE	
	CAM up to SN 2000	•
	OPENER PIN ASSY	
	BEARING	,
9222420	CHAIN	4-18
9222442	BLOW PIPE left	4-12
9222445	BLOW PIPE ASSY left up to SN 2000	4-12
	BLOW PIPE ASSY left beginning with SN 2001	
	OPENER SHOVEL	
	PIN 2.5x12 mm	•
9222570	SPACER	4-12
9222591	BLOW PIPE right	4-12
	BLOW PIPE ASSY right up to SN 2000	
	BLOW PIPE ASSY right beginning with SN 2001	
	SPRING	
9222620	SPRING	4-15
9222621	SPRING	4-17
9222670	PLUNGER	17-2
9222680	SPRING, SHOVEL HOOK	4-17
9222690	SPRING	4-17
9222780	GUIDE SHOE	4-9, 4-16
9223050	SHAFT with MIRROR	5-5
9223081	ROLLER SHAFT (4 Rollers)	5-6
9223091	ROLLER SHAFT	5-1
9223100	ROLLER SHAFT (4 Rollers)	5-6
	BEARING	
9223140	ROLLER SHAFT	5-1
9223150	BELT (black)	5-6
9223180	WASHER 6.05 mm	2-2
9223280	SPRING	6-2
9223330	BEARING	5-5
9223360	SPRING	5-6, 6-2, 7-1, 7-2
9223370	SOLENOID Y7**	5-4, 14-1
9223390	TIMING BELT	5-3
9223400	TIMING BELT	5-1
9223410	SPRING	5-1
9223650	LINKAGE PIN MAGAZINE SUCKERBAR	9-7
9223670	SUCKER, CASSETTE	5-3, 5-5
	CASSETTE SUCKERBAR ASSEMBLY COMPLETE	
9223910	BEARING	5-6, 7-1, 7-2, 7-3, 7-4

PARI NO.	PARI NAME	FIGURE NO.
	OPENER BRACKET	
	OPENER BRACKET	
	BEARING ASSY	•
	OPERATOR KEYBOARD,	
	SPRING	
	SWITCH**	
	GUIDE SHOE	
	SOLENOID Y1**	•
	SOLENOID Y15**	, ,
	SOLENOID Y2**	
	SPRING	, , ,
9224490	SPACER	2-2
9224500	SPACER	2-2
9224910	PROCESSOR STOP-KIT ASSY	19-3
9224970	BEARING	19-3
9225020	GEAR	8-2
	REPAIR KIT, WIRE	
9225333	SOLENOID Y14**	9-6, 14-2
9225560	MOTOR 16** COMPRESSOR	17-1
9225560	MOTOR M16** COMPRESSOR	12-1
9225563	FAN WHEEL	17-1
9225564	COMPRESSOR FITTING	17-1, 17-2
9225564	FITTING	12-1
9225590	CABLE ASSEMBLY complete	11-5
9225666	WATER TRAP	17-1, 21-2
	DOUBLE DETEND ASSY	
9225780	SPRING	9-5
9225800	CLUTCH ASSY	9-5
9226000	MOTOR M18 FAN 2**	6-5, 12-2
9226010	SOLENOID Y12**	14-1
9226010	SOLENOID Y3**	14-1
9226010	SOLENOID Y3, Y5, Y12**	17-2
9226010	SOLENOID Y5**	14-1
9226030	PLUNGER	17-2
9226040	SHAFT, ROLLER	7-1, 7-3
9226060	MOUNT, ROLLER	7-4
9226060	ROLLER MOUNT	7-3
9226070	ROLLER	7-3, 7-4
9226130	FREE RUNNING CLUTCH + PULLEY	7-3, 7-4
9226140	BELT	7-1, 7-3
9226150	FILM CHUTE COMPLETE	6-4
9226170	SHAFT	5-2
9226180	FELT RING	17-1

PARTS LIST

PARI NO.	PARI NAME	FIGURE NO
	CAM	
	SOLENOID Y10**	
	SOLENOID Y11**	
	SOLENOID Y6**	
	SOLENOID Y6, Y10, Y11**	
	VACUUM SWITCH	
	HUMIDIFIER WATER TANK WITH ELBOW FITTING	
9226571	FITTING	16-6
9226613	DRAIN HOSE	16-5, 16-6
9226614	T-FITTING	16-6
	HARNESS	
9226635	REPAIR KIT RESISTOR 270hm	16-5
9226636	RESISTOR 56 Ohm(TWIN WATER VALVE)	16-6
9226646	TWIN WATER VALVE ASSEMBLY	16-6
9226651	SPRAY TUBE	16-5
9226702	HOSE 2 m	16-5, 16-6
9226911	PRESSURE ROLLER ASSEMBLY	21-3
9227010	BEARING	7-3, 7-4
9227020	BEARING	5-6
9227030	BEARING	4-3, 4-4, 4-5, 4-20, 6-2, 6-5
9227040	BEARING	5-1
9227151	VALVE ASSY (complete Pneumatic Valve Assembly)	17-2
9227170	HOSE ADAPTER	17-3
9227200	BLEEDER VALVE 4 bar	17-1
9227320	FUSE LABEL	10-2
9227681	BOLT	16-6
9227691	CAP	16-6
9228010	MOTOR M2**	4-19, 12-1
9228020	MOTOR M5**	4-18, 12-1
9228030	MOTOR M4**	4-20, 12-4
9228040	MOTOR M3**	4-6, 12-2
9228050	MOTOR M1 **	3-2
9228060	MOTOR M13**	7-3, 12-2
9228070	MOTOR M15**	9-8, 12-3
9228080	MOTOR M10**	9-9, 12-2
9228090	MOTOR M14**	8-1, 12-1
9228100	MOTOR M6**	5-1, 12-2
9228110	MOTOR M7**	5-1, 5-6, 12-2
	MOTOR M11**	
9228120	MOTOR M12**	6-1, 6-2, 6-3, 12-2
	GEAR BOX	
	RIBBON CABLE up to SN 1445	
9228300	RIBBON CABLE, from Serial No. 2001	9-7

PART No. PART NAME FIGURE No. 9228300......RIBBON CABLE, from Serial No. 2001**......9-1 9228400.....BOOT EPROM PCB A3/1**11-3 9228420.....BOOT EPROM PCB A3/2**11-4 9228510......PCB A3/1, A3/2**......11-5 9228520.....PCB A2**.....11-2 9228630......PCB A11......6-5 9228650......TRANSFORMER**10-1 9228736......WIRE HARNESS long**......4-21 9228746......WIRE HARNESS short**4-21 9228800......CABLE A1X2......11-5 9228820......CABLE A1X3.......11-5 9228823......CABLE PCB A1 TO PROCESSOR.......11-1 9228850......SLOTTED RIBBON CABLE.......19-2 9228870......RIBBON CABLE, up to Serial No. 2000......9-7 9228870......RIBBON CABLE, up to Serial No. 2000**......9-1 9228900......CABLE A1X111-5 9228930.....SENSOR B36......13-1 9228930.....SENSOR B36, B37......8-1 9228930.....SENSOR B37.......13-1 9228940......SENSOR B1913-3 9228940.....SENSOR B19 (with MOD 16/18 50mm CABLE)......5-4 9228940.....SENSOR B2......3-1, 13-1 9228940.....SENSOR B3......3-1, 13-1 9228940......SENSOR B4.......3-1, 13-1

PART No.	PART NAME	FIGURE No.
9228950	SENSOR B5	13-4
	SENSOR B5, B6, B7	
	SENSOR B6	
	SENSOR B62/B63	
9228950	SENSOR B7	13-4
9228950	SENSOR B9	13-4
	SENSOR B16	
9228960	SENSOR B59 up to SN 2110	9-2
9228961	SENSOR B59 beginning with SN 2111	9-4
	SENSOR B19 (300mm CABLE)	
9228980	SENSOR B24	4-9, 13-2
9228980	SENSOR B60	9-1
9228990	SENSOR B17, B18	5-7
9228990	SENSOR B35	6-1
9228991	SENSOR B17	13-3
9228991	SENSOR B18	13-3
9228991	SENSOR B20	5-8, 13-1, 13-3
9228991	SENSOR B21	13-4
9228991	SENSOR B21, B22	4-11
9228991	SENSOR B22	13-4
9228991	SENSOR B35	13-2
9229010	EXHAUST ADAPTER up to SN 2346	19-1
9229040	PLUNGER	17-2
9229051	SHORT HOSE SUPPORT	19-1
9229061	LONG HOSE SUPPORT	19-1
9229090	EXHAUST ADAPTER from SN 2347 and above	19-1
9229106	BUSHING	21-3
9229150	BLIND PLUG	2-3
	FASTENERS SN > 2000	
9229560	PCB A4**	11-5
9229570	PCB A9**	11-7
9229610	PCB A8**	11-5
9229630	PIN ASSY	9-2, 9-3
9229870	CABLE ASSY FILMPOCKET TO PCB A5	9-3, 9-6
9229880	SPRING	9-1
9250100	TRANSPORT ROLLER beginning with SN 2001	7-2, 7-4
9250170	MOTOR M13 beginning with Serial No. 2001**	7-4
9250181	LED red green	18-1
9250211	SEAL	18-1
9250242	CURTAIN, black	18-1
9250260	LATCH	18-2
9250461	HANDLE	18-1
9250474	DOOR SOLENOID ASSEMBLY left	18-2

PART No.	PART NAME	FIGURE No
9250475	DOOR SOLENOID ASSEMBLY right	18-2
9250484	PCB A12	18-4
9250494	PCB A13 + RIBBON CABLE	18-1, 18-5
9250560	TOOTHED BELT beginning with SN 2001	7-2, 7-4
9250900	VELCRO mounted on wood plate	18-1
9251016	TRANSPORT ROLLER	7-5
9251036	ACTUATOR	7-5
9251046	BRACKET	7-5
9251076	SENSOR B25 right	7-5
9251086	SENSOR B26 left	7-5
9251116	HARNESS ADAPTER	7-5
9263346	DIMMER	18-5
9284026	SENSOR B59 beginning with SN 3000	9-4
9288426	HUMIDITY SENSOR	16-4, 16-7
9308696	TRANSFORMER T1 XML 300 Plus**	10-1
G9903833	AMP 2 PIN HOUSING	15-1
G9903834	AMP 2 SOCKET HOUSING	15-1

Kodak AG Hedelfinger Str. 54-60 70327 Stuttgart Germany

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